

PARTS BOOK

FOR FERGUSON TRACTORS

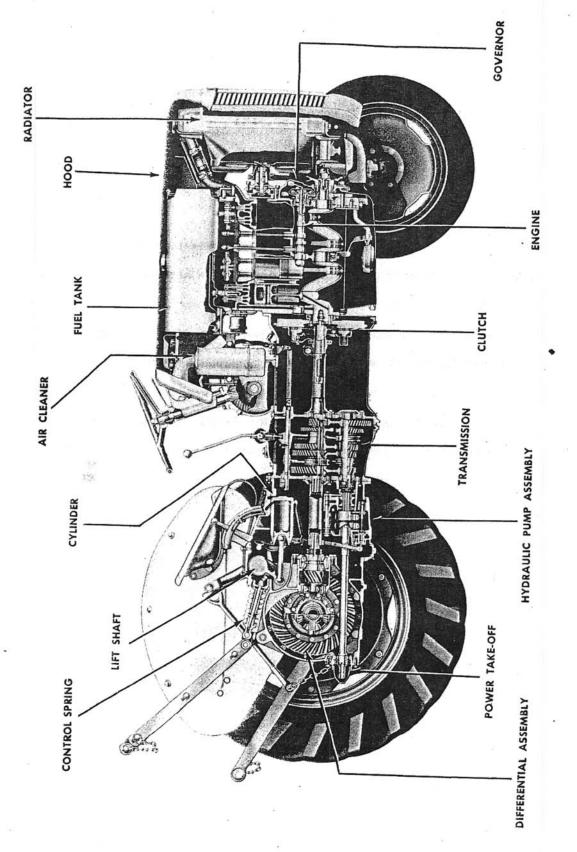
TO-20 TO-30 TE-20

Harry Ferguson, Inc. Detroit, Michigan

FOREWORD

Only the highest quality of materials are used in the manufacture of Ferguson Tractors and Ferguson Implements which have been designed and built for maximum performance and longest possible life. These same high standards of quality and precision manufacturing are maintained in the production of genuine Ferguson service parts. Therefore it is your duty to the owners of Ferguson equipment in your territory to stock and sell only genuine Ferguson replacement parts. Your customers are entitled to this protection.





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ARRANGEMENT

This Parts Book for the Ferguson Tractors has been arranged for your easy identification of all genuine Ferguson service parts.

To facilitate the ordering of service parts, the column headed "Quantities Required" has been divided to show those TO-30 and TO-20 Ferguson Tractor parts which may be used to service the TE-20 and TE-A20 Ferguson Tractors as well as 9N-2N Tractors.

Service parts for the TE-20 and TE-A20 Ferguson Tractors which are not directly interchangeable with service parts for the TO-30 and TO-20 Ferguson Tractors, yet are related to the parts as shown in the illustration, have been listed and an identifying symbol shown after the corresponding TO-30 or TO-20 Ferguson Tractor part.

Each group of component parts, beginning at the rear and finishing at the front of the tractor is illustrated and copy pertaining to the illustration appears either on the page opposite to, or directly below.

Accessories and Special Equipment for the Ferguson Tractors are listed and follow the major components of the tractor.

ILLUSTRATIONS

Reference numbers are provided for the service parts appearing in each illustration as a means of readily securing the correct part number and quantity per unit.

Where two major assemblies are exactly the same, but are right hand or left hand, one side only is illustrated. (Refer to the copy for the correct part number required.)

Attaching parts having a natural relationship are indicated by the same arrow and reference number --- example, Bolt, Nut, Lockwasher.

NUMERICAL INDEX

Reference to any part number is provided in the numerical index along with a comprehensive description.

This index lists all parts in numerical sequence.

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NOTE: N.S. Indicates - NOT SERVICED - Part number appears in this catalog for reference only.

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NOTE: N.S. Indicates - NOT SERVICED - Part number appears in this catalog for reference only.

PART NO.	DESCRIPTION	REF. PAGE	PART NO.	DESCRIPTION	REF. PA
		10 01	NS 55951	Rod-Connecting	5 - 10
TO-18676-A	Tube Assy	15 - 51	55970	Wheel-Camshaft Chain	34 - 99
TO-18677	Spacer	7 - 41		Wheel-Crankshaft Chain .	
TO-18687	Cover Assy	3 - 41	55971		
TO-18688	Gasket-Oil Filter	8 - 41	56182	Body	
TO-18689	Gasket-Oil Filter	4 - 41	56203	Sleeve-Cylinder	
TO-18691	Screw	1 - 41	56205	Sleeve-Cylinder	
ro-18695	Gasket	11 - 41	56211	Tab Washer	7 - 10
	Generator Assy	- 65	56212	Bolt	
22256	Generator Assy.	- 65	56214	Gasket	11 - 10
22259		- 65	56216	Camshaft	43 - 99
22261	Generator Assy	- 65	56237	Gasket	
22420	Generator Assy	- 69	56243	Stud	
25038	Starter Assy		56285	Gasket	
25519	Starter Assy	- 69	56286	Gasket	
27378	Plug-Core	- 93			
27670	Shim	20 - 99	56287	Gear-Flywheel Ring	
30123	Packing	9 - 97	56289	Cover-Timing	
31083	Lock Assy	13 - 59	56293	Plate	
5-31742	Screw	31 - 59	56294	Screw	
32307	Washer	40 - 99	56295	Spring	
	Nut	3 - 49	56296	Seal-Dust	
S-33783	Washer-Lock	1 - 51	56306	Bearing-Needle	
5-34801	Washer-Lock	18 - 15	56311	Plate	
S-34810	Washer	3 - 41	56313	Weight Assy	
S-34906		•	56315	Pin-Fulcrum	
35249	Spring	3 - 31 5 - 31	56319	Cup and Shaft Assy.	
35253	Nut		56330	Pulley-Crankshaft	12 1 1 S 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
37053	Regulator				
37061	Regulator	4 - 59	56335	Tube	
37140	Regulator	4 - 59	56342	Bearing-Main	
38013-C	Warning Light	46 - 61	56342/2	Bearing-Main020"	
5-38631	Screw	33 - 87	56342/3	Bearing-Main030"	
40084	Distributor Assy	- 71	56342/4	Bearing-Main040"	
40146	Distributor Assy	- 71	56351	Oil Filter Assy	
40243	Distributor Assy	- 71	56370	Screw-Cap	. 32 - 9
	Bolt	5 - 31	56384	Screw-Cap	. 38 - 9
41325	Strut	7 - 31	56388	Plate	. 36 - 9
41326		6 - 31	56389	Ga'sket	
42537	Pin	42 - 95	56391	Seal-011	
42880	Screw-Locking	11 - 49	56392	Plate	
s-43368	Screw & Lockwasher			Jaw-Starter	
44370	Bushing-Rocker	43 - 95	56393		1.
44473	Plug-Core	4 - 97	56405	Bushing	
44630	Spring-Rocker	31 - 95	56406	Adapter-Distributor .	
45012	Coil	28 - 61	56417	Bracket Assy	
45918	Washer-Thrust	23 - 97	56418	Distance Piece	
45919	Washer-Thrust	19 - 97	56434	Spring-Rocker	
45985	Circlip	13 - 101	56521	Retainer-Oil Seal	
46032	Plate	4 - 31	56522	Shim004	
46172	Plug-Core	27 - 99	56523	Shim006	
46653	Nut-Lock	10 - 105	56524	Plate-Locating	. 11 - 9
48648	Spring	8 - 31	56526	Screw-Cap	. 12 - 9
	Spring	8 - 31	56541	Fan Assy	
48650			56551	Valve-Inlet	
49314	Plate		56561	Stud	
49315	"C" Spring			Screw-Cap	
49320	Washer	23 - 105	56574		
49321	Plate	21 - 105	56575	Washer-Tab	
49322	Gasket	22 - 105	56583	Dipstick Assy	
49323	"C" Spring	20 - 105	56664	Screw-Union	
49325	Washer	12 - 105	56668	Spring-Valve	
49326	Washer	13 - 105	56675	Nut	
51681	Lever	7 - 31	56712	Plug	
	Washer-"C" Sunk		56724	Arm	. 10 -
52337	Cap-Center Bearing	- 0	56765	Plug-Core	
55675-8			56837	Pulley-Generator	
55676-S	Cap-Front Bearing		56939	Shaft & Lever Assy.	
55677-8	Cap-Rear Bearing		57008	Shaft-Governor	1
55810	Sealing Block-Front				
55822	Pedestal-Drilled		57030	Body-Thermostat	
55823	Pedestal-Plain		57042	Elbow	
55873	Spring-Rocker		57071	Gasket	
55941	Stud		57073	Connection	
55942	Stud		57110	Locknut	
	Gasket		57121	Screw-Cap	
559 43	Stud		57130	Screw-Taper Cap	
55945	Cover Assy.		57151	Chain-Duplex	
55950					

PART NO.	DESCRIPTION	REF. P	GE PART NO.	DESCRIPTION	REF.	PAG
57196	Deflector-Oil	31 - 9	9 59615	B - 1		
57313	011 Pump Assy		59621	Body		- 105
57314	Spindle Assy			Facing Kit	. 1	- 31
57317	Rotor-Outer	30 - 1				- 109
57319	Body-Oil Pump	33 - 1		Adapter		- 109
57320	Cover Assy	29 - 1		Bolt-Thru	. 2	- 105
57658	Screw-Union	25 - 9		Spring	. 11	- 105
57894	Screw	19 - 9		Container Assy.		- 105
57919	Seal-011	8 - 9		Washer	- E.	- 105
5793 3 57964	Tappet-Valve	35 - 9	5 59738	Washer-Felt	·	- 105
57967	Cylinder Block Assy	1 - 9		Washer-Steel		- 105
58061	Head-Cylinder	16 - 9		Washer-Dished	15	- 105
58062	Yoke-End	28 - 5		Valve Assy	25	
58077	Pin-Clevis	32 - 5		Engine Assy		
58081	Shaft-Rocker Arm	28 - 5		Tube-Choke	24	- 109
58122	Body-Oil Filter	24 - 9		Stud	3	- 103
58141	Piston Assy.	6 - 10		Stud	16	- 103
58142	Crankshaft	- 10		Stud	4	- 103
58294	Plug-Drain	22 - 97		Stud		- 93
58334	Pin-Groove	33 - 95		Stud		- 99
58335	Felt	15 - 97	//-/-	Stud		- 97
58393	Rod Assy Connecting	- 10	//-//	Plug-Core		- 93
58517	Barrel	7 - 10	1/010	Washer-Fibre		
58518	Throttle	1 - 10	//	Washer-Fibre		- 97
58519	Spindle	8 - 10		Washer-Fibre		- 97
58520	Screw	2 - 10		Gasket		- 103
58521	Stop-Throttle	9 - 10		Washer	19	- 93
58522	Lever-Throttle	10 - 10		Washer		- 93
58523	Washer-Spacer	12 - 10		Key-Woodruff	8 .	- 99
58524	Screw	6 - 10		Sleeve	38 · 8 ·	- 103 - 93
58525 58526	Spring	5 - 10	9 59891	Nut-Spindle	14	- 93 - 109
58527	Screw	45 - 10	//-/-	Ball		- 109
58528	Spring	44 - 10	11-15	Dowel		- 97
58529	Needle and Seating Washer	42 - 10		Dowel		- 99
58530	Washer	43 - 10		Dowel		- 97
58531	Tube-Choke	40 - 10	,,,,,,	Clip-Pipe	5 -	
58532	Gasket	24 - 10		Bushing	-	- 101
58533	Screw	41 - 10		Rod-Connecting	5 -	- 101
58534	Strangler	3 - 10		Ring-Compression	1 -	- 101
58535	Spring	26 - 10 29 - 10		Ring-Scraper	2 -	- 101
58536	Bearing	27 - 10		Ring-Scraper Slotted	4 -	- 101
58537	Bowl	25 - 10		Piston	3 -	
58538	Spindle and Pin	17 - 10	/	Flywheel		- 97
58539	Flap	16 - 109		Ring	4 -	
58540	Sleeve-Spindle	19 - 109		Seal		101
58541	Spring	20 - 109		Ring	8 -	
58542	Plate	21 - 109		Cover		
58543	Tube	18 - 109	60414	Spring		61 105
58544 58545	Rod	11 - 109		Plug	8 -	
58546	Screw	28 - 109		Ring		101
58547	Main Jet	31 - 109		Washer	1 -	
58548	Washer	30 - 109		Collar-End	32 -	
58549	Valve	36 - 109		Bearing-Rod	10 -	
58550	Nut-Packing	34 - 109		Bearing-Rod020	10 -	101
58702	Collar	35 - 109		Bearing-Rod030	10 -	101
58704	Gage-Washer	40 - 95	60841/4	Bearing-Rod040	10 -	101
58705	Washer-Sealing	38 - 95	60898	Tube Assy	7 -	93
58923	Guide-Valve	37 - 95	60901	Pin-Vent Valve	9 -	93
59323	Oil Sump	- 93	60966	Washer-Vent Valve	9 -	93
59381	Sealing Pad	22 - 103 35 - 103	60974	Manifold	10 -	
5938 3	Oil Filter	- 105	61049 61128	Stud	18 -	
59387	Drive Shaft	39 - 103	61312	Rod-Valve Rush	34 -	
59389	Gear Assy.	36 - 103	61478	Gasket	23 -	
59551	Main Jet Assy	- 109	61849	Tap Drain	32 -	
9552	Washer	32 - 109	70395	Casket	1 -	
9553	Tube	39 - 109	8-72200	Blement	19 -	
9554	Jet-Air	38 - 109	s-73204	Pin	9 -	
9555	Plug-Drain			Screw	32 -	87
9608	Washer-Sealing	37 - 109	S-74115	Plug	24 -	

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NOTE: N.S. Indicates - NOT SERVICED - Part number appears in this catalog for reference only.

PART NO.	DESCRIPTION	REF. PAGE	PART NO.	DESCRIPTION	REF. PA
, gl.l.og	Plug	4 - 10	132930	Screw	6
-74127	Plug	2 - 49	134556	Nut	. 5 - 6
-88367	Stud				
-97011	Yoke	33 - 51	141540		26 - 6
00242	Balance Piece	- 107	141543	Screw	31 - 6
00380	Stud	2 - 99	149110	Washer	11 - 6
00407	Pulley	2 - 65	158250	Washer	6
			163667		. 18 - 7
00408	Distance Piece	28 - 97			
00649	Plate	- 95	165040	Nut	
00652	Valve Exhaust	36 - 95	180620	Nut	
00750	Screw	26 - 103	180740	Nut-Shaft	1 - 6
.00753	Ring	1 - 101	185015	Washer	1 - 7
00760	Distance Piece	6 - 107	185187	Washer-Lock	1 - 6
	Retainer	4 - 107	188818	Sleeve	
.00763					
.00766	Washer	3 - 107	189237	Bearing	
.00767	Bracket Assy	31 - 97	189272	Bearing	
.00858	Seal Assy	9 - 107	189295	Bearing	13 - 1
00978	Bearing Ball	6 - 107	189296	Bearing	13 - 1
	Washer	6 - 107	200182	Clip	
01092					
101132	Bearing Housing Assy	- 107	200241	Body-Water Pump	
L01133	Hub-Fan	3 - 107	200287	Housing	
101134	Pulley AssyFan	2 - 107	200361	Carburetor Assy	
101135	Spacer	3 - 107	200363	Carburetor Assy	1
101136	Spindle	6 - 107	200570	Piston Assy	:
101146	Cotter	3 - 107	200673	Body	A 1991 August 1973 August 1
101381	Impeller	10 - 107	200676	Gear Ring	
101408	Bolt-Connecting Rod	8 - 101	200781	Body-Thermostat	1.27253
101483	Washer	1 - 65	203148	Brush Kit	
101648	Cover	- 97	220258	Bushing	
101649	Gasket	25 - 99	227291	Coil Field	15 - 0
101651	Joint	- 107	227294	Armature Generator .	
101676	Bolt	18 - 95	227305	Brush Set	
101871	Valve-Inlet	36 - 95	227349	Box of Sundries	
101972	Тиbe Авву	- 95	227613	Bracket	
101975	Cover Plate	- 95	227627	Band-Cover	18 -
101976	Gasket	- 95	227633	Bracket	3 -
102097	Rocker Assy	26 - 95	227640	Coils	15 -
102098	Rocker Assy	29 - 95	227693	Armature	
		- 61			
102314	Cover		227713	Bushing	
102321	Thermostat	2 - 93	227726	Sundry Set	
102467	Insert	36 - 95	227727	. Armature-Generator .	11 -
102627	Сар Авзу	7 - 103	227732	Bracket	3 -
102664	Insert	36 - 95	227733	Bracket	25 -
102700	Rod-Push	34 - 95	228066	Bolt	
102711	Grommet	- 61	228067	Armature	
		9 - 103			
102785	Screw		228159	Spring	
102806	Lever Assy	12 - 99	228469	Pulley	
102808	Arm	10 - 99	228482	Frame	3 -
102809	Bumper Spring	26 - 99	228483	Cover	25 -
102810	Rod-Control	28 - 53	228494	Field Coil	15 -
102969	Flywheel	10 - 97	238367	Oiler-Generator	
103214	Bracket	31 - 97	238370	Oiler-Generator	5 I S.
115380	Screw		238563	Washer	
115903	Screw	23 - 67	238564		5 -
120214	Washer	5 - 67	238566	Cap	
120217	Washer	31 - 65	238567	Bushing	
120614	Nut	9 - 63	238576	Boot	
120622	Nut	24 - 71	238742	Plug	
120638		30 - 65			
	Washer		238743	Plug	
121743	Nut	14 - 63	249694	Box of Sundries	
121749	Screw	16 - 71	249695	Box of Sundries	
121832	Screw	15 - 71	250322	Cover Band	
121841	Washer	24 - 63	250599	Cap-Shaft-Starter	
122159	Screw	23 - 67	250626		
				Bushing-Starter	5 D.
124545	Key	11 - 63	250678	Bushing-Starter	
124546	Кеў	12 - 67	251089	Coil-Field	7 -
125947	Plug	22 - 71	251104	Bracket-Starter	
131044	Washer	26 - 65	251108	Brushes-Starter	
131183	Washer	2 - 67			
			251109	Spring	
131200	Washer-Lock	- 65	251128	Bracket	
131949	Screw	7 - 70	251356	Armature	12 -
		- /-		2 2 2	
132911	Screw	2 - 67	255459	Bolt	9 -

PART NO.	DESCRIPTION	REF.	PAGE	PART NO.	DESCRIPTION	REF.	PAG
55557	Band	. 8	- 69	415298	Cap	,	- 71
55659	Brush Kit		- 69	415474	Spring		
55806	Nut		- 69				
	그 그 가장하게 사고 있는 것이 못하지 않는 것이 많이 가지 않는 것 같아. 이것 같아. 이것			415729	Weight		- 71
55814	Coupling		- 69	416412	Spring		- 71
5815	Ring		- 69	416517	Shaft & Action Plate .	-	- 71
55816	Washer		- 69	416551	Shaft & Action Plate .	. 13	- 71
55820	Circlip	. 22	- 69	419130	Spring	. 11	- 71
55858	Coil-Field	. 7	- 69	451608	Screw	. 27	- 65
56027	Spring	. 16	- 69	500047	Circlip	. 6	- 10
56112	Bushing		- 69	500051	Bolt		- 10
6255	Frame Assy	. 1	- 69	500052	Nut		- 10
6259	Coil-Field		- 69	500074	Screw		- 10
56299	Sleeve		- 69	500075	Barrel		- 10
6320	Peg		- 69	500076	Spindle & Pin		- 10
6331	Cover		- 69		Bowl		120.00
6482	Nut		- 69	500077			
				500079	Washer		- 10
6548	Armature		- 69	500080	Valve		
6748	Frame Assy		- 69	500081	Adjustment Assy		- 10
6762	Sundry Set		- 69	500140	Tube ,	· 39	- 10
0004	Spring			500141	Main Jet		- 10
0326	Spring		- 69	500414	Decarbonizing Set		- 95
91035	Spring	. 16	- 69	500415	Decarbonizing Set		- 95
1042	Nut	. 18	- 69	500463	Washer		- 97
1043	Spring	. 21	- 69	500464	Washer	. 42	- 99
1101	Pinion & Barrel	. 14	- 69	500545	Cylinder Block Assy		- 97
1347	Pinion & Barrel Assy		- 69	500716	Engine Assy.		- 95
1350	Sleeve		- 69	500720	Barrel Carburetor		- 10
1351	Sleeve		- 69	500721	Bowl Carburetor	1 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	- 10
1352	Drive Assy.		- 69	500724	Valve-Needle		- 10
1362	Plate		- 69		Needle & Setting		
			-	500725	•		
1380	Drive Assy		- 69	500726	Adjustment Assy		- 10
00074	Manifold		- 95	804000	Lockwasher		
0101	Cylinder Block Assy		- 97	804076	Wick		- 63
0385	Camshaft		- 99	806915	Nut		- 63
00501	Head Assy	. 16	- 95	809062	Pin		- 63
12305	Key	. 13	- 59	809551	Washer	. 21	- 63
18805	Lens Assy	. 50	- 61	809593	Pin	. 3	- 63
-351103	Nut	. 1	- 25	809614	Pin	· 33	- 65
-351119	Nut	. 15	- 25	809642	Holder		- 63
-351406	Washer	. 14	- 13	809644	Spring		- 65
-351963	Rivet		- 10	809658	Spring		- 65
-353051	Plug		- 11	809688	Lead		- 65
-353055	Plug		- 3	809698	Plate		- 65
-353064	Plug		- 83	809824		-	
			-				- 65
-353065	Plug		- 31	809945	Washer		- 63
-353075	Ball		- 13	809961	Washer		- 63
353079	Ball		- 27	810074	Shim005		- 71
-355000	Screw & Lockwasher		- 49	810078	Shim010		
355001	Screw Assy		- 49	810226	Holder		
355940	Nut		- 53	810620	Bushing		- 67
356211	Washer		- 49	811735	Сар Авзу	. 1	- 70
356390	Washer-Flat		- 112	811912	Washer	. 14	- 17
356392	Washer-Fuel Oil		- 112	812015	Pin		- 63
-358043	Plug	. 27	- 49	812016	Pin		- 63
0843	Sundry Set		- 71	812823	Bushing		- 63
4435	Bottom & Spring Assy		- 71	815018	Bolt		
5319	Gasket		- 71	816784			
07010	Connector		- 71		Screw		- 70
07019	Screw	- C.C.		816803	Wick		
7044			- 71	817216	Frame Assy		
	Connector		- 71	817220	Gasket		
07050	Contact Set		- 71	817224	Collar		
08120	Nut		- 61	817313	Pin		- 63
8355	Rotor		- 71	817314	Pin		- 63
10590	Bushing			817363	Nut		
10600	Nut		- 71	817529	Frame Assy	. 25	- 63
15034	Clamp Assy	- 33	- 61	817532	Clamp		- 65
15046	Cam Assy		- 71	819104	Retainer		- 63
5057	Insulator		- 71	819639	Wick		- 70
L5058	Insulator		- 71	820524	Plate		
15117			•				
1111	Spring		- 71	821604	Button		- 70
15158 15293	Lever Distributor Cover		- 61	954378 972722	Bearing		- 61

PART NO.	DESCRIPTION	REF.	PAGE	PART NO.	DESCRIPTION	REF. PA
-1			- 61	1912008	Gasket	7 - 6
74361	Harness-Wire			1912435	Frame Assy.	1 - 6
4372	Cable Assy		- 61			3 - 6
19440	Harness Complete	. 23	- 61	1912438	Frame	
38568	Washer	. 2	- 67	1912439	Bracket	- 6
39345	Bushing		- 67	1912440	Pulley	2 - 6
43646	Screw		- 63	1912474	Shaft & Weight Plate	13 - 7
	Support	. 23	- 71	1912476	Gear	21 - 7
47289			- 1 - 1	1913179	Bolt	- 6
47643	Plate	19 (B) (C)	- 70			15 - 6
47647	Stud		- 71	1913554	Field Coil Assy	
48528	Spring	. 15	- 67	1914142	Bushing	24 - 7
55960	Fram Gen. D.E		- 63	1914144	Clip	25 - 7
58751	¥ Stud		- 63	1914309	Seal	- 70
358753			- 63	1914491	Insulator	15 - 6
	Washer				Shoe	15 - 6
58754	Terminal & Lead Assy		- 63	1914618		
59033	Ring	. 19	- 67	1916461	Plate	20 - 6
59035	Spring	. 16	- 67	1916805	Bushing	25 - 7
59053	Pinion & Barrel Assy		- 67	1916806	Stud	25 - 7
65182	Plug		- 67	1917164	Armature	11 - 6
				1917956	Mainshaft & Weight Plate	- 1
69704	Condenser		- 70			- 1
72638	Band		- 63	1917958	Cam Advance	
378079	Drive Assy		- 67	1919674	Cam	10 - 7
78405	Spacer	. 25	- 71	1920306	Shaft & Weight Plate	13 - 7
378418	Ring		- 67	1920675	Armature	11 - 6
378419	Pin	18	- 67	4011500-F	Battery	6 - 5
378420	Drive Shaft Assy		- 67	NS F600A-241	Ring	6 - 4
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378421	Spring	. 51	- 67	NS F600A-343	Ring	2 - 4
80635	0iler		- 63	Z120A-201	Packing	3 - 4
380781	Washer	. 10	- 63	Z120A-204	Pin	9 - 4
80902	Weight		- 71	Z120A-204-K	Pin	9 - 4
80998	Brush Kit		- 63	Z120A-205-L	Insert	34 - 3
			- 71		Sleeve	2 - 4
81371	Weight			NS Z120A-300		
81409	Washer		- 63	Z120A-301	Gasket	2 - 3
81818	Armature		- 67	NS Z120A-302	Ring	4 - 4
81833	Frame Assy	. 10	- 67	NS Z120A-303	Ring '	5 - 4
381835	Spring	. 24	- 67	NS 2120A-401	Piston	7 - 4
881838	Brush Kit		- 67	Z120A-4072	Head Assy	17 - 1
881839	Lead		- 67	Z120A-6002	Cylinder Block Assy	12 - 3
881841	Pin		- 67	Z120A-6005-S	Cylinder Block Short	- 3
881865	Stud		- 67	Z120A-6011-C	Head Assy Short	- 3
381866	Washer	. 5	- 67	Z120A-6012	Head Assy	30 - 3
881867	Washer		- 67	ZA120A-400	Piston	15 - 1
381869	Screw		- 67	NS Z129A-202	Ring	6 - 4
881870	Shoe		- 67	Z129A-204	Gasket Vent	43 - 3
			- 67	Z129A-205-L	Insert	34 - 3
382908	Coil-L.H					
882909	Coil-R.H		- 67	NS 2129A-300	Sleeve Cylinder	
384619	Spring Weight		- 112	NS Z129A-301	Ring-Piston	4 - 4
885090	Bushing	. 14	- 63	NS Z129A-400	Piston	7 - 4
385531	Screw-Bracket		- 59	Z129A-405	Gasket	10 - 3
885557	Plate		- 70	Z129A-3030	Vent Tube & Cap Assy	44 - 3
885558	Washer-Lock		- 70	Z129A-4022	Head Assy	0.000
				Z129A-5000	Cover Assy.	
386496	Screw		-			
386508	Spring		- 71	Z129A-6002	Cylinder Block Assy	
387130	Spring		- 71	65A-101	Ring	
387889	Band Assy	8	- 67	G157B-307	Gasket	29 - 4
389966	Gasket		- 70	G157B-2032	Retainer Assy	24 - 3
389967	Spring		- 71	G157B-3060	Cover Assy.	
					Packing	
389999	Support			R600B-234		
900119	Pin		- 70	W4B-108	Gasket	
00428	Pin		- 71	UB-110	Washer	
03092	Washer		- 67	Z120B-200	Plug	25 - 4
04370	Screw		- 63	Z120B-201	Nut	
04376	Washer		- 71	Z120B-203	Plug	
04377	Washer			NS Z120B-300	Cap	
904661	Washer		- 63	NS Z120B-301	Cap	
05590	Rotor	2	- 70	NS Z120B-400	Cap	
909003	Bushing		- 71	Z120B-401	Gasket	
909180	Bracket		- 59	Considering and the restorement	Gasket	
				Z120B-402		
909206	Clip		- 59	Z120B-600	011 Pan	32 - 4
911097	Plug		- 63	Z120B-3060	Cover Assy	28 - 4
911119	Contact Set		- 70	Z120B-5002	Cover Assy	
911257	Cam		- 70	Z120B-5010	011 Pan Assy	32 - 4
						54 - 3
911263	Plate	8	- 63	Z129B-5000	Oil Pan Assy	

NOTE: N.S. Indicates - NOT SERVICED - Part number appears in this catalog for reference only.

