## 8N - Tune-up Data, Capacities, Misc. Specs

CAPACITIES (U. S. MEASURES)						
fuel Tenk	Crenk- Case	Cooling System	Transmission & Center Housing	Steering Assembly	Belt Pulley	Air Cleanar
10 Gol.	6 Qts.	12 Qts.	5 Gal.	1 Ps.	56 PI.	1 21.

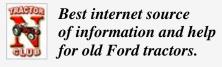
TUNE-UP DATA							
Intake Volve Stem Clearance	Exhaust Valve Stem Clearance	Firing Order	Ereaker Opening	Spark Plug Gap	Cárburetor Idle Adj.	Pawer Jet Adj.	Fleat Setting
.010 to .012 cold	016. of 410. blos	1-2-4-3	.015	.025	1¼ TCCW to 1½ TCCW	1 ½ TCCW— Rich 1 TCCW— Lean	352°

ANTI-FREEZE CHART				
Temperature	Alcehol (Denetured 90% 180 Preef)	Ethylana Glycol		
20° F 10° F 0° F -10° F -20° F -30° F	5½ Pts. 8½ Pts. 11¼ Pts. 12½ Pts. 15½ Pts. 17 Pts.	4½ Pts. 7 Pts. 8½ Pts. 11¼ Pts. 12½ Pts. 16¾ Pts.		

BEARING P	RE-LOAD
Main Shaft	20-35 in. lbs.
Countershaft	15-30 in. lbs.
Pinion	12-16 in. lbs.

TIGHTENING TORQUE	VALUES
Main Bearing Nuts or Cap Screws	75 to 85 Ft. lbs.
Rod Nuts-Costellated	35 to 40 Ft. Lbs.
Rod Nuts-Self Locking	35 to 40 Ft. lbs.
Cylinder Head Nuts	50 to 55 Ft. Lbs.
Cylinder Head Cop Screws	65 to 70 Ft. Lbs.
Flywheel Cap Screws	75 to 85 Ft. Lbs.
Spark Plugs	25 to 30 Ft. Lbs.

	INDENTIFICATION DATA				
Model	Seriel Na. Range	Cylinders Rere & Stroke	Compression Retio	Displacement Cu. In.	
8N	8N-1 to 84999	4 Cylinders 3% x 3%	ó to l	119.7	
8N	8N-85000 and up	4 Cylinders 3%s x 3¾	6.2 to 1	119.7	



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