Water Temperature Sender Installation, by Dave Smith

This head does not have the boss for a sensor. I drilled a 1/8-inch exploratory hole and probed with a piece of wire. I could not feel anything that would interfere with the sensor. Then I worked up to a 7/16" drill bit.



Then I tapped the 7/16" hole with a 1/4-inch pipe tap.



This is the end result. The sensor fits good. The head material is 3/16" to 1/4-inch thick in this spot. The head is set loose on the block. I turned the engine over and watched for any movement of the head, all is well with that, also.



Dave <*)))><