PART NO.	DESCRIPTION	REF. PAGE	PART NO.	DESCRIPTION	REF. PAC
3X-B2B-110	Washer	28 20			
A600C-204			Z120K-5001	Water Pump Assy	- 47
	Thrower	28 - 45	Z120K-5002	Body Assy	13 - 47
D600C-204	Washer	32 - 45	6EK-215	Dowel	
Z120C-200	Plate	30 - 45	A600L-202	Seal	30 - 37
Z120C-300	Gear	- 45	F400L-223	Seat	2 - 37
Z120C-500	Crankshaft Assy	35 - 45		Spring	45 - 39
Z120C-4000	Fluthes Assy	· · 37 - 47	G157L-204	Tube	18 - 41
	Flywheel Assy		G157L-205	Support	36 - 41
Z120C-4020	Flywheel Assy		G157L-304	Cover	22 - 41
Z129C-202	Washer Thrust	34 - 45	G157L-2000	Tube Acer	
Z129C-500	Crankshaft	· · 35 - 45	K404L-210	Tube Assy	34 - 41
7TC-215	Dowel			Washer	21 - 37
10EC-204	Shim		Z120L-200	Cover	39 - 39
10EC-205			Z120L-204	Gasket	40 - 39
	Shim		Z120L-206	Shim	42 - 39
Z120D-200	Lock		Z120L-208	Screw	
Z120D-201	Bolt	12 - 43	Z120L-213	Mube	26 - 41
Z120E-400	Gasket			Tube	18 - 41
2120E-500	Manifold		Z120L-2010	Gear & Shaft Assy	41 - 39
ZA-120E-203			Z120L-2030	Tube Assy	17 - 47
	Cover Manifold		Z120L-2050	Indicator Assy	21 - 37
ZA-120E-204	Gasket Manifold		Z120L-2070	Tube Assy	
ZA120B-400	Shield		Z120L-3000	Body Ager	34 - 41
ZA-120E-5001	Manifold			Body Assy	11 - 37
Z129E-5001	Manifold		Z120L-3040	Screen Assy	23 - 41
F400G-211			Z120L-4002	Body Assy	44 - 39
H260G-200	Bushing		Z129L-3010	Oil Strainer Assy	52 - 39
	Bushing		Z129L-4000	Tube & Support Assy	
6TG-101	Pin		10EL-227	Support Assy	-
Z120H-203	Gear		W5L-213	Support	22 - 37
Z120H-300	Gear			Washer	45 - 39
Z120H-300-F	Gear		2120-0-200	Jaw	25 - 45
			D6008-207	Seal	6 - 37
2120H-300-FF	Gear		F1248-214	Pin	
2120H-300-G	Gear	29 - 45	H2608-206	Screw	
Z120H-301	Gear	21 - 45	N625-202		3 - 37
Z120H-301-F	Gear			Spring	- 37
2120H-301-FF	Gear		¥4008-311	Plate	19 - 43
			¥4005-2340	Weight	18 - 43
Z120H-301-G	Gear		Z1208-202	Bearing	5 - 37
12CH-208	Washer		NS 21208-203	Arm	
31571-202	Screw	16 - 33	NS Z1208-205	Shaft	
(4001-203	Plate			Shaft	- 37
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4001-215			Z1205-2220	Driver AssyGovernor .	15 - 43
	Spring		Z1205-3030	Lever-Governor	- 37
21201-201	Support		Z1208-3070	Gov. Shaft & Upper Race.	14 - 43
21201-204	Spring	. 7 - 33	Z1205-3080	Governor Assy	
21201-205	Spring		Z1208-3111	Governor Assy	- 43
1201-206	Rod			Governor Control Lever .	8 - 37
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	Cap		Z120T-122	Rod & Cap Kit	11 - 43
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21201-210	Guard	. 21 - 33	Z120T-131		
1201-211	Gasket		· Z120T-140		19 - 33
1201-212	Plug			Roto Cap Valve Kit	- 35
1201-214	Plug		Z120T-144	Sleeve & Piston Assy	15 - 112
1201-235			Z120T-145	Valve Set	16 - 112
	Lock		Z120T-146	Valve Set	26 - 35
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1201-2280	Arm Assembly-L.H	. 9 - 33			37 - 45
1201-2290	Arm AssyR.H.	· 9 - 33	Z120T-150 .010		37 - 45
	Pate Can And	. 8 - 33	Z120T-150 .020	Bearing Set	37 - 45
1201-3000	Roto Cap Assy	. 27 - 33	Z120T-152 .002	Bearing Set	38 - 45
1201-4012	Shaft Assy	. 13 - 33	Z120T-152 .010	Bearing Set	
1291-201	Stud	. 5 - 33		Bearing Oct	38 - 45
1291-206	Cap Valve	20 - 33		Bearing Set	38 - 45
1291-400	Camebaft	·	Z129T-102	Sleeve & Piston Kit	1 - 43
	Camshaft	. 24 - 45	Z129T-105	Roto Cap Valve Kit	- 45
600K-232	Seal	. 1 - 37	Z129T-107	Kit Roto Cap Valve	- 35
157K-2060	Shaft & Bearing Assy	. 6 - 47	Z129T-108	Valve Sat	
69K-220	Cap-Oil Filler	. 11 - 37		Valve Set	26 - 35
120K-205	Gasket	10 17	Z129T-109	Guide Set	33 - 35
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120K-304	Gasket	. 16 - 47		Bearing Cat	19 - 33
120K-310	Pulley	3 - 17	21000 110 .002	Bearing Set	36 - 45
120K-313	Bulley	. 3 - 4/	Z129T-118 .010	Bearing Set	36 - 45
	Pulley	. 27 - 45	Z129T-118 .020	Bearing Set	36 - 45
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120K-3050	Support Assy	. 8 - 47			13 - 43
	11- h- h		Z129T-153 .010		13 - 43
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120K-3053 120K-3060	Works Assy	- 47	Z129T-153 .020 Z120U-103	Bearing Set	13 - 43

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NOTE: N.S. Indicates - NOT SERVICED - Part number appears in this catalog for reference only.

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VT-3218	Stud	- 39	X-3295	Screw	32 - 37
VT-3221		45 - 39	X-3299	Screw	12 - 33
VT-3236		18 - 33	X-3555	Screw	38 - 39
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VT-3326		18 - 33	X-3935	Screv	19 - 43
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VTA-804		9 - 47	X-4032	Stud	5 - 112
X-100		38 - 35	x-4046	Stud	18 - 47
X-101-B	것 같아요. 비행 것 같아요. 그는 것 같아요. 이 것 같아요. 이 것 같아요. 이 집에 있는 것 같아요. 이 것 같아요.	31 - 35	X-4040	Stud	13 - 37
X-112		31 - 35	X-4053 ·	Stud	39 - 45
X-112 X-120		15 - 47	x 4160	Stud	14 - 37
X-120 X-137-A			X-4217	Stud	19 - 47
					- 39
X-201			X-5193		
X-203	승규는 것 것 것 것 같은 것 것 같이 가지 않는 것 같은 것 같은 것 같이 없는 것 같이 없다.	14 - 37	X-5194	Sleeve	- 39 48 - 39
X-210-A		22 - 45	X-5195	Connection	40 - 39
X-211-A	Gasket	4 - 33	X-12423	Elbow	26 - 37
Х-297-В		42 - 45	X-14109	Gasket	
X-320.		27 - 41	X-14231	Washer	31 - 41
X-377		27 - 41	X-14232	Washer	21 - 41
x-388		24 - 41	X-14240	Washer	26 - 45
x-506		24 - 45	X-14260	Washer	35 - 41
X-534		35 - 45	X-17019	Pin	42 - 39
x-608		18 - 43	X-17040	Pin	- 37
X-619		45 - 39	X-17045	Pin	- 37
x-1418	Rivet	- 37	X-18067	Nut	35 - 35
X-1743-A		14 - 33	X-18080	Nut	3 - 33
X-1756		33 - 39	X-18198	Nut	15 - 33
X-1791-A	Pin	- 37	X-18255	Nut	. 16 - 43
X-1800-C		44 - 35	X-18272	Nut	. 11 - 47
X-1899		42 - 45	X-19003	Stud	. 17 - 47
X-1901-A	Stud	20 - 37	X-19004-C	Stud	. 35 - 35
X-2208	Plug	17 - 37	X-19926	Stud	. 15 - 37
X-2211	Plug	- 39	2X-X-260	Lockwasher	
X-2279	Screw	43 - 39	3x-x-1408	Washer	. 9 - 37
x-3056		16 - 37	3X-X-13013	Washer	
X-3088	Screw	39 - 39	3x-x-18096	Nut	
X-3203	Screw	22 - 45	24-501	Ratchet	

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31-001-125	Bolt-Hex Head	80	62-001-100	Bolt-Hex Head	17
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44-001-144	Bolt-Hex Head	97	44-011-125	Bolt-Carriage	75
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4-0132-112	Stud	••• 25	19-05-62	Pin-Cotter	
4-0132-150	Stud	3	19-05-75	Pin-Cotter	-
4-0132-162	Stud	11	19-05-88	Pin-Cotter	
4-0132-188	Stud		25-05-125	Pin-Cotter	31 9
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5-101-50	Screw-Cap		12-06-25	Rivet-Button Head	57
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1-101-88	Screw-Cap		16 00 60	12 122 3 33	
1-101-100	Screw-Cap		16-09-62	Key-Woodruff	3
1-101-162			19-09-75	Key-Woodruff	25
	Screw-Cap		19-09-112	Key-Woodruff	23
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8-101-88	Screw-Cap	11	38-14	Washer-Lock	13
8-101-100	Screw-Cap	· · 35	44-14	Washer-Lock	
8-101-112	Screw-Cap				1
8-101-225	Screw-Cap		50-14	Washer-Lock	77
8-101-262			62-14	Washer-Lock	17
	Screw-Cap	1 - C - C - C - C - C - C - C - C - C -			
4-101-50	Screw-Cap		25-104	Washer-Flat	3
4-101-75	Screw-Cap	7	31-104	Washer-Flat	57
4-101-88	Screw-Cap	27	38-104	Washer-Flat	
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4-101-150	Screw-Cap	7			/
4-101-162	Screw-Cap	11	25-003	Nut-Hex	C 3
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4-101-250	Screw-Cap		31-003	Nut-Hex	1
4-101-238			38-003	Nut-Hex	13
	Screw-Cap		44-003	Nut-Hex	1
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		V	62-003	Nut-Hex	17
9-102-38	Screw-Flat Head				
5-102-100	Screw-Flat Head	• • 80	25-013	Nut-Slotted Hex	11
	2	122232	44-013	Nut-Slotted Hex	3
6-112-25	Screw-Round Head	• • 57	50-013	Nut-Slotted Hex	15
9-112-31	Screw-Round Head		62-013	Nut-Slotted Hex	
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6-05-50	Pin-Cotter		25-2103	Nut-Hex Machine	51
9-05-38	Pin-Cotter				
			31-2103	Nut-Hex Machine	80
9-05-50	Pin-Cotter		38-2103	Nut-Hex Machine	57
2-05-50	Pin-Cotter				
2-05-62	Pin-Cotter		25-007	Fitting-Grease	10
-05-75	Pin-Cotter		12-107	Fitting-Grease	77
-05-88	Pin-Cotter				11
	Pin-Cotter				
-05-100					

INSTRUCTIONS

FOR THE USE OF THIS BOOK

The arrangement of the illustrations and parts lists in this catalog has been planned for your easy reference.

For example: In Figure 1, Reference Number 1 indicates the Driver's Seat.

In the parts list below the illustration, Roference Number, 1 lists TO-400-B with quantity of one (1) under heading "TO-30" and symbol "*" under heading "TE-20 and TE-A20".

Symbol "*" as shown under heading "TE-20 and TE-A20" indicates that TO-400-B cannot be used for servicing TE-20 and TE-A20 Ferguson Tractors. Part Number 9536 as listed under "TE-20 and TE-A20 Service Items-Not Illustrated", with the same reference number 1 is required with quantity for one (1) under heading "TE-20 and TE-A20".

This system has been employed throughout the parts book thereby providing accurate illustrative location together with a ready means of reference from illustration to copy with complete details for the servicing of genuine Ferguson service parts.

TRACTOR PARTS LIST

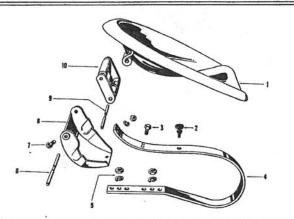


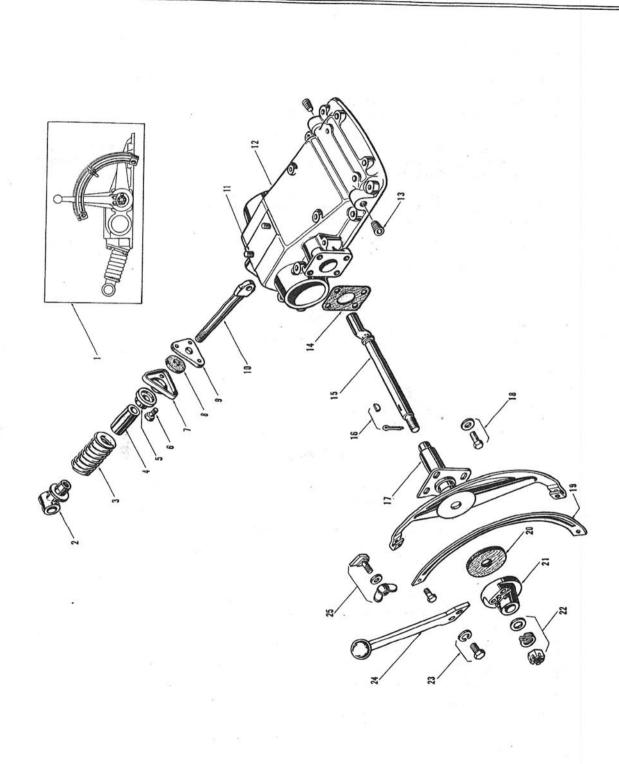
FIG. 1

REF.	PART NO.	DESCRIPTION		QUA	N. REQU	IRED	
NO.			TO-30	TO-20	9N-2N	TE-20	TEA-20
		FIG. 1 HINGED DRIVERS' SEAT AND SPRING ASSEMBLY					
	то-439	SEAT AND SFRING ASSEMBLY-Hinged Drivers' composed of items 1 thru 10	1	ı		1	1
1	то-400-в	SEAT ASSEMBLY-Hinged Driver	1	1		*	*
2	10-434	BUMPER-Driver Seat-Rubber	- 1	ĩ			
-	(TO-434-A	BUMPER-Driver Seat-Rubber.	1	ī			
	(31-001-88	BOLT-Hex Head)				8 S - S	
3	31-14	WASHER-Lock Hinge to Seat Spring	2	2			
4	(31-003	NUT-Hex					
4	`TO-404-A {44-14	SPRING-Driver Seat	1	1		*	*
5	44-14	WASHER-Lock NUT-Hex Spring to Lift Cover	2	2	2	2	2
6	TO-437-A	NUT-HOI Population 7 20 Tores	6	-	2	2	5
U	(31-011-88	PIN-Driver Seat Hinge-7.30 Long	1 1	1			
7	31-14	WASHER-Lock Hinge to Seat Spring	2				
	31-003	NUT-Hex	2	5			
8 9	TO-440	HINCE ASSEMBLY-Driver Seat	1 1	1			
9	то-437-в	PIN-Driver Seat Hinge-6.87 Long		÷		8	
10	TO-438	LINK-Hinge	1	1			
	L. Sta		1	1		4	
		* TE- & TE-A-20 Service Items-Not Illustrated					
				3		Ę	
1	9536	SEAT ASSEMBLY-Driver ,	1 1				
4	7062	SPRING-Driver Seat	1 1			i	÷
	1221	BOLT-Driver Seat to Spring	1 1	3		1	1

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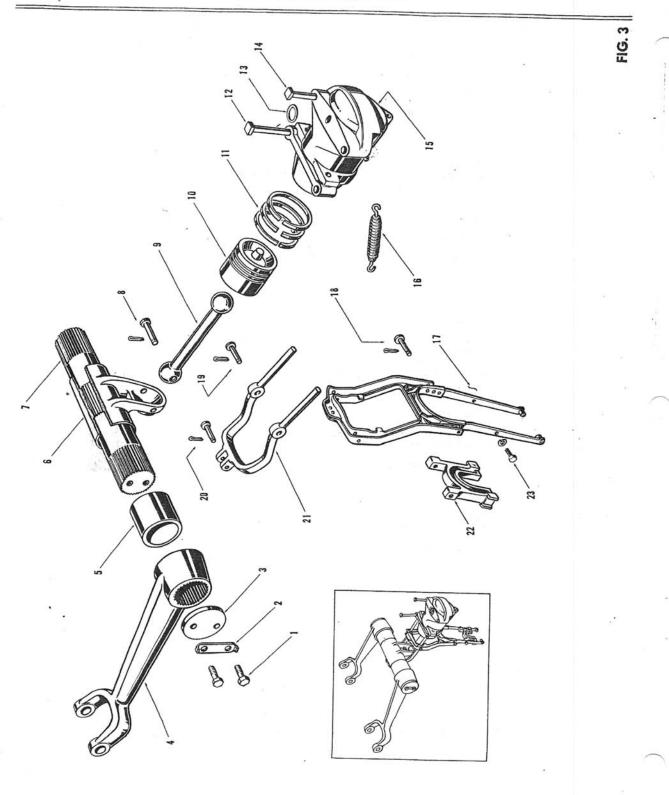


FIG. 2



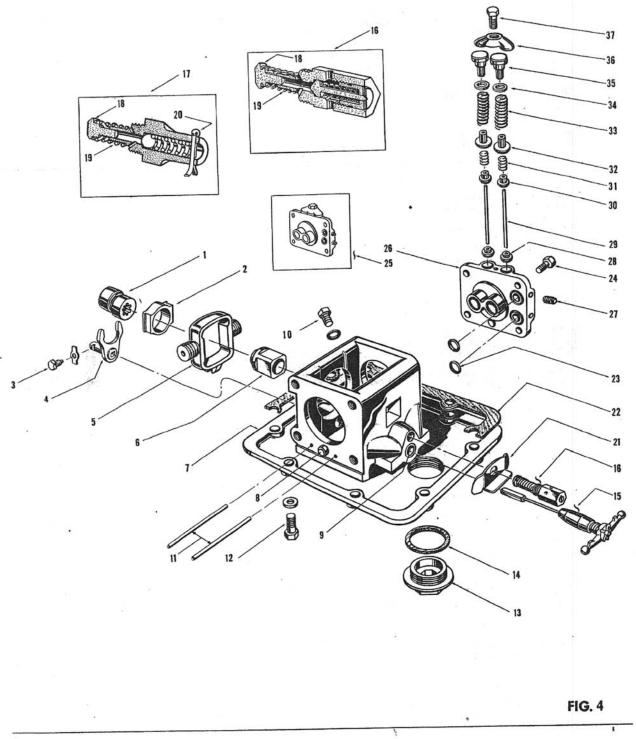
REF.		DESCRIPTION		QUA	N. REQU	IRED	
NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
		FIG. 2 HYDRAULIC LIFT COVER AND RELATED PARTS					
l	{ t0-500 { t0-500 -A	LIFT ASSEMBLY-Hydraulic	1	1			
2	то-546	YCEE-Hydraulic Lift	l	1	ľ	1	1
3	то-547	SPRING-Hydraulic Lift	1	1	1	1	1.
4	TO-631	SPACER-Hydraulic Lift Spring-(w/TO-675 for TE- and					and a
5	то-675	TE-A20) . SEAT-Hydraulic Lift Spring-(w/TO-631 for TE- and	1	1	1	1	· '1
6	44-101-112	TE-A20)	1 3	1	1 3	1 3	1 3
7	TO-624	SUPPORT-Hydraulic Lift Spring Seat	1	1	1	1	1
8	TO-529	FELT-Hydraulic Lift Spring Seat	1	1	1	1	1
9	то-527	PLATE-Hydraulic Lift Cover	l	1	1	1	1
10	T0-541	PLUNGER-Hydraulic Lift Spring Control	1	1	1	1	1
11	44-0132-150	STUD-Seat Spring to Cover	2	2	2	2	2
 12	T0-501-B	COVER-Hydraulic Lift-(w/S-10171 for TO-20, TE- and	1.				
13	{ s-353055 { s-10112	9N-2N) PLUE-Pipe-Hydraulic Lift Cover-Prior to # 11,000 PLUE-Pipe-Hydraulic Lift Cover-After # 11,000	1 2	1 2 2	1	1	*
14	то-532	GASKET-Hydraulic Lift Quadrant to Cover	1	1	1	+1	1
15	TO-517	SHAFT-Hydraulic Lift Control Lever	1	1	1	1	ı
16	{ 16-09-62 12-05-88	KEY-Woodruff-Control Arm to Lift Shaft	1	1	1	1	1
17	T0-515	QUADRANT ASSEMBLY-Lift Control	1	1	1	1	1
18	{ 44-101-94 44-204	SCREW-Cap WASHER-Flat } Quadrant to Cover	4	4	4	4	4
19	{ T0-520 { 31-101-38	RETAINER-Lift Control Lever	1 2	1 2	1 2	1 2	1 2
20	T0-518	DISC-Friction-Lift Control	1	1	1	1	1
21	TO-516	PLATE-Friction-Lift Control	1	1	1	1	ı
22	T0-522 44-104 44-013	SPRING-Lift Control Quadrant Lever	1 1 1	1 1 1	111	1 1 1	1 1 1
23	{ 25-101-44 { 25-14	SCREM-Cap } Lever to Friction Flate	2	2	2	2	2
24	TO-512	LEVER ASSEMBLY-Hydraulic Lift	1	1	1	1	1
	(TO-521	STOP ASSEMBLY-Control Lever	1	1	1	7	1
25	25-104 S-9753-D	WASHER-Flat	1	1	ĩ	1	1
		* TE- and TE-A20 Service Items-Not Illustrated					
12 13	9636 2480 2481	COVER-Hydraulic Lift PLUG-Hydraulic Cover WRENCH-5/16 Socket Head		-			1 2 1

3

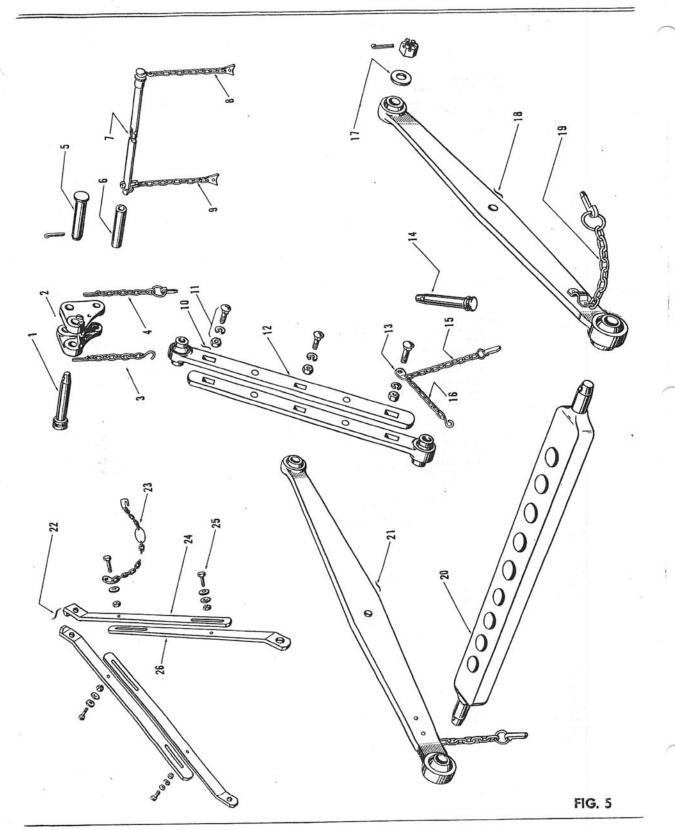


REF.	PART NO.	DESCRIPTION		QUA	N. REQU	IRED	
NO.	1	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-2
		FIG. 3 HYDRAULIC LIFT SHAFT AND RELATED PARTS					
	TO-500	LIFT ASSEMBLY-Hydraulic-Continued		l			
	T0-500-A	LIFT ASSEMBLY-Hydraulic-Continued	1				
l	44-001-68	BOLT-Hex Head Lift Arm to Shaft	4	4	4	4	. 4
2	то-550	CLIP-Locking-Lift Arm	2	2	2	2	2
3	T0-551	WASHER-Lift Arm	2	2	2	2	2
4	TO-543	ARM-Hydraulic Lift	2	2	2	2	2
5 6	{ T0-531 { T0-531-A T0-545	BUSHING-Lift Shaft BUSHING-Lift Shaft RAM-Arm-Hydranlic Lift	2 4 1	2 4 1	24	24	2 4 1
7	то-544	SHAFT-Hydraulic Lift	1	1	1	1	1
8	{ 5-10211-F { 12-05-50	PIN-Clevis) PIN-Cotter) Connecting Rod to Ram Arm	1	1	1	1	1
9	T0-526-1	ROD-Connecting-Hydraulic Lift	1	1	1	1	1
io	то-684	PISTON ASSEMBLY-Hydraulic Lift	1	ı	ı	1	1
11	то-533	RING-Piston-Hydraulic Lift	3	3	3	3	3
12	{ s-9776-в } 44-003	BOLT-Square Head NUT-Hex } Cylinder to Cover	2	2	2	2	2
13	T0-552 S-10171 T0-553	CASKET-Cylinder to Cover-Not illustrated O RING-Cylinder to Cover	ı	2	2	2	2
	(S-9776-A	GASKET-Cylinder to Cover-Not illustrated		1	1	1	1
14	1 44-003	BOLT-Square Head } Cylinder to Cover	2	5	2	2	2
15	T0-510	CYLINDER-Hydraulic Lift	1	ı	ı	ı	1
16	TO-539	SPRING-Retracting-Lift Fork	1	1	1	l	1
17	{ T0-504-B { T0-504-A	FORK ASSEMBLY-Hand Control	1	l	1	1	*
70		FORK-Top FORK-Bottom } Not serviced separately					
18 ·	{ T0-549 { 09-05-50	PIN-Clevis PIN-Cotter } Top Fork to bottom Fork	2	2	2	2	2
19	T0-548 12-05-62	PIN-Clevis } Spring to Hand Control Fork	2	2	2	2	2
20	{ T0-676 { 12-05-62	PIN-Clevis PIN-Cotter } Spring Control Fork to Plunger	1	l	1	ı	1
21	то-540	FORK-Lift Spring Control	1	1	1	1	ı
22	то-687	STABILIZER-Fork	1				*
23	{25-001-88 {25-14	BOLT-Hex Head WASHER-Lock } Stabilizer to Fork	2				2
	5	* TE- and TE-A Service Items-Not Illustrated					
17	7329 4414	FORE ASSEMBLY-Hand Control					1

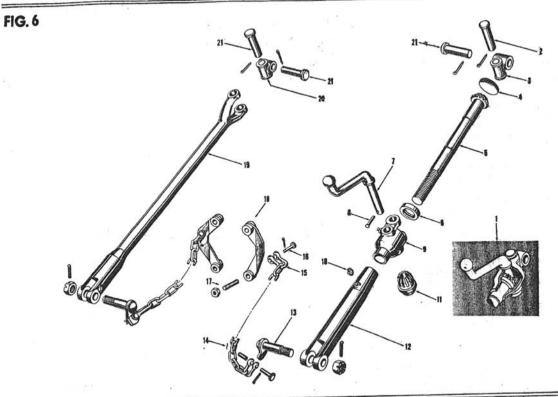
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	PART NO	DESCRIPTION		QUA	N. REQU	1		
NO). ······		TO-30	TO-20	9N-2N	TE-20	TEA-2	
		FIG. 4 HYDRAULIC PUMP ASSEMBLY						
	(
	TO-699 TO-699-1	FUMP ASSEMBLY-Hydraulic FUMP ASSEMBLY-Hydraulic				-		
		composed of items 1 thru 15 and 23 thru 37		1 1				
1) TO-618	CAM-Hydraulic Pump		1	1	1		
) TO-618-A	CAM-Hydraulic Pump	1				1	
2	TO-617-1 (TO-695		2	2	2	2	2	
3	TO-697	WASHER-Tab	1				1	
14	TO-688	FORK AND PIN ASSEMBLY	i				1	
56	TO-615	PISTON-Hydraulic	2	2	2	2	2	
6	TO-649	BUSHING-Hydraulic Pump	1	1	1	1	1	
7	TO-604	BASE ASSEMBLY-Hydraulic Pump		1	1	1	1	
) TO-604-1	BASE ASSEMBLY-Hydraulic Pump	1				*	
8	TO-6387	DOWEL-Hydraulic Pump Base	2	2	2	2		
9	TO-625	BUSHING-Hydraulic Pump Valve	1	1	1	1	2	
10	∫TO-614	GASKET-Annular	î	ĩ	î	ĩ	î	
) TO-620	PLUC-Base Drain	ĩ	ī	Ĩ	ĩ	i	
11	TO-616	STEADY-Hydraulic Pump Piston	2	2		2	2	
12	{ 44-101-7 } 44-204		9	9	9	9	9	
13	T0-7010	WASHER-Flat PLUG-Drain-Hydraulic Pump	9	9	9	9	99	
14	TO-7011	GASKET-Hydraulic Pump Drain Plug	1	1	1	1		
	(TO-694	VALVE ASSEMBLY-Oscillating Control		1	1	1	1	
15	(TO-640	VALVE ASSEMBLY-Hydraulic Pump Control	-	1	1	1	- 1	
		composed of Valve not serviced and		~	-	1 T		
	TO-632	SPRING-Control Valve	1	1	1	1	1	
	TO-641 TO-643	CLIP-Control Valve Stem	1	1	1	1	1	
	TO-642	BAR-Control Valve Stem	1	1	1	1	1	
	TO-691	DRIVE ASSEMBLY-Oscillator	1	1	1	1	1	
	S-10152	RING-Internal	i				1	
16	TO-638-A	VALVE ASSEMBLI-Salety (Arter #83271 for TE-20)	ĩ	1		1	1	
17	TS-638-A	composed of serviceable items 18 and 19				-		
-1	15-030-A	VALVE ASSEMBLY-Safety (Prior to #83271 for TE-20) composed of serviceable items 18, 19 and 20	1.2		1	1	1	
18	TO-635	VALVE-Safety Check						
19		SPRING-Safety Check Valve	1	1	1	1	1	
20		PIN-Cotter-Retainer Spring (Prior to #83271 for TE-20	1	÷	i	i	1 1	
21	то-686	SHIELD-Safety Valve	1 1		-	-	lî	
	TO-611	GASKET-Hydraulic Pump Base to Center Housing	1	1	1	1	1	
53	S-10170	Gasket-Valve Chamber to Base-Not illustrated O-RING-Valve Chamber to Base		2	5	2	2	
- 1	(44-001-1	BOILT-Hex Head-Valve Chamber to Base	4					
24	44-001-1	BOLT-Hex Head-Valve Chamber to Base	14	8	8	8		
	(TO-621	CHAMBER ASSEMBLY-Valve-R.H.	1 *	1	1	1	8	
25) TO-621-A	CHAMBER ASSEMBLY-Valve-R.H.	1	-	-	1	1 *	
2)	TO-622	CHAMBER ASSEMBLY-Valve-L.H.	-	1	1	1	1	
	(TO-622-A	CHAMBER ASSEMBLY-Valve-L.H.	1				-	
	(TO-606	composed of items 26 thru 37 CHAMBER-Valve-R.H.)	1					
) TO-606-A	CHAMBER-Valve-R.H.					L .	
26) TO-607	CHAMBER-Valve-L.H. (Not serviced separately				1		
1.020.0	(TO-607-A	CHAMBER-Velve-L.H.						
27	S-353055	PLUG-Pipe	2	2	2	2	2	
28	TO-627	SOCKET-Valve Guide	2	2	2	2	2	
29 30	TO-626	CUIDE-Chamber Valve	2	2	2	2	2	
30	TO-629 TO-647	VALVE-Inlet	5	2	2	2	2	
32	TO-628	SPRING-Inlet Valve	2	2	2	2	2	
33	TO-646	VALVE-Outlet SFRING-Outlet	2	2	2	2	2	
34	то-664	WASHER-Outlet Valve Spring	2	2	2	2	2	
35	то-636	PLUG-Valve Chamber	2	2	2	5	2	
36	TO-609	CLAMP-Valve Chamber	1	1	1	1	2	
37	44-101-1	0 SCREW-Cap-Clamp to Chamber	î	ĩ	i	l	1	
		* TE- and TE-A20 Service Items Not Illustrated						
7	2378	BASE ASSEMBLY_Rydraulic Pump						
(L	



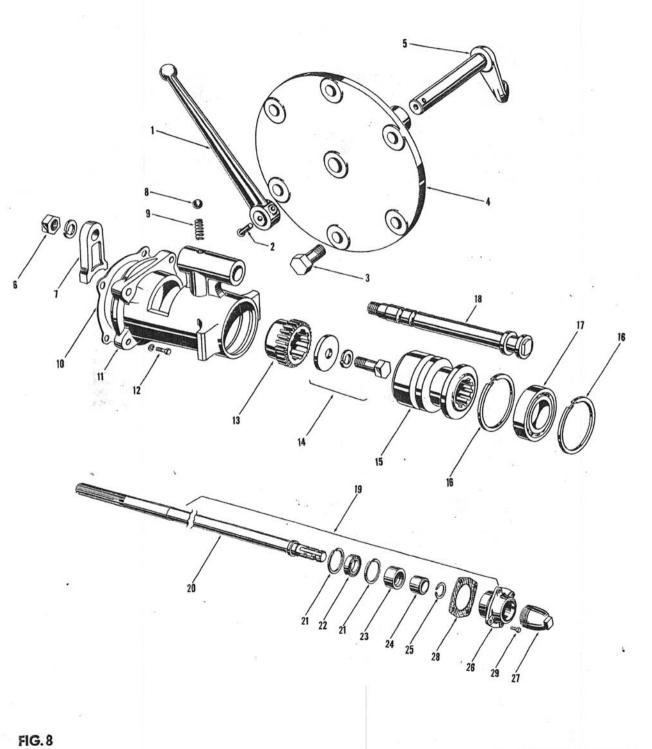
REF. PART NO	DESCRIPTION			N. REQU	1	
NO. PART NO		TO-30	TO-20	9N-2N	TE-20	TEA
	FIG. 5 UPPER AND LOWER LINKS AND RELATED PARTS					
1 S-9551-A	PIN-Clevis-Upper Link to Rocker	1	1	1	1	1
2 TO-535-1	ROCKER-Hydraulic Lift	1	1	1	1	1
3 {19-05-75 3-9561-D	PIN-Cotter	1.1				
s-9562	CHAIN-7Links Rocker Clevis Pin	1	ı	1	1	1
(19-05-75	PIN-Cotter)					
S-9561-D	CHAIN-7 Links					
4 S-9563	RING-Locking Upper Link Rocker Pin	1	1	1	1	1
(S-9552	PIN-Linch)					
5 {S-10216- 25-05-12		1	1	1	1	1
6 T0-536	BUSHING-Rocker Pin	1	l	1 1 1	1	
7 TO-561	PIN ASSEMBLY-Rocker	ī	ĩ		i	
(8-9562	EYE-Retainer Pin	1	1	1	1	1
8 (S-9561-B	CHAIN-11 Links	1	1	1	1	1
(TO-580-A S-9552	ANCHOR-Chain	1	1	1	1	1
3-9563	PIN-Linch	1	1	1	1	
9 S-9561-F	CHAIN-8 Links	i	î.	1	1	
TO-580-A	ANCHOR-Chain	ĩ	ĩ	ĩ	ĩ	
10 (TO-576	LINK ASSEMBLY-Upper-Prior to # 15903		1	1	1	
10 (TO-576-A	LINK ASSEMBLY-Upper-After # 15903 composed of items 11 thru 16	1	l			
(44-011-1						
11 {44-204	WASHER-Flat Link to Link	3	3	3	3	- 4
44-003	NUT-Hex	1		1		
12 TO-666	LINK ASSEMBLY-Upper Half-Prior to # 15903		5	2	2	1
13 S-9564-A	LINK ASSEMBLY-Upper Half-After # 15903	5	5			
14 S-9551-A	ANCHOR-Chain	1	1	1	1	
(S-9561-B	CHAIN-11 Links	i	ĩ	i	i	
15 8-9563	RING-Locking	ĩ	ī	ī	ĩ	
(S-9552 (S-9561-F	PIN-Linch	1	1	1	1	
16 15-9562	CHAIN-8 Links	1	1	1	1	
62-204	WASHER-Flat	1	1	1	1	1
17 {62-013	NUT-Slotted Hex { Lower Links to Axle	2	2	2	2	2
(12-05-88 18 T0-555	PIN-Cotter)					
10-)))	LINK ASSEMBLY-Lower-R.H. composed of Link not serviced and item 19	1	1	1	1	1
(S-9566-A	CLIP-Retaining					
19-06-94	RIVET-Button Head					
19 S-9561-F	CHAIN-8 Links Drawbar Retaining	1	1	1	1	1
(S-9563 S-9552	RING-Locking PIN-Linch					
20 TO-5182	DRAWBAR-Hydraulic Lift				1 ×	Ι.
21 TO-556	LINE ASSEMBLY-LOWBY-L.H.	1	1	1	1	
101 1910 - 2010 - 1	composed of Link not serviced and item 19	1	-	-	-	1
22 (TO-5372	STAY ASSEMBLY-Drawbar-R.H.				1	1
(TO-5373	STAY ASSEMBLY-Drawbar-L.H. Not serviced as an assembly				1	
	composed of items 23 thru 26				1	
23 TO-5370	CHAIN AND WEDGE ASSEMBLY-Drawbar	1	1	1	1	1
то-5374	STAY-Drawbar-Upper	2	2	2	2	2
$\begin{cases} 44-001-12 \\ 44-204 \end{cases}$		4	4	14	4	1
44-204	WASHER-Flat Stay Attaching	7	7	7	17	7
26 TO-5375	STAY-Drawbar-Lower	4	4	4	2	4
						1
	** TE- and TE-A20 Service Items-Not Illustrated					
LO {8738	LINK ASSEMBLY-R.HAfter # 200,001	1				
(0139	LINK ASSEMBLY-L.HAfter # 200,001					
2478	BOLT-Special-Center Only-After # 200,001					1
45						
		1 1				
		1			1 S	1
		1		1		



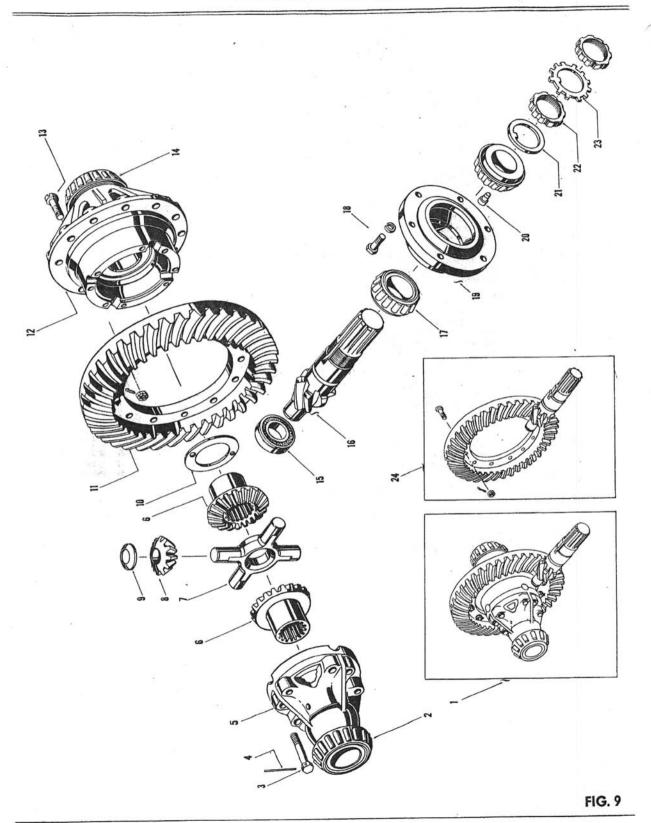
	1			QUA	N. REQU	IRED	
REF. NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
	ĉ.	FIG. 6 LEVELING BOX ASSEMBLY AND RELATED PARTS				×	
l	TO-569-A	BOX ASSEMBLY-Hydraulic Lift Leveling	1	1	1	1	1
	(TO-595	PIN-Hydraulic Lift Leveling Fork	1	1	1	1	1
2	12-05-100	PTN-Cotter	1	1	1	1	1
		KNUCKLE-Hydraulic Lift Leveling	1	1	1	1	1
34 56 78	T0-566	FLUE-Expansion	1	1	1	1	1
4	S-74127	FLUE-Elfansion Coor (W/TO-568 for TE- and TE-A-20).	1	1	1	1	1
5	то-579	BEARING ASSEMBLY-Leveling Gear	1	1	1	1	1
6	s-9857	LEVER-Hydraulic Lift Leveling	1	1	1	1	1
7	то-594	RIVET-Leveling Lever	ī	1	1	1	1 1
8	8-351963	RIARL-Tedeting Tedet	1 1	1	1	1	1
0	(TO-565	BOX-Hydraulic Lift Leveling	lĩ	i	1	1	1 1
9	25-007	FITTING-Lubrication-Shown in Position	ĩ	1 ī	1	1	1
10	. 25-007	FITTING-Lubrication-Leveling Fork	ĩ	ĩ	ī	ī	1 1
11	T0-568	CEAR-Leveling Lever-(w/TO-579 for TE- and TE-A-20)	1 i	1 î	lî	Ĩ	lī
12	T0-585-A	FORK-Lift Rod Leveling	1 -	1 -	1 -	-	-
	(TO-577	EYEBOLT ASSEMBLY)		2	2	2	2
13	44-013	NUT-Her Slotted > Lift Rod Leveling	2	2	2	6	1 -
-1	12-05-75	PIN-Cotter				2	2
14	T0-598	CHATH ASSEMBLY-Lower Link Anchor	2	2	2	2	2
	10-790	composed of Chain not serviced and item 15	1.1	1 2		1.12	
15	TO-582	SHACKLE-Chain	2	2	2	2	2
1)	(8-10211-0		h	h	14	14	1 4
16	12-05-50	PIN-Clevis PIN-Cotter Anchor Chain		10 - CAN	4	*	1 7
10	TO-583	RINHTNG_Chack Chain Evebolt	2	2	1		
		SCREW-Cap-Anchor to Center Housing-Not Illustrated		4	4	4	4
	(TO-707				- C		
17	44-0132-188	NUT-Her Anchor to Center Housing	4				
	(44-003	NUT-HEL)					
18	T0-596-A	ANCHOR-Lower Link Check Chain (w/Stud for TO-20, TE- and	2	2	2	2	2
	(13244)	TE-A20)	1	lĩ	ĩ	lĩ	lī
19	TO-564	ROD-Hydraulic Lift Leveling-L.H	1	i	i	i	1 1
20	TO-566	KNUCKLE-Hydraulic Lift Loveling		1 -			1
	(TO-595	PIN-Hydraulic Lift Leveling Fork	3	3	3	3	1 2
21	12-05-100	PIN-Cotter	3	3	3	1, 3	1 3

	REF. NO.	PART NO.	DESCRIPTION	QUAN. REQUIRED					
<u> </u>				TO-30	TO-20	9N-2N	TE-20	TEA-2	
1. 60		2	FIG. 7 CENTER HOUSING AND RELATED PARTS						
	51 13	(TO-4025	HOUSING ASSEMBLY-Center		1	1	1	1	
	1 mm 3. 20	(TO-4025-A	HOUSING ASSEMBLY-Center	1	10				
44.	24. 24.	(44-101-162	SCREW-Cap)	7	7	7	7	7	
	2	44-101-250	SCREW-Cap { Lift Cover to Center Housing	3	3	3	3	3	
		(44-101-350	SCREW-Cap)	4	4	4	4	4	
	3	T0-502	GASKET-Hydraulic Lift Cover	1	1	1	1	1	
		то-567	TUBE-Oil-Center Housing Side Cover	2	2	2	2	2	
	5	TO-4131	GASKET-Center Housing Side Cover	2	2	2	2	2	
		(TO-7158	COVER ASSEMBLY-Oil Level Indicator	1	1	1	1	1	
	6	44-101-75	SCREW-Cap-Cover to Center Housing	5	5	5	5	5	
		44-101-125	SCREW-Cap-Step Bracket and Cover to Center Housing	1 î	1	li	i	i	
	7	TO-7137	INDICATOR-011 Level	1 î	1	1	ī	1	
	8	TO-4662	GASKET-Center Housing to Trans. Case	1 ĩ	l ī	l î l	l ī	1 7	
	9	TO-4605	SHAFT ASSEMBLY-Drive	ĩ	ĩ	1 î	Î	1	
	,	(44-001-138	BOLT-Her Head)	1	-	-	-	1 -	
	10	44-003	NUT-Her Center Housing to Trans. Case	8	8	8	8	8	
	11	S-353051	PLUG-Pipe-Center Housing Drain	1	1		1	1	
	12	44-0132-188	STUD-Muffler Clip to Rear Arle and Center Housing	ĩ	ĩ	1.1	ĩ	Ĩ	
		144-0132-162	Sector (29	21	1 1 5	21	2	
	13	44-003	NUT-Her Rear Axle Housing to Center Housing	30	22		22	2	
	14	38-101-88	SCREW-Cap	2	2		2		
	74	38-14	WASHER-Lock } Thrust Block to Axle Housing	2	1 7		-	2	
	15	1 TO-4195-A	BLOCK-Thrust-Driving Gear	1	1		*	*	
	1)	(TO-4195-B	BLOCK-Thrust-Driving Gear	1		1 I I I			
	16	∫ TO-4150	TROUGH ASSEMBLY-Differential Bearing		1	1	1	1 1	
	10	(TO-4150-A	TROUCH ASSEMBLY-Differential Bearing	1	1				
		(25-8001-138	BOLT-Hox Hoad				1		
	17	25-013	NUT-Slotted > Trough to Center Housing	2	2		2	2	
		06-05-38	PIN-Cotter				0.55	-	
					1				
			* TE-20 and TE-A20 Service Items-Not Illustrated						
	8	7324	GASKET-Center Housing to Transmission Housing-After						
			# 200,001		1			11	
	15	7015	BLOCK-Thrust-Driving Gear				1	1 1	

FIG. 7



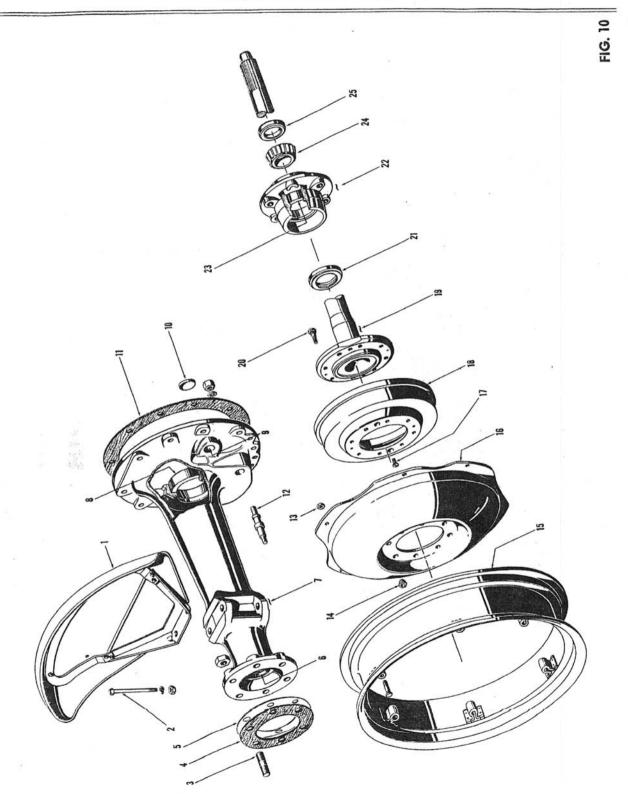
REF.	PART NO.	DESCRIPTION .		10.00	AN. REQU	TE-20	TEA-2
NO.	PARI NO.		TO-30	TO-20	9N-2N	1E-20	TEA-2
		FIG. 8 P.T.O. SHIFTER LEVER, FORK, SHAFT AND RELATED PARTS					
	T0-723	LEVER-Power Take-Off Shifter	1	1	1	1	1
1 2	25-06-138	RIVET-Button Head-Lever to Fork	ĩ	1	1	1	i
	(44-101-75	SCREW-Cap-Cover to Center Housing	5	5	1.1	5	5
3	44-101-125	SCREW-Cap-Step Assy. and Cover to Center Housing	í	i		i	ĺ
4	T0-721	COVER-Power Take-Off Shifter	1.	1		1	1
5	TO-720	FORK-Power Take-Off Shifter	1	1	1	1	1
6	138-003	NUT-Hex P.T.O. Shifter Rail	1	1	1	1	1
0	38-14	WASHER-Lock (
78	TO-722	STOP-P.T.O. Shifter Reil-(w/TO-719 for TE & TE-A20)	1	1	1	1	1 3
	S-353075	BALL-Lock-Shifter Rail	1	1	1	1	
9	TO-7234	SPRING-Shifter Rail Lock Ball	1	1	1.	-	1 '
	TO-7135-A	SHIM003 Thick	1			1.1	
10	TO-7135-F	SHIM005 Thick Support to Trans. Case	As Req	As Req	As Req	As Req	As F
	TO-7135-G	SHIM012 Thick SHIM025 Thick	1.00	1300		· · · ·	
	(TO-7135-H (TO-708	RETAINER ASSEMBLY-P.T.O. Support		1	1	1	
11	TO-708-A	RETAINER ASSEMBLY-P.T.O. Support	1	-	1 1		1 7
	(10-100-4	composed of retainer not serviced and	1			1	
	s-9835	CUP-Bearing-Pressed in place	1	1	1	1	1 1
	(38-101-112	SCREW-Cap Retainer to Trans. Case	4	h	1 4	h	1 1
12	38-14	WASHER-Lock	-	1	1		1 3
13	TO-716	HUB-Clutch-Power Take-Off	1	1		1	
-3	(38-001-100	BOLT-Hex Head				1	
14	38-14	WASHER-Lock Clutch Hub to Countershaft	1	1	1	1	
	(S-351406	WASHER-Special)					
15	TO-717	SLEEVE-Clutch-Power Take-Off	1	1		1	
16	TO-754	RING-Snap-Bearing Retainer	2	2	2	2	
17	S-9852	BEARING ASSEMBLY-P.T.O. Shaft	1	1	1	1	
18	TO-719	RAIL-Power Take-Off Shifter (w/TO-722 for TE & TE-A20) .	1	1	1	1	
19	TO-700-A	POWER TAKE-OFF ASSEMBLY	1	1	1	1	1 8
-	-	composed of items 20 thru 27 SHAFT ASSEMBLY-P.T.O	1	1		1 1	1 .
20	TO-710-A TO-754	RING-Snap-Power Take-Off Bearing	2	2	. 2	2	
21 22	S-9852	BEARING ASSEMBLY-Power Take-Off	li	ĩ	i	i	
22	S-9912	SFAL-011-Power Take-Off	i	î	i	1 î	
24	TO-735	SLEEVE-Power Take-Off	1	ī		1	
25	TO-757	RING-Snap-Power Take-Off Shaft	1	1	25	1	
26	TO-733	COVER-Power Take-Off	1	1	1	1	
27	TO-726	CAP-Power Take-Off	1	1	1	1	a 8
28	TO-4129	GASKET-Power Take-Off Cover	1	1	1	1	
29	44-101-100	SCREW-Cap-Cover to Center Housing	14	4	4	h	
\mathbf{x}		*TE & TE-A20 Service Items-Not Illustrated					1
		POWER TAKE-OFF ASSEMBLY			-		
19	7058	composed of items 21 thru 27 which are interchange- able and	-				
20	7009	SHAFT ASSEMBLY-P.T.O					
		6					
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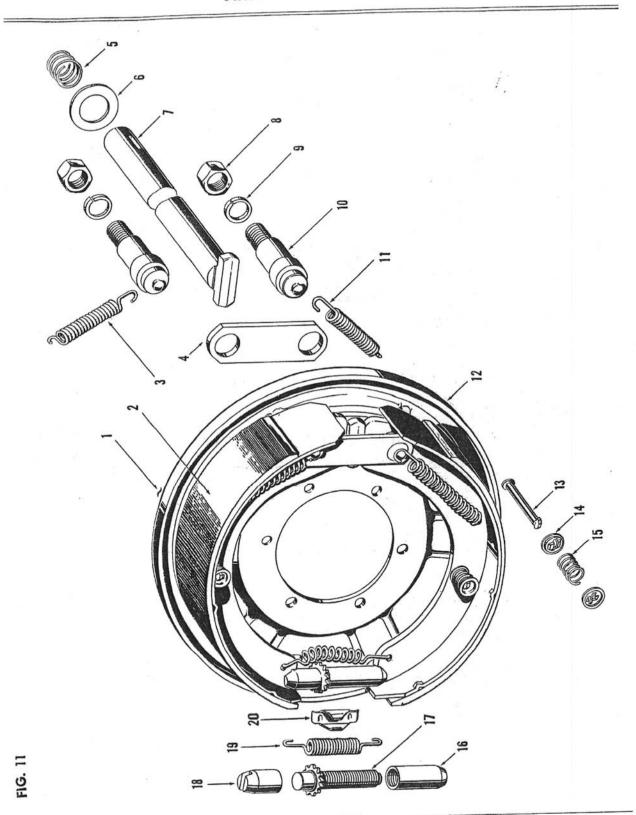
REF.	PART NO.	DESCRIPTION	QUAN. REQUIRED				
NO.	PART NO.		TO-30	TO-20	9N-2N	TE-20	TEA-
		FIG. 9 DIFFERENTIAL ASSEMBLY					
1	(TO-4217	GEAR, CASE AND PINION ASSEMBLY-Drive		1	1	1	1
L	(TO-4203	GEAR, CASE AND PINION ASSEMBLY-Drive	1				
2	S-9825	CONE AND ROLLER ASSEMBLY	1	1 8	1 8	1	1
3	(TO-4216) TO-4216-A	SCREW-Differential Gear Case	8	0	0	0	
4	TO-4208-A	WIRE-Locking-Purchase Locally					
5	TO-4206	CASE-Differential Gear-R.H. Order TO-4217 or TO-4219 CASE-Differential Gear-R.H. Order TO-4203 or TO-4219-A					
6	(TO-4236	GEAR-Differential	2	2	2	2	
0	(T0-4236-A	GEAR-Differential	2	1	1	1	
7	TO-4211-A	SPIDER-Differential	1	4	4	4	
в	TO-4215	PINION-Differential	24	4	1		
9	(TO-4230	WASHER-Thrust-Differential	4	4	4	4	1
	TO-4230-A	WASHER-Thrust-Differential	4	2	2	2	
10	TO-4228-A	WASHER-Thrust-Differential	2				1
11	TO-4210	GEAR-Driving-Order TO-4217 or TO-4218 GEAR-Driving-Order TO-4203 or TO-4218-A					
12	TO-4205	CASE-Differential Gear-L.H. Order TO-4217					
	TO-4205-A	CASE-Differential Gear-L.H. Order TO-4203 BOLT-Driving Gear to Case		12	1	12	1
13) TO-4209-C	BOLT-Driving Gear to Case	12	12		12	
-)	50-013	NUT-Slotted	12 12	12		12	
14	S-9825	CONE AND ROLLER ASSEMBLY	1	1	1	1	
15	{ 5-9851 { 5-9881	BEARING ASSEMBLY-Driving Pinion Pilot BEARING ASSEMBLY-Driving Pinion Pilot	1	1	1	1	
	TO-4609	PINION ASSEMBLY-Driving-Order TO-4217 or TO-4218					
16	TO-4626-A	composed of Pinion not serviced and RACE-Driving Pinion Bearing-Not Illustrated		1	1	1	
	TO-4627	RING-Locking-Bearing Race-Not Illustrated	1	1	1	1	
17	(TO-4610-A S-9832	PINION ASSEMBLY-Driving-Order TO-4203 or TO-4218-A CONE AND ROLLER ASSEMBLY	2	2	2	2	
18	JT0-4641	SCREW-Hex Head-Sleeve to Center Housing	6	6	6	6	1
)S-34810 (TO-4614	WASHER-Lock	0	1	1	1	
19	S-9831	composed of item 20 and CUP-Bearing-Not Illustrated		2	2	2	
19	TO-4614-A	SLEEVE ASSEMBLY-Driving Pinion Bearing	1				
20	TO-4256	composed of sleeve and cup not serviced and item 20 PIN-Lock-Pinion Bearing Nut	1	1	1	1	
21	TO-4667	WASHER-Thrust-Pinion Bearing	1	1	1	1	
22 23	TO-4634 TO-4636	NUT-Lock-Pinion Bearing	2	2		2	
24	TO-4218	GEAR AND PINION ASSEMBLY-Drive	1.1	ī		1	
	(TO-4218-A	GEAR AND PINION ASSEMBLY-Drive	1	1			
	TO-4219	DIFFERENTIAL CASE ASSEMBLY-Not Illustrated		1	1	1	
	T0-4219-A	DIFFERENTIAL CASE ASSEMBLY-Not Illustrated	1				
						1.	
			1				
					1	1	





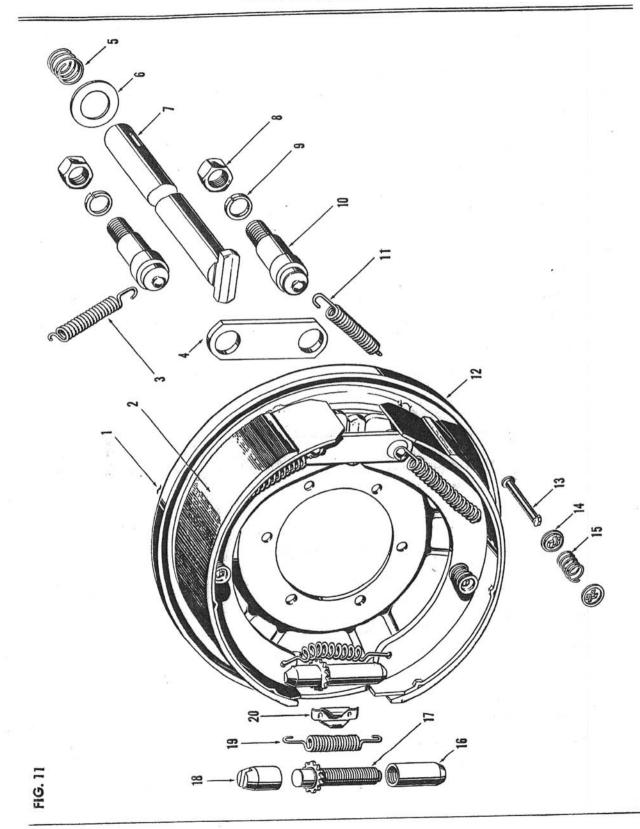
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REF.	PART NO.	DESCRIPTION			N. REQU	IRED	
NO.	1		TO-30	TO-20	9N-2N	TE-20	TEA-2
		FIG.10 REAR AXLE HOUSING, WHEEL AND RELATED PARTS					
1	TO-16312	FENDER ASSEMBLY-Rear	2	2	2	2	2
2	62-001-612 62-14	BOLT-Hex Head WASHER-Lock Fender to Axle Housing					
-	62-003	WASHER-Lock Fender to Axle Housing		4	4	4	4
	(TO-4135	STUD-Rear Axle	12	12	10		
3	44-14	WASHER-LOCK	12	12	12 12	12 12	12
10	(44-003	NUT-Hex	12	12	12	12	12
4	TO-4130	GASKET-Rear Axle Housing-Outer	4	4	4	4	4
5	TO-4229-A	SHIM003005 Thick SHIM015017 Thick Rear Axle Retainer	and such as				
	TO-4229-C	SHIM020022 Thick	As Req.	As Req.	As Req	As Reg	As Rec
6	S-9906	SEAL-Oil-Rear Axle-Inner-Shown in Position	2				
	(TO-4012-A	HOUSING ASSEMBLY-Rear Axle-R.H.	2	1		*	*
7) TO-4012-B	HOUSING ASSEMBLY-Rear Arle-R.H.	1				
	TO-4013-A	HOUSING ASSEMBLY-Rear Arle-L.H.	332	1		*	*
	(10-401)-B	HOUSING ASSEMBLY-Rear Axle-L.H. composed of Housing not serviced and items 8 thru 10	1				
8	S-9826	CUP-Rear Axle Housing Bearing					
9	TO-2477-A	BUSHING-Brake Cross Shaft	1	1	· 1 1	1	1
10	S-74121	PLUG-Expansion	1	i	i	ì	i
11	{ T0-4035 { T0-4035-A	GASKET-Rear Arle to Center Housing		2	2	2	2
	(TO-563-A	GASKET-Rear Arle to Center Housing	2				
12	62-204	SHAFT-Lower Link Support	2	2		*	*
	S-9770-F	NUT- Elastic Stop Lower Link to Support Shaft	2	5	5	2	2 *
0000	62-001-100	BOLT-Hex Head-Prior to # 16979	5	12		*	*
13	TO-1175	BOLT-After # 16979 Rim to Wheel Disc.	12	12		*	*
14	(62-003 TO-1114	NUT-Hex	12	12		12	12
15	TO-1108-B	NUT-Rear Wheel Disc RIM ASSEMBLY-Rear Wheel (w/TO-1122 for TE and TE-A20).	16	16		16	16
16	TO-1122	DISC-Rear Wheel	2	2		2	2
17	TO-1127	SURLW-Brake Drum to Rear Arle Shaft	4	2		2	2
18	то-1126-в	DRUM-Brake	2	2		*	*
19	TO-4234-A TO-4234-B	SHAFT ASSEMBLY-Rear Arle	122	2		*	*
18	(10-42)4-0	SHAFT ASSEMBLY-Rear Arle	2				
20	TO-1115	BOLT-Rear Wheel Disc	16				
21	8-9908	SEAL-011-Rear Arle Shaft Retainer	16	16 2		* 2	*
22	TO-4124-A	RETAINER ASSEMBLY-Rear Arle	1 T	2		2	2
1111	(TO-4124-B	RETAINER ASSEMBLY-Rear Arle	2	170		~	~
	TO-4260	composed of Retainer not serviced and item 23					
23	8-9829	SHIELD-Oil-Rear Axle Retainer-Not Illustrated CUP-Rear Axle Retainer Bearing		1			
24	8-9828	CONE AND ROLLER-Rear Arle, Retainer	1 2	1	2	1	1 2
25	TO-4132	COLLAR-Rear AILe Shart	2	2	2	2	2
	TO-1710	SLEEVE-Tire Mounting-Long SLEEVE-Tire Mounting-Short } Not Illustrated	2	2	-	<u> </u>	-
	TO-1710-A	SLEEVE-Tire Mounting-Short (100 1110 trated	2	2			
		* TE- and TE-A20 Service Items-Not Illustrated					
	∫ 9512	HOUSTNO ACCOUNTY DAMA AND A				1 - C	
	9514	HOUSING ASSEMBLY-Rear Axle-L.H. HOUSING ASSEMBLY-Rear Axle-R.H.				1	1
)	1289	BUSHING-Brake Cross Shaft				1	1
2	1025	SHAFT-LOWER Link Support				2	2
.3	1295	NUI-LOWER Support Shart				2	2
.8	1385 8648	BOLT-DISC TO RIM				12	12
	∫ 8623	DRUM ASSEMBLY-Brake SHAFT ASSEMBLY-Rear Axle-Prior to # 200,001				2	2
.9	8666	SHAFT ASSEMBLY-Rear Arle-After #200,001				2	2
20	1187	BULL-Rear Wheel Disc					2
	1011	UNDASI-LOWER LINE SUDDOFT PLATA				16 2	16
	1024	TLALD-LOWER LINK SUPPORT				2	2
	1145	STUD-Lower Link Support Plate				2	2
							-



8	REF.		DECONDUCTION OF	12	QUA	N. REQU	IRED	
	NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
			FIG. 11 BRAKE ASSEMBLY					
	1	TO-2225	BRAKE ASSEMBLY	5	2		*	*
	2	{ T0-2100 T0-2100-A	SHOE AND LINING KIT-Set of Four	1	1		*	*
	3.	то-2034	SPRING-Brake Shoe Top-Black	1	1		*	*
	4	то-2063	BRAKE-Anchor Pin	1	1		*	*
	5	TO-2245	SFRING-Brake Shaft Cover Washer	1	1			
	6	то-2246	WASHER-Brake Shaft Cover	1	1			
	7	TO-2247	SHAFT-Brake	1	1		*	*
	8	то-2062	NUT-Hex-Anchor Pin	2	2		*	*
	9	TO-2065	WASHER-Lock-Anchor Pin	2	2		*	*
	10	T0-2104	PIN-Brake Anchor	2	2		*	*
	11	то-2036	SPRING-Brake Shoe Bottom-Blue	1	1		*	*
	12	T0-2212	PLATE ASSEMBLY-Backing	1	1		*	*
		TO-2217-A	SEAL-Dust Brake Backing Plate	1				
	13	TO-2069	PIN-Brake Shoe Hold Down Spring	2	2			
	14	TO-2071	CUP-Brake Shoe Hold Down Spring	4	4		*	*
	15	TO-2068	SFRING-Brake Shoe Hold Down	2	2			
	16	TO-2087	NUT-Brake Adjusting Screw	1	1		*	*
	17	то-2038	SCREW-Brake Adjusting	1	1		*	*
- (ar.	18	TO-2042	SOCKET-Brake Adjusting Screw	1	1		*	*
	19	TO-2035	SPRING-Brake Shoe Return-Rear-Red	1	1	1 3	*	*
	20	то-2244	COVER-Hole-Adjusting Screw	1				
			* TE- and TE-A20 Service Items-Not Illustrated					
	l	9526 9692 9525	BRAKE ASSEMBLY-R.HPrior # 200,001				1	1 1 1
	2	(9691 {7118 {7340	BRAKE ASSEMBLY-L.HAfter # 200,001 SHOE AND LINING KIT-(Pair)-Prior to # 200,001 SHOE AND LINING KIT-Pair-After # 200,001				2	1 2 2
	3	{ 1544 4481	SPRING-Primary-Secondary-Prior to # 200,001	1			1	1
	4	1527	BRACE-Anchor Pin				1	Î
	7	4186 1530 TS-2229 1535 1536	SHAFT AND CRANK ASSEMBLY-Brake . PLATE AND BLOCK ASSEMBLY-Brake Cam . SPRING-Crank Laver Return . COLLAR-Brake Shaft . SCREW-Set-Brake Shaft Collar .					1 1 1 1 1 1
\sum	8	TS-2256					2	2
	9	254 11	NUT-Her-Anchor Pin					
	9	1525	WASHER-Lock Anchor Pin				5	2

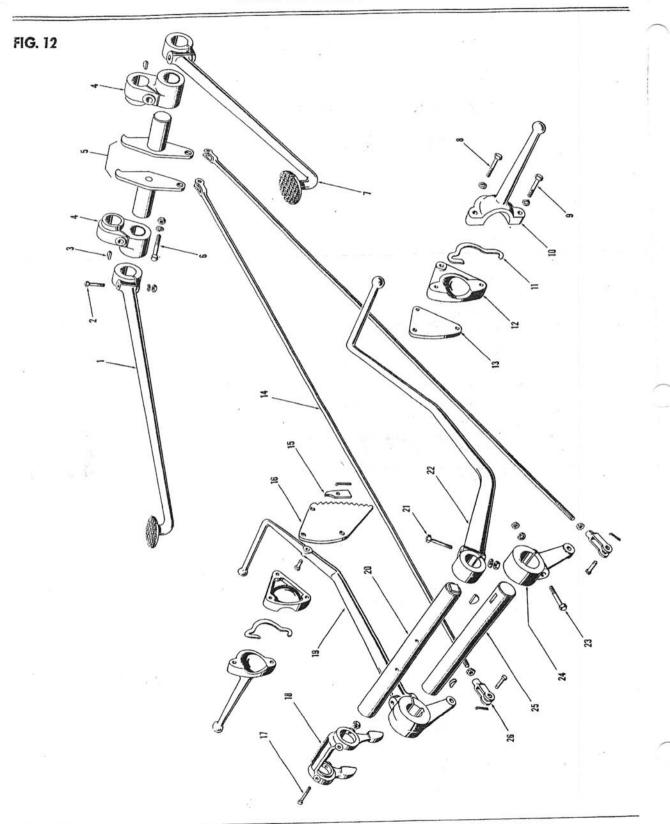
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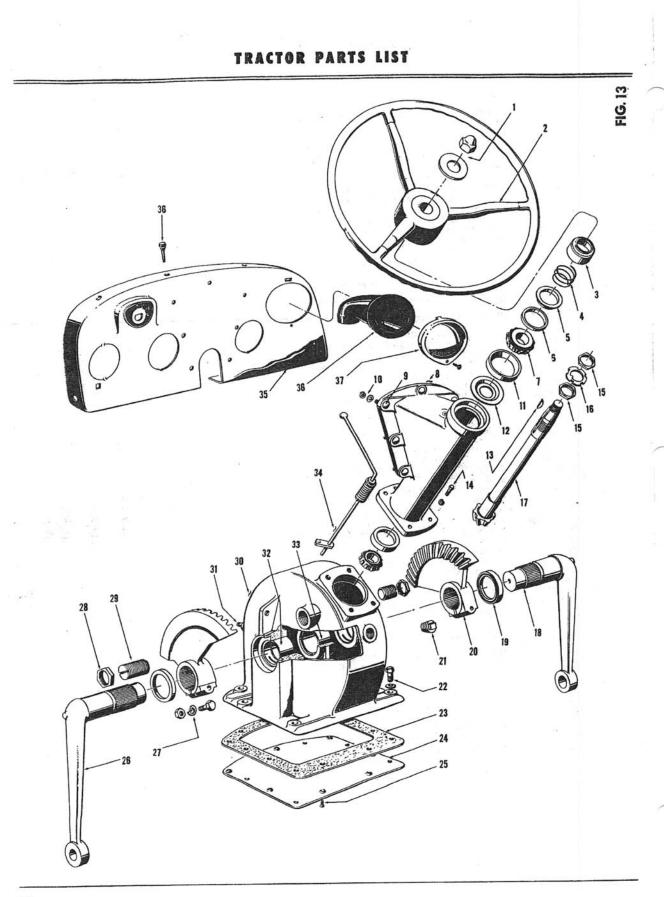
	REF.	PART NO.	DESCRIPTION			N. REQU		
	NO.	PARI NO.		TO-30	TO-20	9N-2N	TE-20	TEA-2
			FIG. 11 BRAKE ASSEMBLY-Cont'd.					
			* TE- and TE-A20 Service Items-Not Illustrated (Con't.)					
	10	{ 4183 4480 4187	PIN AND PLATE ASSEMBLY-Anchor-Prior to # 200,001 PIN AND PLATE ASSEMBLY-Anchor-After # 200,001 BEARING-Control Shaft				1 1	1 1
÷	11	{ 1544 4482	SPRING-Primary-Secondary-Prior # 200,001				1	1
	12	8579 8755 8578 8754	PLATE-Backing-R.HPrior to # 200,001				1	1 1 1 1
	14	{1999 1542	NUT-Spacer Pin Hold Down				2	2
	16	{1521 2573	SCREW-Adjuster-L.HPrior # 200,001				1	1
	17	(1520 1537 1538 1539 1540 1541	PTNION-Adjuster-Screw WHEEL-Crown BALL-Crown Wheel RETAINER-Crown Wheel Ball WASHER-Look-Crown Wheel RING-Lock-Crown Wheel				1 1 1 1 1	111111
	18	{ 1522 2574	SCREW-Adjuster-R.HPrior to # 200,001			1	l	1
	19	TS-2274	SPRING-Brake Shoe Adjuster		1		1	1
		1519	ADJUSTER ASSEMBLY-Screw-Prior to # 200,001				1	1
		2578	ADJUSTER ASSEMBLY-Screw-After # 200,001 composed of 1520, 2573 and 2574					1
	1 de 1	TS-2234 1528	NUT-Back Plate to Steady Post				4 4	44
		1531	BOLT-Centralizer				1	1
		1534	NUT-Centralizer Bolt				1	1
		4185	CENTRALIZER-L.H				1	1
		4184	CENTRALIZER-R.H.				1	1
		2549	PIN-Shoe Spacer Brake-After # 200,001					4
		2551	PLATE-Anchor Pin Brake-After # 200,001	1				2
		2552	PLATE-Camshaft Cover Brake-After # 200,001					2
		2553	SFRING-Cover Plate-Brake-After # 200,001					2
		2555	FLATE-Retaining Brake-After # 200,001					2
		7343	CAMSHAFT-L.HBrake Actuating-After # 200,001					1
		7344	CAMSHAFT-R.HBrake Actuating-After # 200,001					1
		2341	DOWEL-Contralizor-After # 200,001					1
		4427	SPRING-Centralizer-R.HAfter # 200,001					1
		4428	BRACKET-Centralizer-R.HAfter # 200,001					
		4420	BRACKET-Centralizer-L.HAfter # 200,001					1

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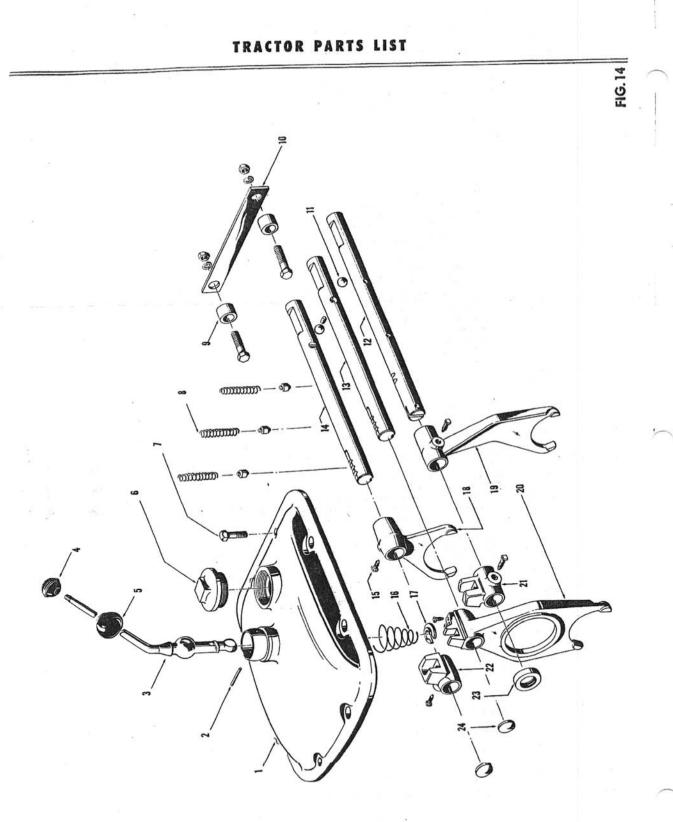
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NO.		DESCRIPTION					
NO.	PART NO.	DESCRIPTION	10-30	TO-20	9N-2N	TE-20	TEA-20
	¥.	FIG. 12 BRAKE AND CLUTCH PEDALS AND RELATED PARTS					i
L	TO-2455-B	PEDAL AND PAD ASSEMBLY-Brake-R.H	1	1		*	*
2	{ 44-001-212 44-14	BOLT-Hex Head WASHER-Lock Pedal and Pad to Brake Stop	2	2		2	2
	44-003	NUT-Hex)				and the	٤
190 1	19-09-112 (T0-2060	KEY-Woodruff-Brake Linkage	2	2		2	2
	(TO-2061	LINKAGE AND BUSHING ASSEMBLY-Brake-L.H	ĩ	î		ĩ	î
	S-10013	BUSHING-Brake Linkage-Shown in position	1	1		1	1
i.	TO-2051	STOP AND SHAFT ASSEMBLY-Brake-L.H	1	1		1	1
	44-001-238	BOLT-Hex Head				1.2	
5	{44-14 44-003	WASHER-Lock Brake Linkage	2	2		2	2
r	то-2456-в	PEDAL AND PAD ASSEMBLY-Brake-L.H.	1	1		*	*
	{44-101-150 {44-14	SCREW-Cap WASHER-Lock Radius Rod Ball Spacer to Trans	2	2			2
	144-101-288	SCREW-Cap)	4	4			
0	(44-14 TO-3440	WASHER-Lock Redius Rod Ball Cap to Trans		1 1			
1	TO-3441-A	CAP-Ball-Radius Rod	2 As Reg	2 As Reg	2 As Rec	2 As Rec	As R
2	T0-3442	SPACER-Radius Rod Ball Cap	2	2	1.00	2	2
3	TO-3446	PLATE-Trans. Case to Ball Cap Spacer	1	1		*	*
.4	TO-2785-A	ROD AND YOKE ASSEMBLY-Brake	2	2		i	1
-5	{ S-10211-G	PIN-Clevis } Pavl to Brake Pedal	ī	ĩ		1	i
6	(12-05-50 T0-3443	PIN-Cotter) SECTOR-Pawl-Combine Brake	1	1			-
7	(25-001-188	BOLT-Hey Head	1.11	1.1		1	1
13	(s-9773-C	NUT-Tri-Lock } Fork to Clutch Release Shaft	2	2		2	2
.8 .9	T0-7515 T0-2220-A	FORK-Clutch Release Shaft (w/TO-7515 for TE & TE-A20) PEDAL-Combined Brake	1	1		1	1
20	TO-7510	SHAFT-Clutch Release-(w/T0-7515 for TE & TE-A20)	1	1		1	1
	(44-001-250	BOLT-Hex Head					
21	{ 44-14 44-003	WASHER-Lock Brake & Clutch Pedals to Shafts	2	2		2	2
2	T0-7519 (44-001-250	PEDAL-Clutch	1	1		1	1
23	\$ 44-14	WASHER-Lock Combined Brake Arm to Shaft	1	1		1	1
24	(44-003 TO-2221-A	NUT-Hex) ARM-Combine Brake	1	ı		*	*
25	(TO-2792-A	SHAFT-Combine Brake Cross	1	1		*	*
-) 25-09-100 (8-9761-D	KEY-Woodruff	2	2		1.00	1
6	S-10212-A	YOKE-Adjustable Brake Rod	2	2		*	*
0	12-05-88	PIN-Cotter Brake Rod	4	4		4	4
	()0 100)	* TE- and TE-A20 Service Items-Not Illustrated	2			2	2
L	4351	PEDAL AND PAD ASSEMBLY-Brake-R.H.				1	1
7	4352	PEDAL AND PAD ASSEMBLY-Brake-L.H.	1	1		li	1 1
.3	4266	STOP-Clutch Pedal				1	i
.4	1518 7097	ROD-Brake				2	2
4	14269	ARM-Combined Brake L.H.				1	1
	4270	ARM-Combined Brake R.H.				1	1
25	4305 (S-10213-A	SHAFT-Combine Brake Cross			{	1	1
26	1317	PIN-Clevis-Brake Rod				4	4 2
	(1488	YOKE-Adjustable Brake Rod-Rear				2	2
±3		N					
		<				1	
			1	1	1	1	1
			1	1		1	



REF.	PART NO.	DESCRIPTION			N. REQU		
NO.	PARI NO.		TO-30	TO-20	9N-2N	TE-20	TEA-
		FIG. 13 STEERING GEAR, INSTRUMENT PANEL AND RE- LATED PARTS					
	(S-351103	NUT-Dome-Steering Wheel	1	1	1	1	1
	TO-3673	WASHER-Steering Wheel Dome Nut	1	1	1	1	
2	то-3600	WHEEL-Steering	1	1	1	1	
3	то-3669	CAP-Steering Column	1	1		1	
	то-3699	SPRING-Steering Column Dust Seal	1	1	1	1	
5	TO-3661	RETAINER-Steering Column Dust Seal	1	1	1	1	
	то-3660	SEAL-Dust-Steering Column	2	2	1	2	
7	S-9822	CONE AND ROLLER-Steering Column	1	1		1	
8	то-3561	HOUSING ASSEMBLY-Steering Gear Upper	1	-		-	
9	TO-3534	BOLT-Ribbed-Steering Housing to Panel	7	7		7	
	(31-14	WASHER-Lock Ribbed Bolt	7	7		7	
10	{ 31-003	NUT-Hex)	1 6 6				
11	S-9823	CUP-Bearing-Steering Column	2	2		2	
12	TO-3598	RETAINER-Steering Column Oil	1	1	1	1	
13	19-09-75	KEY-Woodruff-Steering Shaft to Wheel	1	1		1	1
14	44-101-138	SCREW-Cap Upper to Lower Housing	4	4		4	
	(44-14	WASHER-LOCK)	2	2	2	2	
15 16	S-351119 TO-3652	NUT-Lock-Steering Shaft	1	1	6	ĩ	
17	TO-3525	SHAFT AND PINION-Steering	lî	l î		ī	
18	TO-3531	ARM-Steering Gear Sector-R.H.	ī	1		1	1
19	S-9910	SEAL-Steering Gear Sector Arm	2	2		2	1
20	TO-3526	SECTOR-Steering Gear	2	2		5	1
21	8-353051	PLUG-Dry Seal-Lower Housing Filler	1	1		1	
22	44-101-150	SCREW-Cap } Lower Housing to Trans. Case	6	6	6	12	
	144-104	WASHER-Flat)					
23	TO-3558-A	GASKET-Lower Steering Housing	2	2		1	1
24	TO-3555-A	PLATE-Lower Steering Housing		7		*	
25	19-102-38	SCREW-Flat Head-Plate to Lower Housing	lí	li		1	1
26	T0-3530 (44-001-231	BOLT-Hex Head)	-	1		1	
27	2 44-14	WASHER-Lock Steering Gear Sector to Arm	2	2		2	
-1	44-003	NUT-Hex	1.000	1			
28	75-1003	NUT-Hex Jam-Steering Gear Adjusting Screw	2	2		2	1
29	то-3529	SCREW-Adjusting-Steering Gear	2	2		2	
30	TO-3520-A	HOUSING ASSEMBLY-Steering Gear-Lower	1	1		*	1
100		composed of housing not serviced and items 31 thru 33					
31	44-0132-112	STUD-Threaded-Lower Housing to Platform	2	2		2	
32	TO-3517	BUSHING-Steering Arm-Outer	1	i		i	
33 34	S-10012 TO-9808	LEVER ASSEMBLY-Throttle Control	1	1 i		lî	
34	(TO-3513	PANEL-Instrument	-	Ĩ	1.0	i	
	TO-3513-A	PANEL-Instrument	1	-			
35	(TO-3694	PLATE-Ignition Switch Index	lī		1	1 -	
	S-10100	PLUG-Button-Instrument Panel-Small-Not Illustrated		1		1	
	S-10101	PLUG-Button-Instrument Panel-Large-Not Illustrated		1		1	
36	TO-9614	HOSE-Air Inlet-Rubber	1	1	10.00		
37	{T0-9612	COVER AND SCREEN ASSEMBLY-Air Inlet	1				
	(TO-9613-1	SCREW-Air Inlet Cover to Panel	1 6	6	100		
38	TO-16611	BUMPER-Rubber-Instrument Panel	6	6			
		* TE- and TE-A20 Service Items-Not Illustrated					
23	TS-3557	GASKET-Lower Steering Housing to Trans. Case				2	
24	7177	PLATE-Lower Steering Housing				1	
25	1547	SCREW-Flat HdPlate to Lower Housing				10	
30	1830	HOUSING ASSEMBLY-Lower Steering				1	
35	2504	INSTRUMENT PANEL AND SEAL-After #200,001					
36	1330	HOSE-Air Inlet-Rubber-After #200,001					
38	1944	SEAL-Rubber-Instrument Panel				1	
	7093	SUPPORT-Instrument Panel				1	
							11



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REF.	PART NO.	DESCRIPTION	TO-30	TO-20	N. REQU	TE-20	TEA-20
NO.	I	FIG. 14 GEAR SHIFT LEVER, RAILS, FORKS AND	10-30	10-20	714-214	12-20	1EA-20
			1	1		*	
	TO-7222	COVER ASSEMBLY-Trans. Gear Shift					
	T0-7221	PIN-Gear Shift-Cover to Lever	1	1	1	1	1
	то-7210-в	LEVER-Gear Shift	1	ı		1	1
ŧ	TO-7211-A	BALL-Gear Shift Lever-Threaded	1	1			
5	{ T0-7277-A { 12-06-88	COVER-Gear Shift Lever-Rubber	1	1		1	1
5	{ T0-7010 T0-7010-A	PLUC-Filler Cear Shift Cover	1	1		1	l
7	44-101-88	SCREW-Cap-Trans. Cover to Case	8	8			
5	{ T0-7239 { T0-7249	SPRING-Transmission Shifter Rail	33	3 3		33	3
6	44-001-188 T0-7238 44-14 44-003	BOLT-Hex Head SPACER WASHER-Lock NUT-Hex	2	2		2	2
LO	TO-7251	PLATE-Gear Lever Stop	1	l		1	1
.1	(S-353079) TO-7237	BALL-Steel-Shifter Reil	2	2		2	2
12	TO-7242	RAIL-Shifter-Reverse (w/TO-7245 for TE and TE-A20)	1	1		1	1
13	TO-7241	RAIL-Shifter-3rd and 4th (w/TO-7245 for TE- and TE-A20).	1	1		1	1
14	TO-7240	RAIL-Shifter-let and 2nd (w/TO-7245 for TE- and TE-A20).	1	1		1	1
15	TO-7245	SCREW-Lock-Gear Shifter Fork and Selector	5	5		5	5
16	T0-7227-A	SPRING-Gear Shift Lever	1	1		*	*
17	TO-7228	SEAT-Gear Shift Lever Spring	1	1		1	11
18	TO-7230	FORK-Shifter-1st and 2nd Gear	1	1		1	1
19	TO-7231	FORK-Shifter-Reverse Gear	1	1		1	1
20	то-7236	FORK-Shifter-3rd and 4th Gear	1	1		*	
21	T0-7248	SELECTOR-Shifter Fork Reverse Gear	1	1		*	*
22	то-7247	SELECTOR-Shifter Fork 1st and 2nd Gear	1	1		*	*
23	5-9911	SEAL-011-Reverse Shifter Rail	1	1		1	1
24	S-74115	PLUC-Expansion-Shifter Rail	2	2		2	2
		* TE- and TE-A20 Service Items-Not Illustrated					
1 6 9 16 20 21 22	7081 4178 1943 1170 2563 1260 8542 1873 4149	CUP-Gear Shift Lever				111111111111111111111111111111111111111	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

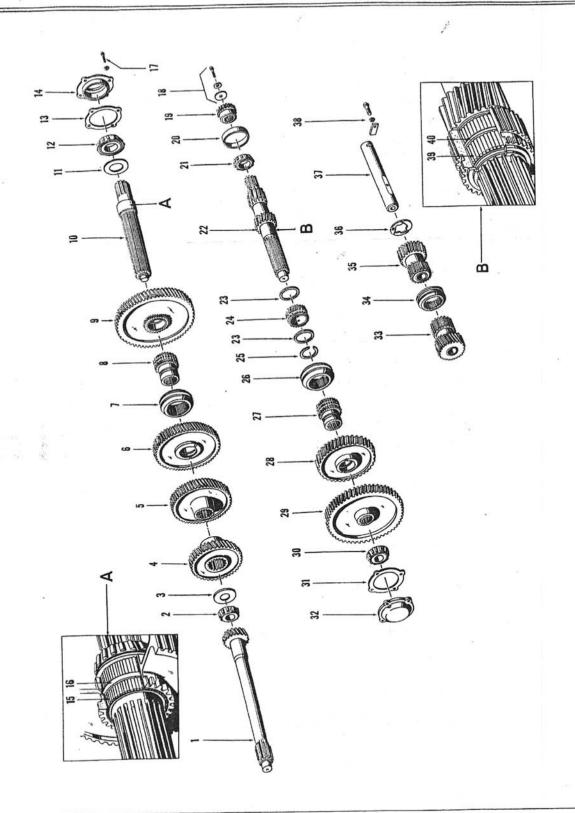


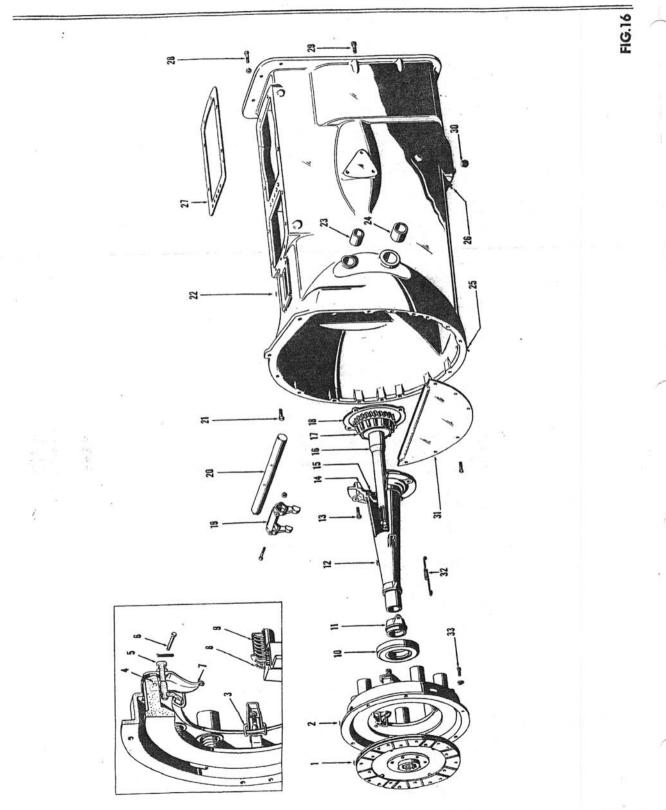
FIG.15

REF.	PART NO.	DESCRIPTION			N. REQUI		
NO.	TANT NO.		TO-30	TO-20	9N-2N	TE-20	TEA-20
500 L		FIG. 15 TRANSMISSION					
	TO-7002	TRANSMISSION ASSEMBLY-Not Illustrated					
	10-1001	composed of					
1	TO-7017	GEAR-Transmission Main Drive Shaft	1	1	1	1	1
2	S-9836	CONE AND ROLLER-Main Drive Shaft Filot	ī	1	ī	ī	1
	TO-7071-B	WASHER-Thrust-Main Shaft Front	1	1		1	1
3 4	TO-7110	GEAR-4th-Transmission Main Shaft	1	1		1	1
5	TO-7102	GEAR-3rd-Transmission Main Shaft	ĩ	1		1	1
56	TO-7119-A	GEAR AND BUSHING-2nd-Trans. Main Shaft	1	1		1	1
7	TO-7106	COUPLING-Sliding-Transmission	1	1		1	1
8	TO-7105	CONNECTOR-Coupling-Main Shaft	1	1		1	1
9	TO-7100-A	GEAR-1st-Transmission Main Shaft	1	1		*	*
10	TO-7061-A	SHAFT-Main-Transmission	1	1		*	*
11	TO-7071-A	WASHER-Thrust-Main Shaft-Rear	1	1	8	1	1
12	S-9834	CONE AND ROLLER-Main Shaft-Rear	1	1		1	1
	(TO-7135-A	SHIM003 Thick)				100 million (1	
	T0-7135-F	SHIM-,005 Thick					
13	T0-7135-G	SHIM012 Thick Main Shaft Bearing Retainer	As Req	As Req.	As Req	As Reg	As R
	Т0-7135-Н	SHIM025 Thick)					
14	TO-7084	RETAINER ASSEMBLY-Main Shaft BrgRear	1	1	1	1	1
0.000		composed of Retainer not serviced and	-				
	S-9835	CUP-Bearing-Shown in position	11	1	1	1	1
15	TO-7257	BEARING-Needle-1st Gear to Main Shaft	104	104			
16	T0-7063	SPACER-let Gear Needle Bearing	1	1			
1.201	(38-101-112	SCREW-Cap)			l an i		
17	38-14	WASHER-Lock (Front and Rear Brg. Retainer	8	8	8	8	8
	(38-001-100	BOLT-Hex Head)					
18	38-14	WASHER-Lock P.T.O. Clutch Hub to Countershaft .	1	1	1	1	1
	S-351406	WASHER-Retainer	-	-	1	-	-
19	TO-716	HUB-Power Take-Off Clutch	1	1		1	1
20	S-9835	CUP-Bearing-P.T.O. Support	ĩ	ĩ	1	ĩ	î
21	S-9834	CONE AND ROLLER-P.T.O. Clutch Hub	lĩ	ĩ	ĩ	ĩ	î
22	TO-7111-A	COUNTERSHAFT-Transmission	ī	lî	1	*	*
23	TO-7253	WASHER-Thrust-Countershaft	2	2		*	*
24	TO-7114-A	GEAR-3rd-Transmission Countershaft	lī	ī		*	*
25	S-10167	RING-Snap-3rd Gear Countershaft	i	1			1 1
26	TO-7106	COUPLING-Sliding-Transmission	1 i	i		1	1
27	TO-7127	CONNECTOR-Coupling-Countershaft	i	i	2 2	*	*
28	TO-7121	GEAR AND BUSHING ASSEMBLY-4th Countershaft	i	i		î	i
29	TO-7113	GEAR-Transmission Countershaft	i	i		i	i
30		COME AND ROLLER-Countershaft-Front	i	i		i	li
31	TO-7086	GASKET-Countershaft Bearing Retainer	i	li	1	i	l i
32	TO-7132	RETAINER ASSEMBLY-Countershaft Bearing-Front	1	1 i	1	1	1 i
Je	10-1-02	composed of Retainer not serviced and	1	1		-	- 1
	S-9835	CUP-Bearing-Pressed in position	1	1		1	1
33	TO-7146	GEAR AND BUSHING ASSEMBLY-Reverse Driver		i		i	
34	TO-7145		11				1
35	TO-7141	COUPLING-Sliding-Reverse Shaft	11	1		1	1
	(TO-7149	GEAR AND BUSHING-Reverse Idler	1	1		1	1
36		WASHER-Thrust-Reverse Gear-Prior to # 31946	1	1		1	1
27	(TO-7149-A	WASHER-Thrust-Reverse Gear-After # 31946	1	1		1.000	
37	TO-7140-A	SHAFT-Transmission Reverse Gear	1	1		1	1
	(TO-7156	STOP-Transmission Reverse Gear Shaft	1	1	K 8	1	1
38	TO-7157	BOLT-Lock Reverse Gear Shaft-Prior to # 31946	1	1	3 .	1	1
		BOLT-Her Head-Lock Reverse Gear Shaft-After # 31946 .	1	1		1.00	
20	(31-14	WASHER-Lock-Reverse Gear Shaft Bolt	1	1		1	1
39	TO-7256	BEARING-Needle-3rd Gear Countershaft	76	76		*	*
40	TO-7252	SPACER-3rd Gear Needle Bearing	3	3			1
		* TE- and TE-A20 Service Items-Not Illustrated					
9	7121	GEAR ASSEMBLY-let Transmission Main Shaft				1	1
10	4057	SHAFT-Main-Transmission	1	1		î	l î
	\$7120	COUNTERSHAFT ASSEMBLY-Transmission-Prior to # 146308		1		i	1
22	7291	COUNTERSHAFT ASSEMBLY-Transmission-After # 146308	1	1		-	1
	1485	WASHER-Thrust-Countershaft-Prior to # 146308	1	1.1		2	1
23	2406	WASHER-Thrust-Countershaft-Optional w/2366 after #146308.		1.1.1		e .	0
	2366	WASHER-Thrust-Countershaft-Optional w/2366 after #146308. WASHER-Thrust-Countershaft-Optional w/2406 after #146308.					2
	∫ 4040	(PAD 2nd There and a second or shart - Optional W/2406 after #146308.	1	1		1	2
24		GEAR-3rd-Transmission Countershaft-Prior to # 146308	1	L.C.		1	
	(7292	CEAR-3rd-Transmission Countershaft-After # 146308				1	1
	TO-7105	CONNECTOR-Coupling-w/TO-7106-Prior to # 146308				1	
27	TO-7106	COUPLING-Sliding-v/TO-7105-Prior to # 146308		1		1	
	2399	COLLAR-Split-After # 146308	1				2
	(2426	GEAR ASSIConnecting-After # 146308		1			1
39	TS-7116	BUSHING-3rd Gear Countershaft	1		10 11 - 2		-

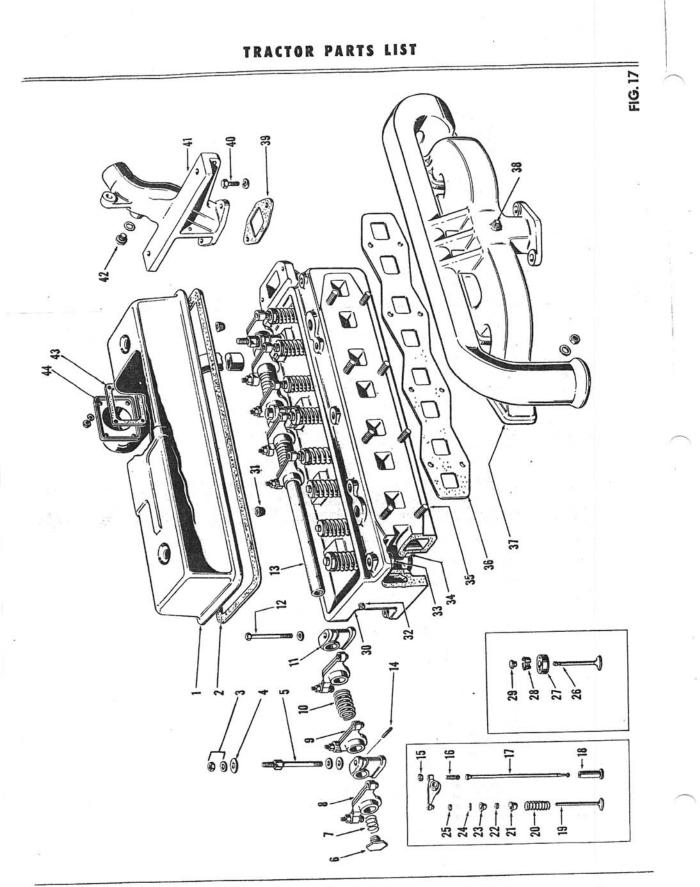
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$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			10-10	9N-2N	16-20	TEA-2
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	FIG. 16 TRANSMISSION CASE, CLUTCH AND					
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	RELATED PARTS					1 .
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	DISC ASSEMBLY-Clutch	1	1	1	1	1
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	composed of Disc not serviced and					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	FACING KIT-Clutch	1	1		*	*
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	FACING KIT-Clutch-Long		1	1	1	1
4 T0-7566 5 T0-7576 6 $09-05-50$ 7 T0-7572 8 T0-7572-B 9 T0-7578 10 S-9653 11 T0-7561 12 T0-7051 13 38-101-112 14 S-9635 15 S-9907 16 T0-7051 17 S-9634 10 S-9773-C 13 38-101-112 14 S-9935 15 S-9907 16 T0-7051 17 S-9634 18 T0-7515 19 25-001-188 20 T0-7510 21 44-101-100 22 T0-7205 23 T0-7508 24 T0-7213 25 19-05-88 26 19-05-62 27 T0-7264 29 44-001-138 29 44-001-12 30 \$-353051 21 444	PLATE AND COVER ASSEMBLY-Clutch Pressure	1	1	1	1	1 *
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	composed of Cover not serviced and items 3 thru 9	3	3		*	*
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	SFRING-Clutch Release Lever	li	1		*	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	PLATE-Clutch Pressure					
$ \begin{bmatrix} 10 - 1579 \\ 09 - 05 - 50 \\ 7 & T0 - 7591 \\ 8 & T0 - 7572 - 8 \\ 10 & 5 - 9353 & BE \\ 10 & 5 - 9353 & BE \\ 11 & T0 - 7561 & HU \\ 12 & T0 - 7051 & RE \\ 13 & 38 - 101 - 112 & SC \\ 14 & 5 - 9355 & GU \\ 15 & 5 - 9907 & SE \\ 16 & T0 - 7017 & GE \\ 17 & 5 - 934 & GO \\ 18 & T0 - 7086 & GA \\ & & & & & & & & & \\ 17 & 5 - 937 & GE \\ 19 & & & & & & & \\ 25 - 001 - 188 & BO \\ 18 & T0 - 7086 & GA \\ & & & & & & & & \\ 19 & & & & & & & \\ 25 - 001 - 188 & BO \\ 19 & & & & & & & \\ 25 - 001 - 188 & BO \\ 20 & T0 - 7515 & FO \\ 19 & & & & & & \\ 25 - 001 - 188 & BO \\ 19 & & & & & & \\ 25 - 001 - 188 & BO \\ 20 & T0 - 7056 & GA \\ 21 & & & & & & \\ 144 - 101 - 100 & SC \\ 22 & T0 - 7005 & GA \\ 23 & T0 - 7508 & 24 \\ 24 & T0 - 7244 & SC \\ 24 & T0 - 7244 & SC \\ 24 & T0 - 7248 & SC \\ 29 & 44 - 101 - 112 & SC \\ 20 & & & & & & \\ 144 - 001 - 138 & BO \\ 29 & 44 - 101 - 112 & SC \\ 21 & & & & & & \\ 444 - 003 & NU \\ 29 & 44 - 101 - 112 & SC \\ 32 & & & & & & \\ 18 & & & & & & \\ 444 - 003 & NU \\ 29 & 44 - 101 - 112 & SC \\ 31 & & & & & & \\ 10 - 7246 & FI \\ 31 & & & & & & \\ 10 - 7246 & FI \\ 31 & & & & & & \\ 10 - 7246 & FI \\ 31 & & & & & & \\ 10 - 77662 & SF \\ 33 & & & & & \\ 11 & & & & & & \\ 10 - 77662 & SF \\ 33 & & & & & & \\ 11 & & & & & & & \\ 10 - 77662 & SF \\ 33 & & & & & & \\ 11 & & & & & & & \\ 10 - 77662 & SF \\ 33 & & & & & & & \\ 11 & & & & & & & \\ 10 - 77662 & SF \\ 33 & & & & & & & \\ 11 & & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & \\ 10 - 77662 & SF \\ 31 & & & & & & \\ 10 - 7 & & & & & \\ 1$	SCREW-Adjusting NUT-Adjusting Screw Clutch Release Lever	3	3		*	1 1
	PIN-Clutch Release Lever	3	3		*	1
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	PIN-Cotter	3	3		*	1 3
$ \begin{cases} TO-7572 \\ TO-7572 \\ TO-7578 \\ IO \\ S-9633 \\ II \\ TO-7561 \\ III \\ II \\ TO-7561 \\ III \\ II \\ TO-7051 \\ III \\ S-9835 \\ III \\ S-9835 \\ III \\ III \\ S-9834 \\ III \\ III \\ S-9834 \\ III \\ III \\ III \\ S-9834 \\ III \\ III \\ III \\ S-9834 \\ III \\ IIII \\ III \\ IIII \\ IIIII \\ IIII \\ IIII \\ IIII \\ IIII \\ IIIII \\ IIII \\ IIIII \\ IIIIII$	LEVER-Clutch Release	3	36	1	*	
$ \begin{array}{c} (10-(5)2-8) \\ 9 \\ 10 \\ 8-9633 \\ 11 \\ 10 \\ 12 \\ 10-7561 \\ 11 \\ 12 \\ 10-7561 \\ 11 \\ 12 \\ 14 \\ 8-9635 \\ 15 \\ 15 \\ 8-9907 \\ 15 \\ 15 \\ 15 \\ 15 \\ 15 \\ 15 \\ 17 \\ 17$	SFRING-Clutch Thrust	6	6		*	1
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	SPRING-Clutch Thrust	6			1	1
11 T0-7561 HU 12 T0-7051 RE 13 38-101-112 SC 14 S-9835 CU 15 S-9907 SE 16 T0-7017 GE 17 S-9834 CO 18 T0-7086 GA 19 $25-001-188$ BO 20 T0-7510 SH 21 $44+101-125$ SC 22 T0-7508 24 23 T0-7508 26 24 T0-7244 25 25 19-05-62 27 27 T0-7213 GA 28 $44-003$ NU 29 $44+101-112$ SC 30 $\{S-353051$ PI 30 $\{S-353055$ PI 31 $\{44-101-112$ SC 32 T0-7564 BO 33 $\{31-14$ WA 1 59621 FA 3 35249 SF 4 40502	CUP-Clutch Thrust Spring	6	6	1	1	
12 TO-7051 RE 13 $38-101-112$ SC 14 $s-9835$ GU 15 $s-9907$ SE 16 TO-7017 GE 17 $s-9834$ CO 18 TO-7086 GAA 19 $25-001-188$ BO 20 TO-7510 SE 21 $44-101-125$ SC 22 TO-7508 24 23 TO-7508 24 24 TO-7213 GA 26 19-05-62 27 27 TO-7213 GA 28 $44-003-138$ BO 29 $4+1-01-125$ SC 30 $5-353051$ PI 31 $TO-7562$ SF 31 $TO-7562$ SF 33 $31-14$ WA 1 59621 FA 3 35249 SI 5 332253 NT </td <td>BEARING ASSEMBLY-Clutch Release</td> <td>1</td> <td>1 1</td> <td>1</td> <td>1 1</td> <td></td>	BEARING ASSEMBLY-Clutch Release	1	1 1	1	1 1	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	HUB-Clutch Release Bearing	1	1	1	1 i	
14 $S - 9835$ CU 15 $S - 9907$ SE 16 TO - 7017 GE 17 $S - 9834$ CO 18 TO - 7036 GA 19 25 - 001 - 188 BO 20 TO - 7515 FO 21 $444 - 101 - 125$ SC 22 TO - 7005 CA 23 TO - 7508 24 25 19 - 05 - 62 27 27 TO - 7244 25 25 19 - 05 - 62 27 27 TO - 7244 25 26 19 - 05 - 62 27 27 TO - 7244 25 26 19 - 05 - 62 27 27 TO - 7246 PI 30 S - 353051 PI 30 S - 353051 PI 31 44 - 101 - 112 SC 32 TO - 7562 SE 33 {31 - 14 WA 1 59621 FA 3 35249 SI 1	RETAINER ASSEMBLY-Transmission Main Shaft Bearing	1	-	-	-	1
14 $3-9835$ CU 15 $3-9907$ SE 16 TO-7017 GE 17 $3-9834$ CO 18 TO-7086 GA 19 25-001-188 BO 19 25-001-188 BO 20 TO-7515 FO 20 TO-7510 SH 21 44-101-125 SC 22 TO-7005 CA 23 TO-7508 24 24 TO-7005 CA 25 19-05-88 26 26 19-05-62 27 27 TO-7213 GA 28 44-003 NU 29 44-101-112 SC 30 S-353055 FI 31 10 S-353055 31 44+101-50 SC 32 TO-7564 BC 33 35249 SI 31 446032 FI 3 35249 SI 4 46632 FI	composed of Retainer not serviced and item 14 SCREW-Cap-Retainer to Transmission Case	4	4	4	4	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	CUP-Bearing-Main Shaft Retainer-Shown in Position	1	li	1	1	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	SEAL-Oil Main Drive Gear-Shown in Position	1	1	1	1	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	GEAR-Transmission Main Drive	1	1	1	1	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	CONE AND ROLLER-Main Drive Gear	1	1	1	1	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	GASKET-Main Shaft Bearing Retainer	1	1	1	1	
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	FORK-Clutch Release Shaft-(w/TO-7510 for TE- and TE-A20)	1	1		· 1	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	BOLT-Hex Head } Fork to Clutch Release Shaft	2	2		2	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		1	1		1	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	SHAFT-Clutch Release-(w/TO-7515 for TE-and TE-A20)	6	6		6	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	SCREW-Cap Engine to Transmission Case	li	1	1.1	1	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	SCREW-Cap (Ingine to Transmission	î	î		*	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	composed of Case not serviced and items 23 thru 26	-	-			
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	BUSHING-Clutch Shaft	2	5		2	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	BUSHING-Brake Shaft	5	5		*	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	PIN-Cotter-Transmission Case Drain Hole	1	1	1.1	1	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	PIN-Cotter-Transmission Case Drain Hole	1	1			
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	GASKET-Transmission Shifter Plate Cover	1	1		*	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	BOLT-Hex Head } Conter Housing to Transmission Case	8	8	8	8	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	NOT-HOX)	2	2			
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	SCREW-Cap-Center Housing to Transmission Case	1	1		1	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	PLUG-Pipe-Drain Hole	i	i	1.	-	1
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	PLATE-Transmission Case Cover	ĩ	ĩ		1	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	SCREW-Cap-Cover to Case	6	6		6	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	SPRING-Clutch Release Bearing	2	2	2	2	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	BOLT-Hex Head	6	6		6	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	WASHER-Lock Clutch Cover to Flywheel	0	0	1	0	4
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	* TE- and TE-A20 Service Items-Not Illustrated					
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	FACING KIT-Clutch					
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	SPRING-Clutch Release Lever				3	
$ \begin{array}{c} 5 \\ 5 \\ 37253 \\ 6 \\ 42537 \\ 7 \\ 51681 \\ 41326 \\ 8 \\ 48648 \\ 48650 \\ 22 \\ 22 \\ 22 \\ 24 \\ 2479 \\ 24 \\ 7 \\ 5-7244 \\ 75-7244 \\ 8 \\ 7 \\ 75-3557 \\ 6 \end{array} $	PLATE-Clutch Pressure				1	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	BOIT-Eye-Adjusting				3	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	NUT-Adjusting Eye Bolt				3	
$ \begin{array}{c} 1 \\ 1 \\ 1 \\ 1 \\ 2 \\ 1 \\ 2 \\ 2 \\ 2 \\ 2 \\$	PIN-Clutch Release Lever				333	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	LEVER-Clutch Release		1		3	
o \u03c650 31 22 \u03c64 CA 24 TS-7244 BI 27 TS-3557 CA	STRUT-Clutch Release Lever					
22 {1824 0/ 2479 0/ 24 TS-7244 BU 27 TS-3557 0/	SPRING-Clutch Thrust-Prior to # 172.597				9	
22 24 24 25 7 24 27 25 7244 27 25 257 26 24 2479 24 2479 24 2479 24 2479 24 2479 24 2479 24 2479 24 2479 24 2479 24 2479 26 2479 26 2479 26 2479 26 2479 26 2479 26 2479 26 26 26 26 26 26 26 26 26 26 26 26 26	SPRING-Clutch Thrust-After # 172,597					
24 TS-7244 BU 27 TS-3557 GA	CASE ASSEMBLY-Transmission-Order TO-7005 and TS-7244- Prior to # 200,001				11	
24 TS-7244 Bt 27 TS-3557 GA	CASE ASSEMBLY-Transmission-After # 200,001				1	
27 TS-3557 G/	BUSHING-Brake Shaft				1	
	GASKET-Transmission Case to Steering Housing				i	1
1351 51	STRUT-Front Axle to Transmission Case	1	1		2	1
1352 FI	FLANGE-Transmission Case Strut		1		2	1
8607 GA	GASKET-Transmission Case to Engine-For 1824 Case-Prior					1
Ortho	to # 200,001 GASKET-Transmission Case to Engine After # 200,001				1	
8740 G/	GASKET-Transmission Case to Engine After # 200,001					1
8624 CC 2641 CC	COVER ASSEMBLY-Prior to # 200,001 COVER ASSEMBLY-After # 200.001			1	1	



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REF.	PART NO.	DESCRIPTION	QUAN, REQUIRED				
NO.			TO-30	TO-20	TE-20		
		FIG. 17 ENGINE-CYLINDER HEAD, VALVES AND RELATED PARTS					
	TO-6005-A	ENGINE ASSEMBLY-Less Electrical, Carburetor and Oil Filter	l				
	то-6005	ENGINE ASSEMBLY-Less Electrical and Carburetor		l	l		
1	Z129A-5000	COVER ASSEMBLY-Cylinder Head	1	1	1		
2	Z120A-301	GASKET-Cylinder Head Cover to Cylinder Head	1	1	l		
3	{ X-18080 { UB-110	NUT-Hex WASHER-Flat } Rocker Arm Stud to Cover	2	2	2		
4	X-211-A	GASKET-Rocker Arm Stud to Cover	2	2	2		
5	{ 21201-209 { 21291-201	STUD-Rocker Arm-Prior to Engine # 158,787 STUD-Rocker Arm-After Engine # 158,787	2	5	2		
6	{ 21201-214 { 21201-212	PLUG-011-Rocker Arm Shaft-Prior to Engine # 36,574 PLUG-011-Rocker Arm Shaft-After # 36,574 For TE-20	2	2	2		
7	Z1201-204	SPRING-Rocker Arm Shaft Plug-Short	2	2	2		
8	Z120I-2290	ROCKER ARM ASSEMBLY-R.H. composed of Arm and Bushing not serviced and items 15 and 16	4	4	4		
9	Z120I-2280	ROCKER ARM ASSEMBLY-L.H. composed of Arm and Bushing not serviced and items 15 and 16	4	4	4		
10	21201-205	SFRING-Rocker Arm Shaft-Long	3	3	3		
11	Z120I-201	SUPPORT-Rocker Arm Shaft	14	4	4		
12	{X-3299 UB-110	SCREW-Rocker Arm Shaft Support to Cylinder Head WASHER-Flat-Rocker Arm Stud and Screw	2 4	2 4	2 4		
13	21201-4012	SHAFT ASSEMBLY-Rocker Arm	1	1	1		
14	X-1743-A	PIN-Rocker Arm Shaft Support	ı	1	ı		
15	X-1819 8	NUT-Rocker Arm Adjusting Screw	8	8	8		
16	G157I-202	SCREW-Rocker Arm Adjusting	8	8	8		
17	Z120I-206	ROD-Push Valve	8	8	8		
18	VT-3236	TAPPET-Valve	8	8	8		
19	{ 2120T-123 2120T-131 2129T-117	VALVE SET-Exhaust VALVE SET-Intake VALVE SET-Intake	1	1	1		
20	Y400I-215	SPRING-Valve	8	8	8		
21	Z120I- 210	GUARD-Valve Stem Oil-Inlet Only	4	4	4		
22	Z1201-211	GASKET-Valve Stem Oil Guard-Inlet Only	4	4	4		
23	Z120I-207	RETAINER-Valve Spring	4	8	8		
24	Y4001-205	PIN-Valve Spring Retainer	4	8	. 8		

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Continued on Page 35

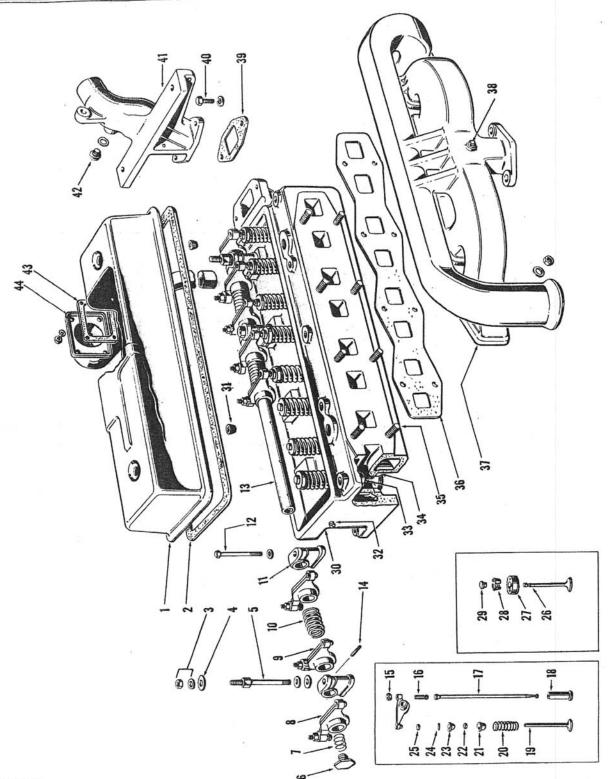
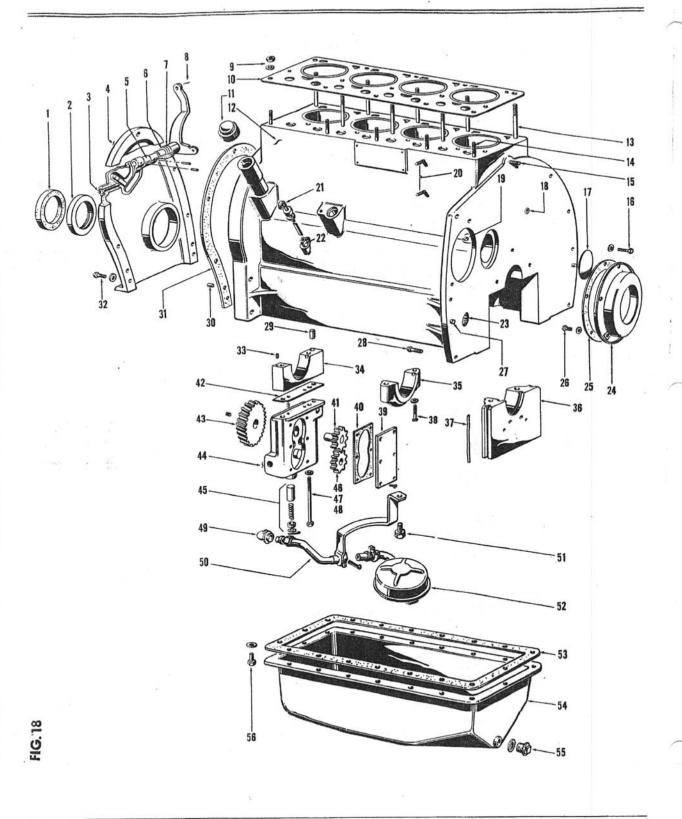


FIG. 17

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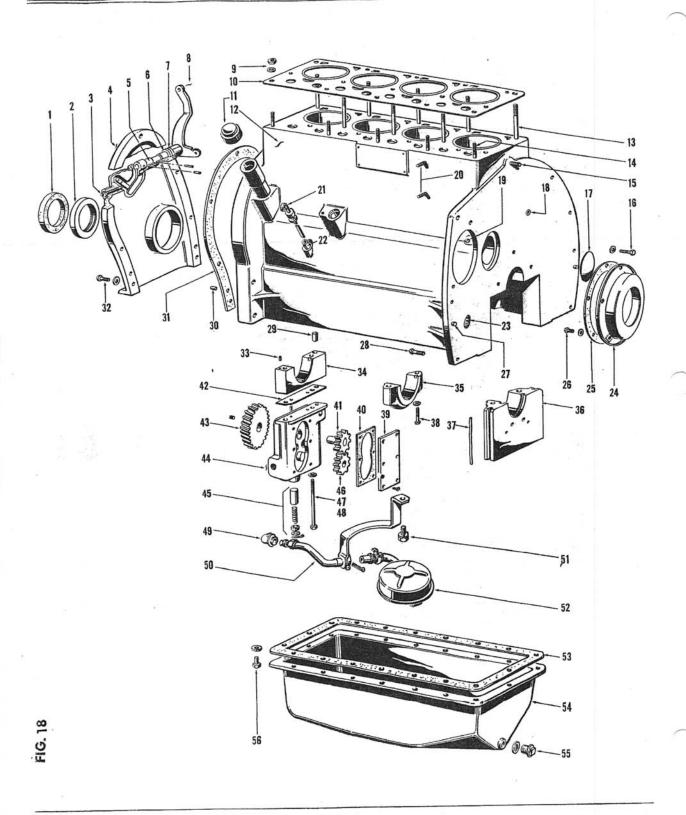
REF.	PART NO.	DESCRIPTION		AN. REQUIR	ED
NO.			TO-30	TO-20	TE-20
		FIG. 17 ENGINE-CYLINDER HEAD, VALVES AND RELATED PARTS -Cont'd.			
25	Z120I-208	CAP-Valve Stem-Exhaust	4	8	8
	Z1201-140	KTT-Rotocap Valve		1	1
	Z129T-107	KIT-Rotocap Valve	ŗ		
26	{ z120T-146 { z129T-108	VALVE SET-Exhaust-Roto	1	1	1
27	Z120I-3000	ROTO CAP ASSEMBLY	4	4	4
28	Z120I-235	LOCK-Valve Spring Retainer	4	4	4
29	Z129I-206	CAP-Valve Stem-Exhaust	4		
30	{ 2120A-6012 2129A-4022	HEAD ASSEMBLY-Cylinder Stripped	l	1	1
31	{ X-112 X-101-B	PLUG-Pipe-Cylinder Head Core Hole	2	2	2
32	X-120	FLUG-Pipe-Oil Gallery	l	ı	1
33	Z129T-109	GUIDE SET-Valve Stem-Shown in Position	l	l	1
34	{ 2120A-205-L { 2129A-205-L	INSERT010 O.S. Exhaust Valve Seat } Shown in Position	4	4	4
	(X-19004-C	STUD-Cylinder Heed Manifold	8	8	8
35	UB-110 X-18067	WASHER-Flat NUT-Hex } Cylinder Head Manifold Stud	8	8	8
36	Z120E-400	GASKET-Manifold to Cylinder Head	1	1	1
37	{ 2120E-500 { 2129E-5001	MANIFOLD-Intake and Exhaust	1	ı	1
38	X-100	PLUC-Pipe	1	1	
39	то-8604	GASKET-Water Outlet Elbow	1	l	ı
40	{ 38-101-100 { 38-14	SCREW-Cap WASHER-Lock } Elbow to Cylinder Head	2	2	2
41	то-8603	ELBOW-Water Outlet	1	ı	1
42	{ TO-8605 TO-8609	PLUG-Water Outlet Elbow	1	1	1
43	Z129A-204	GASKET-Cover to Vent Tube	1	1	1
44	2129A-3030 25-14 X-1800-C	VENT TUBE & CAP-Cover	1 4 4	1 4 4	1 4 4
	Z120A-6011-C	SHORT CYLINDER HEAD ASSEMBLY		l	ı



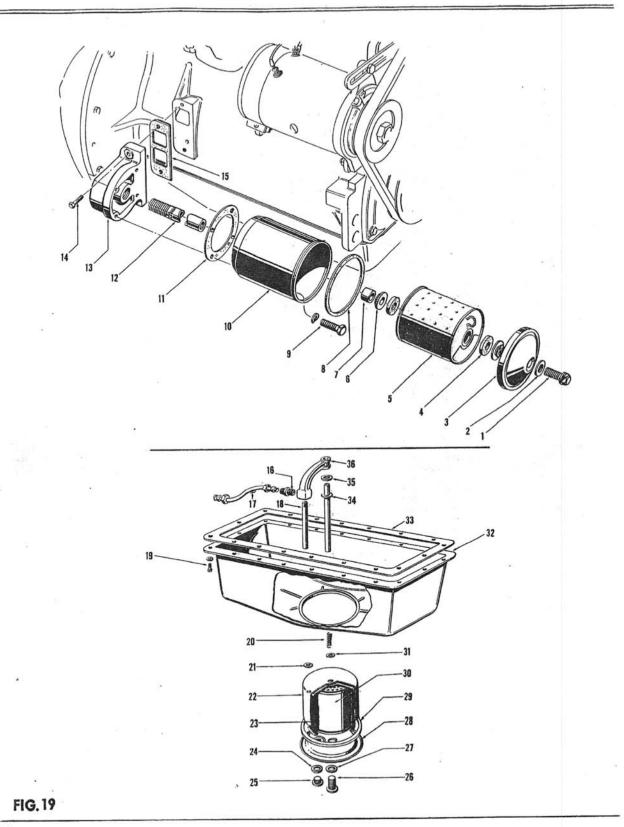
	DECONDUCIÓN		TO-20	TE-2
REF. PART NO.	DESCRIPTION	TO-30	10-20	
NO.	FIG. 18 ENGINE-CYLINDER BLOCK, OIL PUMP			
	AND RELATED PARTS	1	1	1
1 D600K-232	SEAL-Dust-Fan Drive Pulley-Front	1	i	1
1 D600K-232 2 A600L-202	SEAL-Dust-Fan Drive Pulley-Front . SEAL-Oil-Crankshaft Bearing-Front .	ĩ	1	1
(H260S-206	SCREW-Governor-Bumper Spring Augusting	1	1	- 8
3 1x-1800-C	SCREW-Governor-Bumper Spring Adjusting NUT-Governor Bumper Screw COVER ASSEMBLY-Gear	1	1 1	
4 Z120B-5002	COVER ASSEMBLY-Gear composed of cover not serviced and		1	
	SPRING-Governor Bumper } Shown in Position	1 2	2	
N628-202		1	1	
x-1418 x-17045	RIVET-Spring to Gear Cover J PIN-Stop-Needle Bearing	2	2	
	BEARING-Needle-Governor Lever Share	i	1	
5 21205-202 6 D6005-207	SEAL-Oil-Governor Lever Share	1	1	
	SEAL-Dust-Governor Lever Shalt	1	1	
7 Z120S-207 8 Z120S-3111	GOVERNOR CONTROL LEVER AND SHAFT ADDIT			
	composed of LEVER-Governor	1		1
Z1205-3030	SHAFT-Governor Lever Not Serviced Separately			1
Z1205-205			1	1
Z1208-203 X-1791-A	Town to Chaft	1	ĩ	1
X-1791-A X-17040	Die Gewaman Bocker Arm to Spart		13	
(3x-x-18096	NUT-Hex Cylinder Head to Stud	13		
9 1 3x-x-1408	WASHER-Flat)	1	1	
10 Z129A-405			1	1
(Y69K-220	CAP-OIL Filler	1	1	1
11 Z120L-3000	FILLER ASSEMBLY-011 CYLINDER BLOCK ASSEMBLY		1 1	
∫Z120A-6002		1	1	1
12 { 2129A-6002				
	that complead and items is think it, it the			
		. 8	8	
13 X-4049	22, 23, 29, 33 thru 30, 30 a +1 STUD-Cylinder Block to Head-Long		5	
	STUD-Cylinder Block to Head-Long STUD-Cylinder Block to Head-Short	: l í	í	
	comm_Cylinder Block to Trans. Case		3	
14 2056	SCREW-Cap Retainer to Block	. 3	1.000	
$\begin{array}{c} 16 \\ 3x - x - 13013 \end{array}$	WASHER-Flat)	. 1	1	1
17 X-2208	PLUG-Hubbard-Comshaft-Reer	. 2	2	
18 X-137-A			1	1
19 X-120	PLUG-Pipe STUD-Coil Bracket to Block	. 2	2	
20 X-1901-A			1	
21 {Z120L-2050			1	
(14041-210	WASHER-Felt-Collar SUPPORT-Oil Level Indicator	: 1	1	
22 10EL-227	SUPPORT-Oil Level Indicator PLUG-Button-Timing Hole	: 1	î	
23 S-10099 24 G157B-2032			1 î	
24 G157B-2032 25 VT-3250	CACTOM OIL Geal Retainer			1
1 x-3056	SCREW-Cap Rear Cap to Retainer	. 2	2	1
26 X-14109	GASKET-Copper) Rear Cap to Recalled To Power Copper) DOWEL-Cylinder Block to Trans. Case	. 2	2	- 1
27 TO-6397	DOWEL-Cylinder Block to Trans. Case	6	6	1
28 144-101-125	SCREW-Cap) Cylinder Block to Trans. Case	. 1	1	
(44-101-100	SCREW-Cap)	. 1	1	
29 7TC-215				
30 6EK-215	DOWEL-Gear Cover to Block	. 1	1	1
31 Z120B-402		. 1	1 6	
(X-3253	SCREW-Cap Gear Cover to Block			
32 { X-3295	SCREW-Cap Gear Cover to BLOCK	7	7	
(x-203			1	- 52
5s		1		
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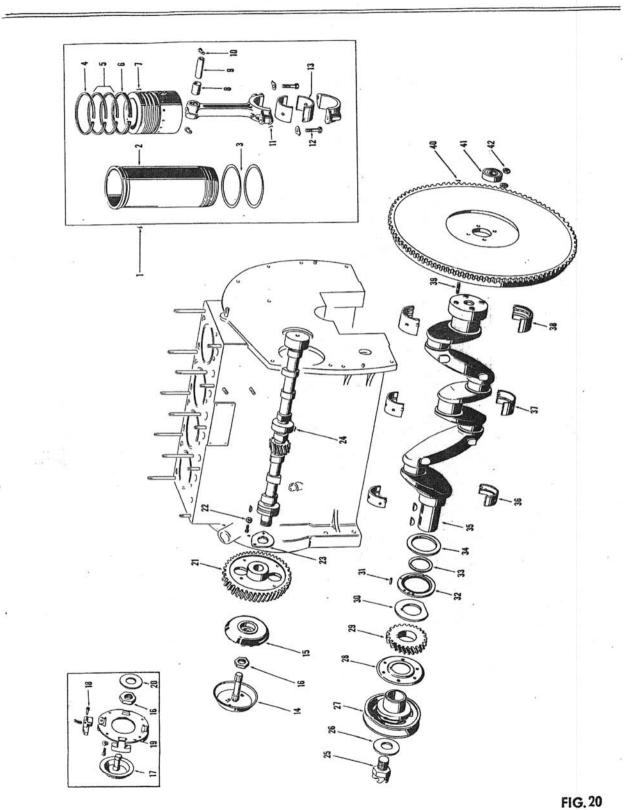
				AN. REQUIRE	
REF. NO.	PART NO.	DESCRIPTION	TO-30	TO-20	TE-20
NO.	1	FIG. 18 ENGINE-CYLINDER BLOCK, OIL PUMP			
		AND RELATED PARTS -Cont d.	1	1	1
	- 1956	PIN-Front Bearing Cap to Block	1	1	1
33	X-1756 Z120B-300				
34 35	Z120B-301	at a state of Deering - Center-Not Dervices			
35	Z120B-400	CAP-Crankshaft Bearing-Rear-Not Serviced PACKING-Rear Bearing Cap	2	2	2
37	R600B-234		4	4	4
38	(X-3555		1 .	1	1
50	3X-B2B-110	WASHER-Plain) COVER-011 Pump Body	1 6	6	6
39	{Z120L-200 X-3088		1	ı i	1
40	Z120L-204	SCREW-Flat HdOil Pump Cover to Body GASKET-Oil Pump Cover to Body	1 î	1	1
40	Z120L-2010	GEAR AND SHAFT ASSY 011 Pump Driven	As Req.	As Req.	As R
	(Z120L-206	SHIM-Oil Pump Body to Front Bearing Cap	1	1	1
42	X-17019	PIN-Oil Pump Body to Front Bearing Cap GEAR-Oil Pump Drive	1	1	נו
43	{Z120H-203	GEAR-Oil Pump Drive	1	1	
	1x-2979 2120L-4002	DODY ACCEMBLY OIL PUMD			
44	21201-4002	composed of Body not serviced and	3	3	
	X-2211	PUR-Hubbard	2	2	
	H260G-200	BOBILING-OLD CHAPTER	1	1	
	VT-3218	STUD-0il Pump Idler Gear) VALVE-Relief-0il Pump Pressure	1	1	
	(VT-3298	VALVE-Relief-Oil Pump Pressure	1	1	
1 -	F400L-223	SPRING-011 Pump Pressure Valve	1 1	1	
45	X-619			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	As
	W5L-213			1	
46	VT-3255	GFAR-Oil Pump Idler		2	
	(x-3976	SCREW-Cap } Oil Pump Body to Block	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -		
47	(3X-B2B-110	WASHER-Plain (CONNECTION-Oil Inlet Tube to Support	1	1	
48	X-5195	CONNECTION-Oil Inlet Tube to Support	1	1	
49 50	X-12423 Z129L-4000				
50		composed of Tube not serviced and roems to one pa	. 1		
	x-5193				
	X-5194				
STREET, STR	X-619				
51	X-3899 2129L-3010			1	
52				-	
53 54	Z129B-5000	PAN ASSEMBLY-011	. 1		
	JZ120B-203				
55	(x-388			1	
56	X-3896 TO-8115			1	
	Z120U-103			1	
	Z129U-102			1	
	Z120A-6005-S	GASKET SET-Engine SHORT BLOCK ASSEMBLY composed of Cylinder and Crankcase Assy. w/Pistons			
		composed of Cylinder and Crankcase Assy. W/200000 Rings, Rods, Gears, Cam and Crank			
		nugs, nous, dears, our our out			
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_				QUAN. REQUIRED			
	REF. NO.	PART NO.	DESCRIPTION	TO-30	TO-20		
_	100						
			FIG.19 OIL FILTER AND RELATED PARTS		1		
		1					
			222221 3	1	1 1		
		то-18660	OIL FILTER COVER AND BASE ASSY With Element	1			
			composed of items 1 thru 15 SCREW-Cap Cover	1			
	1	TO-18691	CALENT Con Con Screw	1			
	2	то-18675 то-18687	a man a control v oil Filter	1			
	3	то-18689	GASKET-011 Filter Element-Not Serviced Separately ELEMENT-011 Filter	1			
	5	TO-18662-A	ELEMENT-Oil Filter composed of Element not serviced separately and items		1	1	
			h and 8	1			
	6	то-18648	WASHER-Center Tube	1			
	7	TO-18677	SPACER-Conter Tube GASKET-Filter Cover to Oil Filter-Not Serviced Separately				
	8	то-18688 (31-101-75		4			
	9	(S-34906	HASHER-Tock (Body to Base	1			
	10	TO-18621	BODY-011 Filter	1			
	11 12	то-18695 то-18647	mmp oil Filter	1			
	13	TO-18665	BASE-Oil Filter				
		138-101-100	SCREW-Cap HATTER-Lock Base to Cylinder Block	5			
	14	(38-14 TO-18664	WADDER-HOCK)	1	1		
	15 16	X-5195	acommonop_041 Inlet Tube to Support	1	1		
	17	Z120L-2030	TUBE ASSEMBLY-OIL Inlet				
		Y 5102	arm of I Talet Tabe		. 2		
		x-5193 x-5194	around of Talet Tube Nut.		2	- 1	
		(G-157L-204	TUBE-Suction-Oil Filter-Prior to Engine # 48,067 TUBE-Suction-Oil Filter-After # 48,067 for TE-20		1		
	18	(Z120L-213 X-3896	CODEL ACCEMPTY_OIL Pan to Cylinder BLOCK		18	- 1	
	19 20	Z120T-205	amounts of 1 Dilton Const		i		
	21	X-14232	WASHER-Felt-Oil Filter Cover COVER-Oil Strainer		1		
	22	G157L-304 Z120L-3040			1		
		(W4B-108	around Date Place Delow to Engine # 48,00(1		
	24	1x-388	GASKET-Drain Plug-After # 48,067 for TE-20 PLUG-Drain-Oil Pan Cover-Prior to Engine # 48,067				
	25	{Z120B-200 Z120B-203	TTTT Turner Oll Dan Cover After # 40.00/ IOF 10-60		1		
	~	2120B-201	NUT-Hand Hole Cover-Prior to Engine # 48,067		1		
	26	Z120L-208	accurate Hand Hale Cover Nut-Prior to Engine if 40,001				
	27	{X-377 X-320	accurant Hand Hale Cover Screw-After # 40.00(-FOr th-20		1		
	28	(G157B-3060	COVER ASSEMBLY-Hand Hole Prior to Engine # 48067 COVER ASSEMBLY-Hand Hole-After # 48,067 for TE-20		1		
		{2120B-3060 G157B-307	CASTET-Hand Hole Cover to Oil Pan		1		
	29 30	TO-18662 -2	preserve of Filter		1		
	31	X-14231	WASSERFFelt-Oil Filter Tube		1		
•	32	{ 2120B-5010 2120B-600	The section of the two is the section of the sectio		1		
	33	Z120B-401	a grow oil Bon to Cylinder Block		1		
	34	(G157L-2000	TUBE ASSEMBLY-011 Filter-After # 48,067 for TE-20		1		
		Z120L-2070 X-14260	WAGUED_OAL Filter Tube to Support		1		
	35 36	G157L-205	SUPPORT-011 Pump Inlet Tube	1	1		
	11545						
1							
			Λ				
				1			

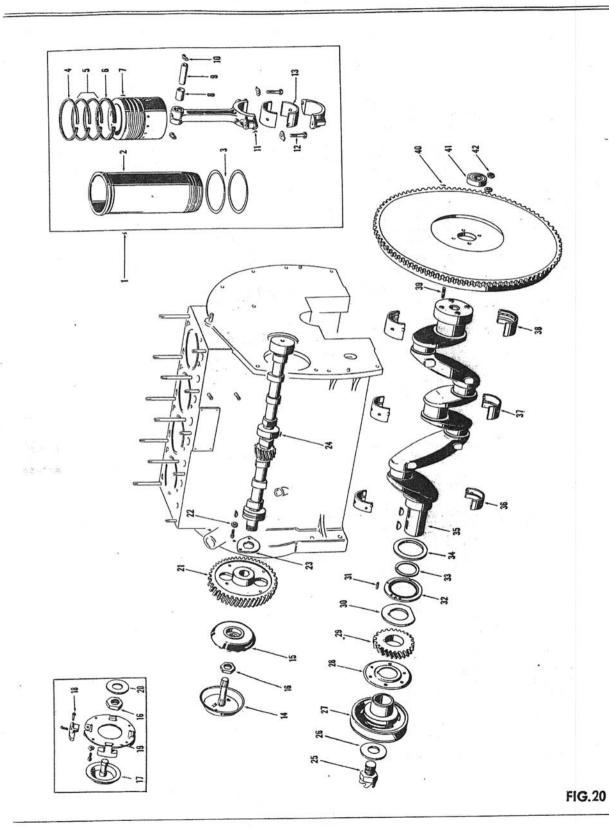
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					AN. REQUIRE	
	REF. NO.	PART NO.	DESCRIPTION	TO-30	TO-20	TE-20
			FIG. 20 ENGINE-PISTON, CONNECTING RODS, CAM AND CRANK SHAFTS			а 18
	1	{ 2120T-101 2129T-102	SLEEVE AND PISTON KIT-Set of Four	l	1	1
	2	{ 2120A-300 { 2129A-300	SLEEVE-Cylinder-Not Serviced Separately SLEEVE-Cylinder-Not Serviced Separately			2
	3	Z120A-201	PACKING-Cylinder Sleeve	2	2	1
		Z120T-103	PISTON RING KIT-Complete		1	1
	456	Z120A-302 Z120A-303 F600A-241	RING-Piston-First Groove RING-Piston-Second and Third Groove RING-Piston-Fourth Groove		1	2
		Z129T-113	PISTON RING-KIT-Complete	1		
	4 5 6	Z129A-301 F600A-343 Z129A-202	RING-Piston-First Groove RING-Piston-Second and Third Groove RING-Piston-Fourth Groove	2		
	7	{ Z120A-401 Z129A-400	PISTON-Not Serviced Separately-Order Z120T-101 PISTON-Not Serviced Separately-Order Z129T-102			
	8	F400G-211	BUSHING-Piston Pin	l	1	
	9	{Z120A-204 Z120A-204-K	PIN-Piston	1	1	
1	10	65A-101	RING-Piston Pin Retaining	2	2	
*		Z120T-147	RING SET-Oversize .010		1	
	11	Z120T-122	ROD AND CAP KIT-Connecting			
	12	{Z120D-200 Z120D-201	LOCK-Connecting Rod Bolt	-	2	
	13	(Z129T-153 2129T-153 .022 2129T-153 .010 2129T-153 .020	BEARING KIT-Conn. Rod010 0.S.	4	1 4 4 4	
		Z1205-3080	GOVERNOR ASSY Complete Complete Replacement on TO-20 & TE composed of items 14 and 15	1	l	
	14	Z1205-3070	SHAFT AND UPPER RACE ASSEMBLY-GOV	. 1	1	
	15	Z1205-2220	DRIVER ASSEMBLY		1	
	16	X-18255	NUT-Lock-Camshaft Timing Gear to Camshaft		1	
	17	VTA-803	CUP AND SHAFT ASSEMBLY-Governor		4	
	18	{x4008-2340 F1245-214 X-608	WEIGHT-Governor		4	
	19	{	PLATE-Governor Weight	•	1	
	20	12CH-208	WASHER-Comshaft Timing Gear	·	1	

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					REQUIRED	TE-20
REF. NO.	PART NO.	DESCRIPTION	TO-30		10-20	16-20
		 FIG. 20 ENGINE-PISTON, CONNECTING RODS, CAM AND CRANK SHAFTS —Confd. 				
21	2120H-301 2120H-301-F 2120H-301-FF 2120H-301-G	GEAR-Standard GEAR001 U.S. GEAR002 U.S. Camshaft Timing	l		ı	1
22	X-3203 X-210-A	SCREW-Cap Brust Plate to Block	2		2	2
23	1400I-203	PLATE-Thrust-Camshaft	1		l	l
24	21201-402 21291-400 X-506	CAMSHAFT CAMSHAFT KEY-Woodruff-Timing Gear to Camshaft	1		1	1 1
25	Z120-0-200	JAW-Crankshaft Starting	1		1	1
26	x-14240	WASHER-Plain-Starting Jaw to Crankshaft	1		1	1
27	Z120K-313	PULLEY-Crankshaft Fan Drive	1	e 1	1	1
28	A6000-204	THROWER-Oil-Crankshaft	1		1	1
29	(Z120H-300)Z120H-300-F Z120H-300-FF Z120H-300-G	GEAR-Standard GEAR001 O.S. GEAR001 U.S. GEAR002 O.S.	1	-	1	ı
30	Z120C-200	PLATE-Thrust-Crankshaft	1 :	ı	l	1
31	6TG-101	PIN-Thrust Washer to Block		3	3	3
32	D6000-204	WASHER-Thrust-Crankshaft	1.8	ı	1	1
33	{10EC-204 10EC-205	SHIM002 Thick Crenkshaft Thrust	Ав	Req.	As Req.	As Re
34	Z1290-202	WASHER-Thrust-Bearing to Crankshaft		l	1	
35	{ z120C-500 z129C-500 x-534	CRANKSHAFT CRANKSHAFT KEY-Woodruff-Pulley and Gear to Crankshaft		1 2	1 2	1 2
	Z129T-105	BEARING KIT-Crankshaft-Complete		1	1	1
36	2129T-118 .002 2129T-118 .010 2129T-118 .020	BEARING SET010 U.S. Front -With Ref. 36 on TO-20	As	Røq.	As Req.	As Re
37	21207-150 .000 21207-150 .010 21207-150 .020	BEARING SET010 U.S. Center	As	Req.	As Req.	As R
38	$ \left\{ \begin{array}{c} \texttt{Z120T-152} & .003 \\ \texttt{Z120T-152} & .01 \\ \texttt{Z120T-152} & .02 \end{array} \right. $	0 BEARING SET010 U.S. Rear	As	Req.	As Req.	
39	x-4053	STUD-Flywheel to Crankshaft		4	4	4
40	$\begin{cases} z120c-4000 \\ z120c-4020 \end{cases}$	FLYWHEEL ASSEMBLY FLYWHEEL ASSEMBLY composed of Flywheel not serviced and	:	1	1	. 1
	z1200-300	GEAR-Starter Ring	•	1	1	
4	1 s-9854	BEARING-Pilot-Clutch	•	1	1	
4:	2 { X-1899 X-297-B	NUT-Hex WASHER-Lock } Flywheel to Crankshaft Stud	.	4	4	1

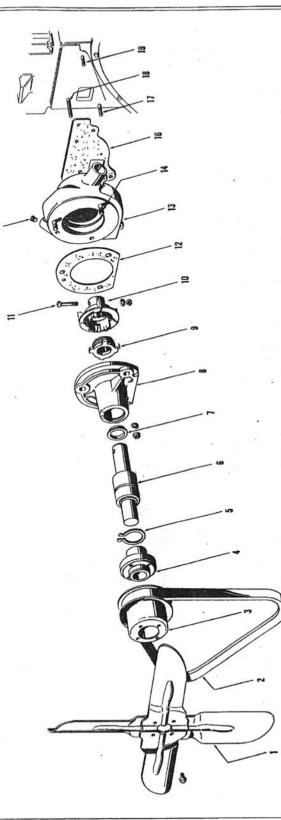
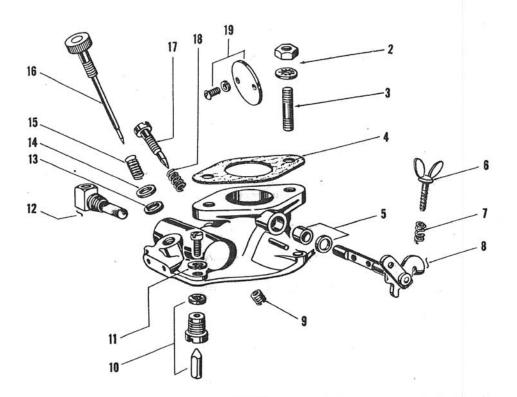
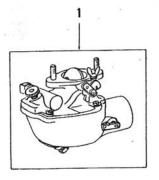


FIG. 21

	1				N. REQU		
NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
		FIG. 21 WATER PUMP ASSEMBLY					
1	{TO-8600-1 X-3897	FAN ASSEMBLY . SCREM AND LOCKWASHER ASSEMBLY-Fan to Pulley Hub	1 4	1 4		1 4	
2	то-8620	BELT-Fan	1	1		1	
3	Z120K-310	PULLEY-Fan	1	1		1	
	Z120K-5001	WATER FUMP ASSEMBLY	1	1		1	**
	Z120K-3053	WORKS ASSEMBLY-Water Pump	1	l		1	
4	Z120K-211	HUB-Water Pump Fan	ı	1		1	
5	VT-3327	RING-Snap-Bearing Drive Shaft	1	1		1	
6	G157K-2060	SHAFT AND BEARING ASSEMBLY-Drive	1	1		1	
7	ут-3326	SLINGER-Drive Shaft	1	1		1	
8	2120K-3050	SUPPORT ASSEMBLY-Drive Shaft	1	1		1	
9	VTA-804	SEAL ASSEMBLY-Water Pump		1		1	
10	{ 2120K-3060 2120K-314	IMPELLER ASSEMBLY-Water Pump IMPELLER ASSEMBLY-Water Pump-Optional with Z120K-3060		1		1	
11	x-3960 2x-x-260 x-18272	SCREW-Filister Head WASHER-Lock NUT-Hex	1	1		1	
12	Z120K-205	GASKET-Support to Body	. 1	1		1	٩.,
13	Z120K-5002	BODY ASSEMBLY-Water Pump	. 1	1		.1	
14	X-19004-C X-203 X-18080	STUD WASHER-Lock NUT-Hex Body to Support	. 2	2			2
15	X-120	PLUG-Pipe-Water Pump Body	. 1	1			1
16	Z120K-304	GASKET-Water Pump Body to Block	. 1				1
17	X-1 9003	STUD-Water Pump Support. and Body to Block			L		1
18	x-4046	STUD-Water Pump Body to Block	•	. :	۰		1
19	X-4217	STUD-Water Pump Body to Block	.	1 I	ı		1
19	X-4217	STUD-Water Pump Body to Block	·				-





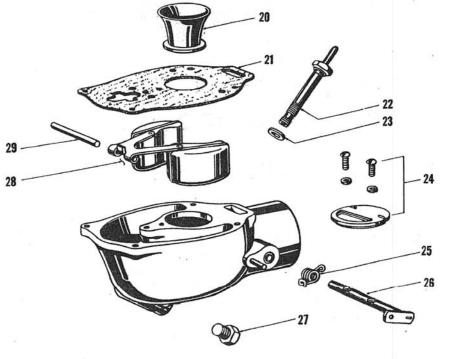
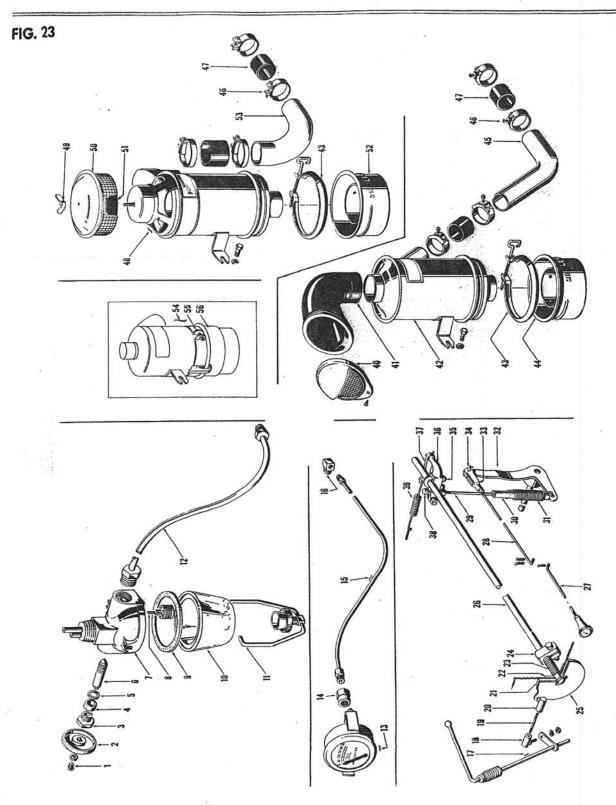


FIG. 22

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1

NO.	PART NO.	DESCRIPTION	QUAN. REQUIRE			IRED	
			TO-30	TO-20	9N-2N	TE-20	TEA-20
		FIG. 22 CARBURETOR ASSEMBLY					
1	{ T0-9510-A { T0-9510-B1	CARBURETOR ASSEMBLY	1	1		l	**
2	{ s-33783 { s-34906	NUT-Hex WASHER-Lock Carburetor to Manifold	2	2			
3	s-88367	STUD-Threaded)	6	٤		5	
4	то-9447	GASKET-Carburetor to Manifold	1	1		1	
5	{ T0-9591 T0-9622 T0-D-9622	RETAINER-Shaft Packing PACKING-Shaft Retainer PACKING-Shaft Retainer	1	1	ı	ı	
6 7 8	T0-9610-A T0-9589-A T0-9581	SCREW-Throttle Adjusting-Service w/TO-9589-A SFRING-Throttle Adjusting Screw-Service w/TO-9610-A SHAFT AND LEVER ASSEMBLY-Throttle	1 1	1 1 1	1 1	1 1 1	
9	{ TO-9596-A { TO-D9596	JET-Idle		1	l	1	
10 11 12 13 14 15	TO-9564 S-43368 TO-9553 TO-9563 S-356211 TO-9540	VALVE ASSEMBLY-Matched Float . SCREW & LOCKWASHER-Upper to Lower Body . ELBOW AND STRAINER ASSEMBLY CASKET-Main Adjusting Needle . WASHER-Main Adjusting Needle . SPRING-Main Adjusting Needle .	1 1 1 1 1 1	1 4 1 1 1	1 4 1 1	1 4 1 1	
16	TO-9565 TO-9567	NEEDLE ASSEMBLY-Main Adjusting . SEAT-Main Adjusting Needle-Not Illustrated	1	1	1	1	
17 18	{ T0-9541 T0-9578	NEEDLE-Idle Adjusting	1	1	1	1	
19	{ T0-9585 8-355000	FLY-Throttle . SCREM & LOCKWASHER-Throttle Fly	1	1	1	1	
20	(TO-9586 TO-9586-A	VENTURI-Carburetor	2	2	2	2	
21 22	T0-9519 T0-9530-A T0-9530-B	VENTURI-Carburetor GASKET-Throttle Body to Bowl NOZZLE-Main NOZZEL-Main	1 1	1	1	1	
23	{ TO-9608 { TO-D9608	GASKET-Main Nozzle		1	1	1	
24	(T0-9549 S-355001	FLY ASSEMBLY-Choke . SCREW & LOCKWASHER-Choke Fly .	1	1	1	1	
25	TO-9539	SPRING-Choke Shaft Retainer	2	2	2	2	
26	TO-9546 TO-9547	SHAFT & LEVER ASSEMBLY-Choke	1	1	1		
27	(TO-9548 S-358043	PACKING-Choke Shaft / Shown in Position	1	1	1	1	
28 29	T0-9550 T0-9558 T0-9533-A T0-9514 T0-18375-A	FLOAT & LEVER ASSEMBLY PIN-Pivot-Float JET-MaxImum Fuel Limiting PLUG-Drill	1	1 1 1 1 1	1	1 1 1 1	
	ТО-18375-В ТО-18376 ТО-D18376	SERVICE KIT-Carburetor-Complete SERVICE KIT-Carburetor-Complete GASKET KIT-Carburetor	1	1		1	
		Should All-Carburetor	1				
	24-501 T0-9694 T0-9692	* TE-20 Service Items-Not Illustrated RATCHET-Main Adjusting Noodlo STRAINER-Felt Drain Bowl PLUG-Bowl Strainer				1 1 1	
÷."		** See Carburetor-TE-A-20 Engine Section Page 109					
	1						

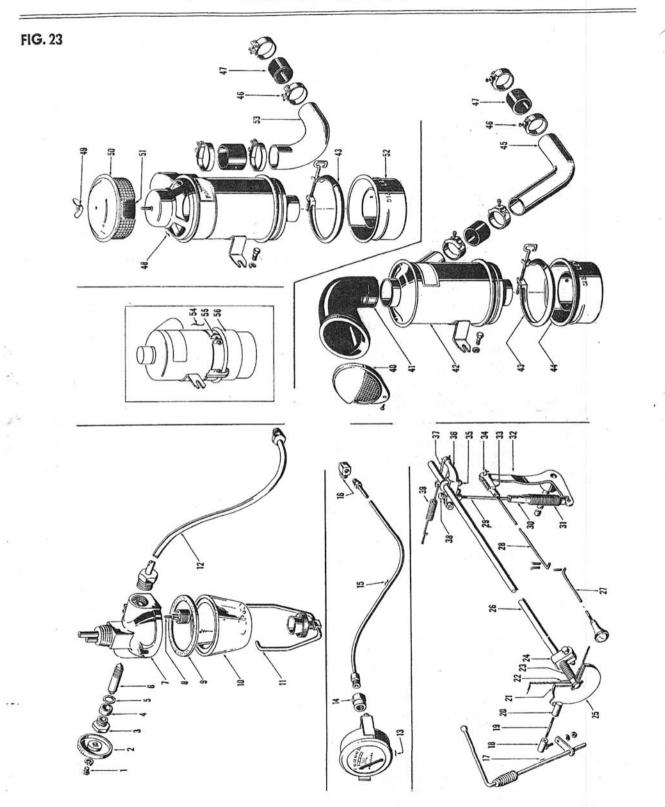


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REF.	PART NO.	DESCRIPTION		QUAN. REQUIRED			
NO.	1		TO-30	TO-20	9N-2N	TE-20	TEA-2
		FIG. 23 AIR CLEANER, FUEL FILTER, OIL GAUGE					
		AND CONTROL RODS					
		AND CONTROL RODS					
		21 8					
	TO-9155-3	FILTER ASSEMBLY-Fuel	1	1	1	*	
		composed of items 1 thru 11	-	*	-	*	*
	TO-9170	VALVE ASSEMBLY-Transfor	1	1			
	(S-34801	WASHER-Lock	1	ī		=	
1	TO-9173	SCREW-Fuel Filter Valve Stem	î	ī			
2	TO-9158	WHEEL-Fuel Valve Control	ĩ	ĩ			
34	TO-9172	NUT-Fuel Filter Packing	ī	ĩ			
4	то-9186-в	PACKING-Fuel Filter Valve Stem	1 1	1			
5	JTO-9178-A	WASHER-Fuel Filter Valve Stem	1	1			
	TO-9178	WASHER-Transfer Valve		1		1	
67	TO-9194	STEM-Fuel Filter	1	1			
8	TO-9143	BODY-Fuel Filter	1	1		*	*
0	TO-9161	STRAINER-Fuel Filter	1	1		*	*
9	{TO-9160	GASKET-Filter Body to Bowl		1		*	*
	TO-9160-A	GASKET-Filter Body to Bowl	1	1			
10	TO-9162-A	BOWL-Sediment-Fuel Filter		1		*	*
	TO-9166	BOWL-Sediment-Fuel Filter	1	1			
11	TO-9166-A	BAIL ASSEMBLY-Fuel Filter Bowl BAIL ASSEMBLY-Fuel Filter Bowl		1		*	*
12	TO-9282-AL	TUBE ASSEMBLY-Fuel Line	1	1			
	10 ,000 - 11	composed of Tube not serviced and	1	1		1	*
	S-10106	NUT-Fuel Line	2	2			10
13	TO-9273	GAGE ASSEMBLY-011 Pressure	1	2		2	1
13 14	S-10103	CONNECTOR-011 Pressure Gage Line	1	i		1	*
	(TO-18676	TUBE ASSEMBLY-011 Pressure Gage	-	ī		1	
15	TO-18676-A	TUBE ASSEMBLY-011 Pressure Gage	1	-		-	
		composed of Tube not serviced and	-				
and the	S-10104	NUT-Oil Pressure Gage Line	2	2		2	
16	S-10105	ELBOW-Oil Pressure Gage Line	1	1		ī	
17	то-9808	LEVER ASSEMBLY-Throttle Control	1	1		ī	1
	(TO-9876	JOINT-Ball Throttle Control Lever	1	1		*	*
18	25-14	WASHER-Lock)					
19	(25-1003	NUT-Her Jam Ball Joint	1	1		1	
20	T0-9813	ROD-Throttle Control Link	1	1		*	*
21	T0-9832 T0-9830	JOINT-Ball-Throttle Control Rod	1	1		*	*
22	TO-9836	WASHER-Cork Throttle Rod Plate	1	1		1	1
23	TO-9806	WASHER-Throttle Rod	1	1		1	1
	(TO-9809	CLAMP-Throttle Rod	1 1	1		1	1
24	31-001-94	BOLT-Her Heed)	-	1		1	1
	31-003	NUT-Hex Throttle Rod Clamp	1	1		1	1
25 26	TO-9829-A	PLATE ASSEMBLY-Throttle Control	1	1		1	1
26	T0-9602-A	ROD-Throttle Control	1	1		i	
27	TO-9700	ROD ASSEMBLY-Choke Control	1 i	î		1 1	
	Conception of the second	composed of Rod not serviced and	-	-		-	
	TO-9703	KNOB-Choke Control Rod	1	1		1	1
	TO-9704	NUT-Hex-Choke Control Rod	ī	ī		î	i
28	{TO-9823	ROD-Control-Governor Lever to Carburetor	1	1		ī	*
-0	06-05-50	PIN-Cotter	2	2		2	2
29	ĮT0-9815	ROD-Governor Lever Arm	1	1		1 1	
	25-2103	NUT-Hex Machine-Lever Arm Rod	1	1		1	
30	TO-9816	PLUNGER-Throttle Control	1	1	10	1	*
31	TO-18196	SPRING-Throttle Control Plunger	1	1		1	*
32	Z1205-3111	LEVER ASSEMBLY-Governor	1	1	1.1	1	*
33	S-97011	YOKE-Carburstor Control Rod	1	1		1	*
	25-003	NUT-Hex-Control Rod Yoke	1	1		1	1
34	25-15-80	PIN-Clevis-Yoke to Covernor Lever	1	1		1	1
	06-05-50	PIN-Cotter	1	1		1	1
35	TO-9835 31-14	U-BOIT-Governor Linkage Rocker	1	1		1	1
57		WASHER-Lock NUT-Hex } Throttle Rod to Rocker	2	2			
26	(31-003			-		5	2
36	TO-9834	ROCKER-Governor Linkage	1	1		1	*
37	{T0-9803	LINK-Governor Compensator Spring	1	1		1	. 1
	09-05-38	PIN-Cotter-Link to Rocker	1	1		1	1
38 39	TO-9876	JOINT-Ball-Throttle Control	1	1		1	1
2.03	TO-9827	SPRING-Governor Compensator	1	1		1	1
0	{ T0-9612' { T0-9613-1	COVER AND SCREEN ASSEMBLY-Air Inlet SCREW-Air Inlet-Cover to Instrument Panel	1				
	110-9011-1	SUKEW-AIP INLET-COVER to Instrument Bone)	1				

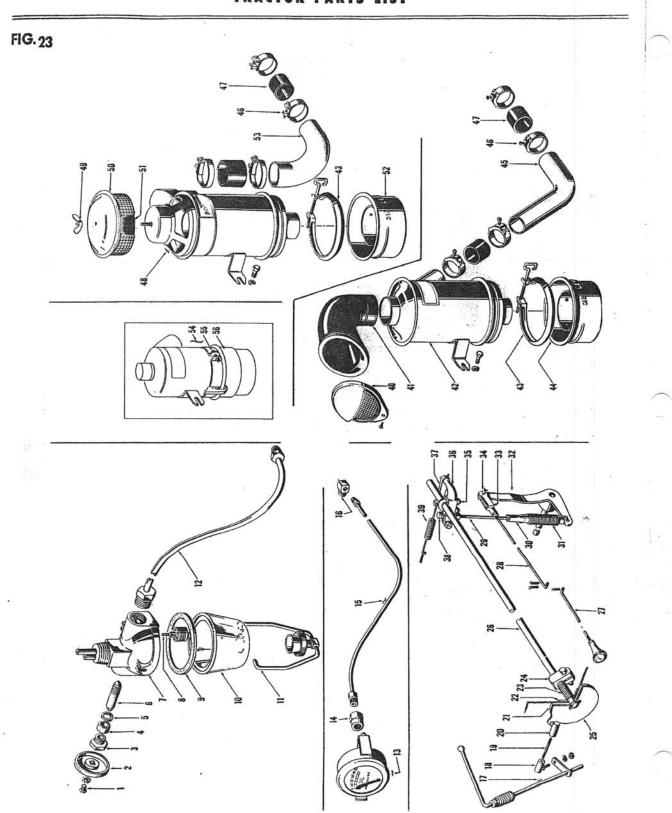
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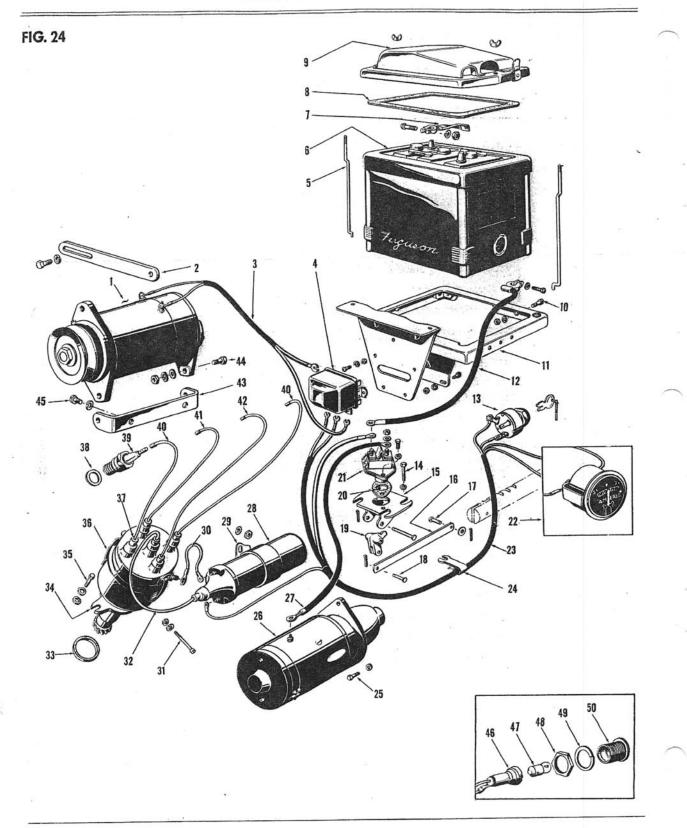


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NO.	PART NO.	DESCRIPTION	TO-30	QUA	9N-2N	TE-20	TEA-2
	1	FIG. 23 AIR CLEANER, FUEL FILTER, OIL GAUGE	10-30	10.20	7/1-2/1	12-20	124-2
		AND CONTROL RODS -Cont'd.					
41	то-9614 то-9600-ві	HOSE-Air Inlet-Rubber	1				*
42	T0-9000-B1	AIR CLEANER ASSEMBLY-Optional with TO-9600-B2	1				
43	TO-9628	CLAMP ASSEMBLY-011 Cup	1	1		*	*
44	то-9658-в	CUP-011	ĩ	~			
	44-001-75	BOLT-Hex Head } Air Cleaner to Platform	2	2		2	
÷	44-14	WASHER-Lock } AIP CLEANER to Platform	-	2		2	
45	ТО-18215-В	TUBE-Air Cleaner to Carburetor	1				1 ser
- 1950	s-10085 JTO-9652	CLAMP-Hose-Air Cleaner Tube	4	4		4	*
47	TO-9652-A	HOSE-Air Cleaner to Carburetor	2	2		2	
48	TO-9600	AIR CLEANER ASSEMBLY	31	1	1	1	*
		composed of Body not serviced and items 43 and				-	
10	a arral a	49 thru 52		1.1		1.0	
49	S-355940	NUT-Wing-Air Cleaner Cover		1	1	1	1027
50 51	TO-9602 TO-9619	COVER ASSEMBLY-Air Cleaner		1		*	*
52	TO-9658	CUP-011 Air Cleaner		1 1		*	*
53	TO-18215	TUBE-Air Cleaner to Carburetor		î		1	*
54	то-9600-в2	AIR CLEANER ASSEMBLY-Optional With TO-9600-Bl	1	-		-	
	ma citan	composed of Body not serviced and items 55 and 56	1.12				
55 56	T0-9628 T0-9658-A	CLAMP ASSEMBLY	1				
90	TU-9650-A	CUP ASSEMBLY	1	1			
	TO-9617	PRE-FILTER ASSEMBLY	1				
	то-9618	DISC-Air Cleaner	ĩ				
		* TE- & TE-A20 Service Items-Not Illustrated					
	TS-9155	FILTER ASSEMBLY-Fuel				1	1
		Composed of item 7 and items 1 thru 11, Pg. 51				-	1
	2274	VALVE AND GLAND ASSEMBLY-Fuel Filter				1	1
7	TS-9143	BODY-Fuel Filter				1	1
8	1206	CAUZE-Fuel Filter				1.	1
9	1205	GASKET-Fuel Filter				1	. 1
10	1207	BOWL -Sediment-Fuel Filter				1	1
11	2419	BAIL ASSEMBLY-Fuel Filter				1	1
12	(9594	FUEL LINE-Cerburstor to Fuel Filter-Prior to # 200,001.					1
12	18752	FUEL LINE-Carburetor to Fuel Filter-After # 200,001					1
13	I799	CAGE ASSEMBLY-011 Pressure		- ⁻		1	1 1
15	7152	TUBE ASSEMBLY-011 Pressure Cage					1
18	TS-9876	JOINT-Ball-Throttle Control Lever				1	1
10	TS-9810	ROD ASSEMBLY-Throttle Control Link (w/Joint)-Prior to					
19	4470	# 200,001. ROD ASSEMBLY-Throttle Control Link-After # 200,001				1	1
20	TS-9811	JOINT-Bell-Throttle Control Lever				l	ı
26	{2112	ROD ASSEMBLY-Throttle Control-Prior # 172597					1
	2231	ROD ASSEMBLY-Throttle-After # 172,597	1				1
27	{ 4254 { 4435	ROD ASSEMBLY-Choke Control-Prior to Engine # S-77,137-E ROD ASSEMBLY-Choke Control-After Engine # S-77,137-E .					1
							-
	(58077	PIN-Clevis-Control Rod Yoke		1		1	1
28	58061	ROD-Control-Covernor Lever to Carburetor-Prior To				1 .	1 .
28		ROD-Control-Covernor Lever to Carburetor-Prior To # 200,001				1	1

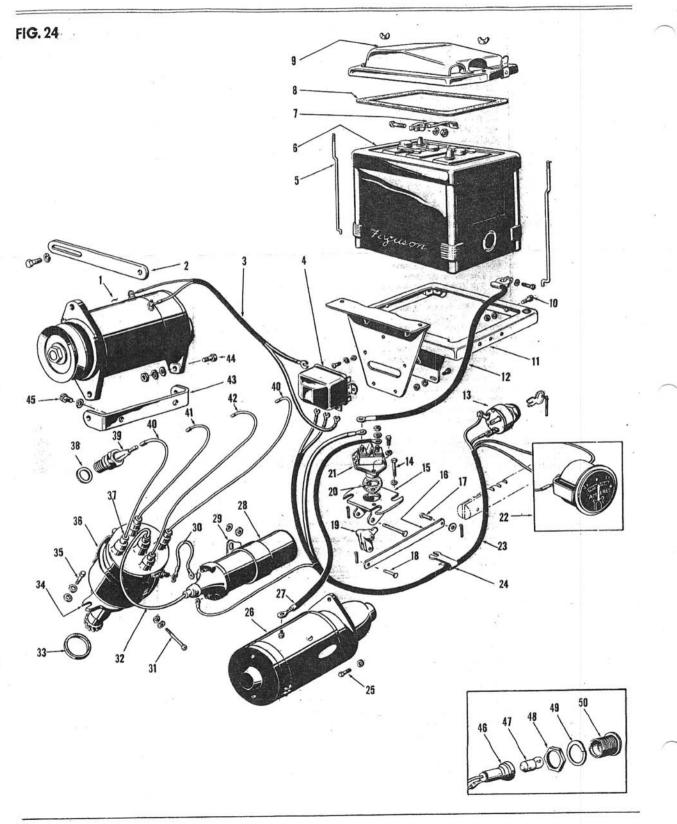


	REF.	PART NO.	DESCRIPTION			N. REQU		
-	NO.	FART NO.		TO-30	TO-20	9N-2N	TE-20	TEA-
			FIG. 23 AIR CLEANER, FUEL FILTER, OIL GAUGE AND CONTROL RODS -Cont'd.					
	30	{1912 {2485	ROD-Arm Governor				1	1
	31	1391 2517	SPRING-Throttle Control Plunger-Prior to $\frac{4}{4}$ 200,001 SPRING-Throttle Control Plunger-After $\frac{4}{4}$ 200,001			41.		
	32	58062	YOKE-Carburstor Control Rod				1	
	33	{ 57008 102806	LEVER ASSEMBLY-Governor-Prior to # 200,001					
	36	{1610 4465	ROCKER-Governor Linkage-Prior to # 200,001					
	39	{2508 2483	SPRING-Covernor Compensator -Prior to $\frac{\pi}{4}$ 200,001 SPRING-Governor Compensator-After $\frac{\pi}{4}$ 200,001					
	41 4	7330	HOSE-Air Inlet-Rubber					
	43	4262	CLAMP ASSEMBLY-OIL Cup-For 7115 or 7158				1	
	46	{2070 2072	CLIP-Hose-Air Cleaner Pipe-2" 0.D		1	- 1		
	47	1575	HOSE-Air Cleaner to Carburetor		1			
	48	{7156 7168 8742	AIR CLEANER ASSEMBLY-A.C. Sphinx-Optional w/7168 AIR CLEANER ASSEMBLY-Burgess-Optional w/7158 AIR CLEANER ASSEMBLY-Aftor # 200,001					
	50	{2501 4260 4277	COVER AND SCREEN ASSEMBLY-After # 200,001 COVER ASSEMBLY-Air Cleaner-For 7115 or 7158 COVER ASSEMBLY-Air Cleaner-For 7161				1	
	52	{4261 4280 4281	CUP-O11-Air Cleaner-For 7115 or 7158 CUP-O11-Air Cleaner-For 7137 or 7161 CUP-O11-Air Cleaner-For 7156				1	
	53	8588 8717	PIFE-Air Cleaner to Carburetor					
		1880	HOSE-Molded-Suction-3/4" O.D.					
		1921	CLIP-Fuel Line		2	1.1		
		1922	HALF CLIP-Fuel Line					
		2073	CLIP-Suction Hose		20	1		
		¥J-2505	SCREW-P.K"J" Type-After # 200,001		1.	1 4		
		2518	NUT-Spring Captive-After # 200,001					
		8610	PIPE ASSEMBLY-Suction-Air Cleaner to Block					
	50							
						1		



NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-
1							
l		FIG. 24 ELECTRICAL WIRING AND RELATED PARTS		. 1			
l	(
	{TO-10000-A1 TO-10000-C	CENERATOR ASSEMBLY See Fig. 25 For Details		1			
	(TO-10161	ANCHOR-Generator Adjusting	1			1	
2	TO-10162	BOLT-Generator Adjusting Anchor to Generator	i				
3	(TO-14496	HARNESS ASSEMBLY-Generator Wire	ī	1			
	TO-10505-A	REGULATOR-Voltage	ĩ	1		*	3
4	25-112-50	SCREW-Rd. Hd.					- °
4	25-14	WASHER-Lock Regulator to Battery Platform	2	2			
	(25-2103 (T0-10728	NUT-Hex Mach.) BOLT-Battery Anchorage	2	2			
5	S-9753-A	NUT-Wing-Anchorage Bolt	2	2		2 *	
,	TO-10655	BATTERY-With Electrolyte	1	1		ĩ	
6	TO-10657	BATTERY-Dry For Export	ī	1		î	
	TO-14301	STRAP ASSEMBLY-Battery to Ground	1	1		1	
7	TO-14303-A	BOLT-Square Head	1 in 1				
2	TO-14306 TO-14304	WASHER-Lock Battery Terminal	1	1		1	
8	TO-10740	GASKET-Battery	1			1	Ι.
9	TO-16938	COVER ASSEMBLY-Battery	1	1	•	1	
-		composed of Cover and Frame not serviced and		-		-	
	TO-10741	PIN-Battery Cover Hinge					
	TO-16948	CLIP-Battery Cover Hinge Shown in Position	1	1	1 7	1	1
	12-06-25	RIVET-Button Head					
10	$\begin{cases} 44 - 001 - 75 \\ 44 - 14 \end{cases}$	BOLT-Hex Head Battery Platform to Instrument Panel		2			
10	44-003	NUT-Hex	2	2		5	
11	TO-3809-B	PLATFORM ASSEMBLY-Battery	1	1		*	1.
		composed of Platform not serviced and	-				1
	S-10102	GROMMET-Battery Platform-Shown in Position	1	1	1		
	(TO-14300	CABLE ASSEMBLY-Battery to Starter Switch	1	1		1	
12	TO-14303-A	BOLT-Square Head } Battery Terminal	1	1		1	
	(TO-14304 TO-3684	NUT-Hex Battery Terminal	-	ĩ		*	
13	TO-3684-A	LOCK ASSEMBLY-Ignition	1	1	P. 6	*	
		composed of	-				
	16-112-25	SCREW RD. HD. TERMINAL)	1	1 · · · · · · · · · · · · · · · · · · ·			
. 17	TO-3683	SCREW RD. HD. TERMINAL		2	1. 1. 1		
3	TO-3682	WASHER-Lock-Shakeproof Shown in Position	3				
19	T0-3689 T0-3689-A	NUT-Lock	1	1			
-starie	TO-3685	NUT-Lock	1				1
1.00	TO-3685-A	KEY-Ignition	1	1		*	1
- C.	(31-101-75	SCREW-Can	1.182				1
14	31-14	WASHER-Lock Plate and Bracket to Transmission	4	4			1
15 .	TO-11454	PLATE AND BRACKET ASSEMBLY-Starter Switch	11	1		*	
16	T0-11512-A	LINK-Starter Switch to Reverse Shifter Rail	1	1		1	
17	S-10211-C	PIN-Clevis					
17	31-104	WASHER-Flat Link to Reverse Shifter Rail	1	1		1	
	(B-10211-A	DTN Olevia	1.19	1. T			1
18	09-05-50	PIN-Cotter } Toggle Lever to Link	1	1		1	
	(TO-11515-A	LEVER-Toggle-Starter Switch	1	1		*	
19	S-10211-E	PTN_Clevia >				1000	
10809 10809	09-05-50	PIN-Cotter] Toggle Lever to Plate and Bracket	1	1		1	
20	TO-11462	GASKET-Starter Switch	1	1		1	1 3
	(TO-11450-A 25-001-38	SWITCH-Starter	1	1		*	1
21	25-14	WASHER-Lock Switch to Plate	2	2		1	
	38-14	WASHER-Lock)	-	-			
	(38-2103	NUT-Hex Mach. Cable to Switch and Starter	2	2		*	1 9
22	T0-10850	AMAETER	1	1		÷	
23	f TO-14498	HARNESS ASSEMBLY-Wire Complete		ī		*	1 ,
1.2	TO-14495	HARNESS ASSEMBLY-Ammeter and Ignition Switch	1				1
24	TO-14433	SUPPORT-Wire Harness	1	1		1	1 *
25	{44-101-100 44-14	SCREW-Cap WASHER-Lock Starter to Cylinder Crankcase	2	2		2	2
26	TO-11001	STARTER ASSEMBLY-See Fig.26 For Details	1	1			1
27	TO-14431	CABLE ASSEMBLY-Starter Switch to Starter	1	1		*	

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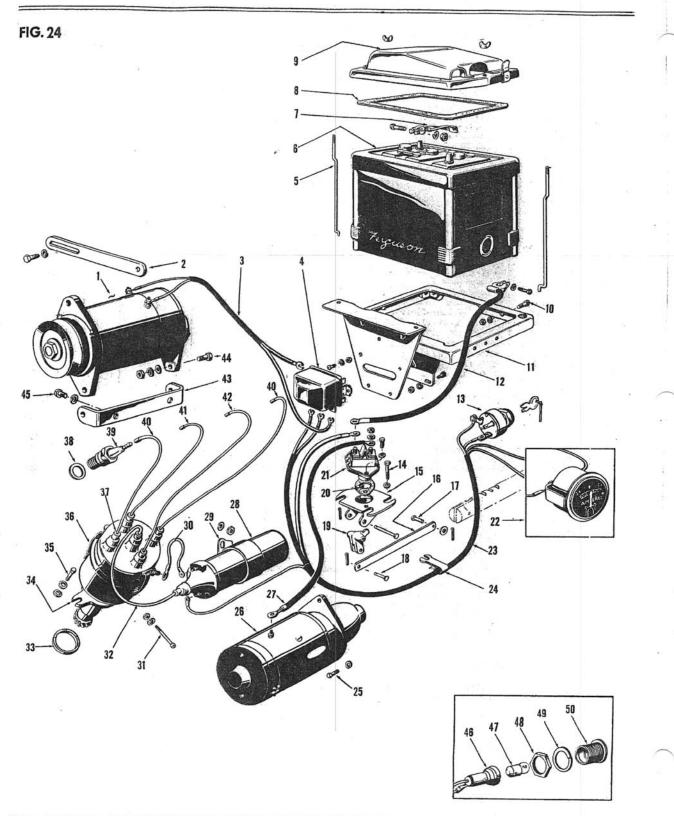


REF.	PART NO.	DESCRIPTION			N. REQU		
NO.			TO-30	TO-20	9N-2N	TE-20	TE
		FIG. 24 ELECTRICAL WIRING AND RELATED PARTS -Cont'd.					
		THO. 24 ELECTRICAL WIRING AND RELATED FARTS -CONT 4.					
28	TO-12024	COIL ASSEMBLY-Ignition				-	1
20	10-12024	composed of item 29 and	1	1		ŗ	1
	1885531	SCREW-Bracket Attachment)	1	i 1			
	120614	NUT-Terminal Shown in Position	2	2		2	1
	1909206	CLIP-Terminal Nut	2	-		6	
	(1909180	BRACKET-Coil	1 .	1		1	1
29	25-14	WASHER-Lock } Bracket to Engine Block	2	2			
	25-2103	Nor-Hox Mach. (195	8 B I		2	1
30	TO-12289	WIRE ASSEMBLY-Coil	1	1		1	
31	S-31742 25-14	SCREW-Filister Head WASHER-Lock Clamp to Distributor	1	1	2	1.14	
22	25-2103	NUT-Hex Mach.	+	-			1
	TO-12285	WIRE ASSEMBLY-Distributor to Coil	1	1		1	
32	TO-12026	NIPPLE-Rubber-Ignition Coil	ī	ī	1 1 2	1	1
33	TO-12108	SEAL-Distributor Housing	1	1	n (1.555	Ľ
34	T0-12102	CLAMP ASSEMBLY-Distributor	1	1		*	L .
	1 20 202 10	composed of item 31					
25	$ \begin{cases} 25-101-62 \\ 25-104 \end{cases} $	SCREW-Cap					
35	25-14	WASHER-Flat Clamp to Engine Block	1	1		1	
-	TO-12100	DISTRIBUTOR ASSEMBLY-Ignition-See Fig. 27 For Details .	- A - X2	1			
36	TO-12100-A	DISTRIBUTOR ASSEMBLY-Ignition-See Fig. 27 For Details .	1				
37	TO-12113	NIPPLE-Rubber-Distributor Cap	5	5	1.81	5	
38	TO-12410	GASKET-Spark Plug Seat	4	4		4	
39	(TO-12405	SPARK PLUG	4	4	Q. 85.3	4	
40	TS-12405-1 TO-12283	SPARK PLUG	걸음감	11.19	1288		1
41	TO-12284	WIRE ASSEMBLY-#1 and #3 Spark Plug	2	5	1.22.	2	1
42	TO-12286	WIRE ASSEMBLY-44 Spark Plug	1	1	1. 12.	1	1
43	TO-10160	BRACKET-Generator Mounting	i	1 *		1.1	
	(31-001-112	BOIT-Hex Head)	-				
44	231-14	WASHER-Lock Generator to Mounting Bracket	2				1
	31-003	NUT-Hex)			25		
45	{44-101-112 44-14	SCREW-Cap WASHER-Lock } Mounting Bracket to Cylinder Block	2		10.00		
46	TO-3691	SOCKET ASSEMBLY-Discharge Indicator	-	1		*	
47	TO-3692	BULE-Discharge Indicator		1 1		*	
48	TO-3681	NUT-Lock-Indicator Socket		1	1.		
49	TO-3680	WASHER-Lock-Indicator Socket		ĩ	1.15		
50	TO-3690	LENS ASSEMBLY-Indicator Socket		1		*	
	TO-10153	PLATE ASSEMBLY-Generator Adjusting-Not Illustrated		1	1	1	
	44-001-362	BOLT-Hex Head					
	44-14 44-003	WASHER-Lock Generator, Plate to Engine Block-Not NUT-Hex Illustrated					
	44-101-150	NUT-Hex) Illustrated		1		1	
	44-204	WASHER-Flat Adjusting Plate to Generator-Not Illustrated		1		1	
	44-14	WASHER-Lock	1	-		1 ^	
		* TE and TE-A20 Service Items-Not Illustrated	1	1 -	1	1	
				Sec. 4			1
	(37053	REGULATOR-Voltage-Prior to # 200,001		Sec. 1	1.7.11	1	Ł
4	37061	REGULATOR-Voltage-Optional W/37140 After # 200,001		1 H N	1.12	1	1
2011	37140	REGULATOR-Voltage-Optional W/37061 After # 200,001			法的法	100	
	(188818	SLEEVE-Wire Attachement-Regulator		- × -			
	(2568	BOLT-Battery-Anchorage After # 200.001		1			
5	1262	NUT-Wing-Battery Anchorage -After # 200.001					
.*	•						
6	4011500-F	BATTERY-After # 200,001		1			
	\$ 4392	COUPP Batton Brian to # 200 001	1		1		
9	4486	COVER-Battery-Prior to # 200,001		1	1		ł
	1			1			
	8565	PLATFORM ASSEMBLY-Battery-Prior to # 200,001			1 T	11	
11	8761	PLATFORM ASSEMBLY-Battery-After # 200,001		1			
116	4309	MAT-Battery-Prior to # 200,001		10 C		1	
	(4487	MAT-Battery-After # 200,001		1			
	(31083	LOCK ASSEMBLY-Imition		1			
13	312305	LOCK ASSEMBLY-Ignition				1	
	(555)	Change and the second		1		1	
19	1300	LEVER-Toggle-Starter Switch		1	1	1	1

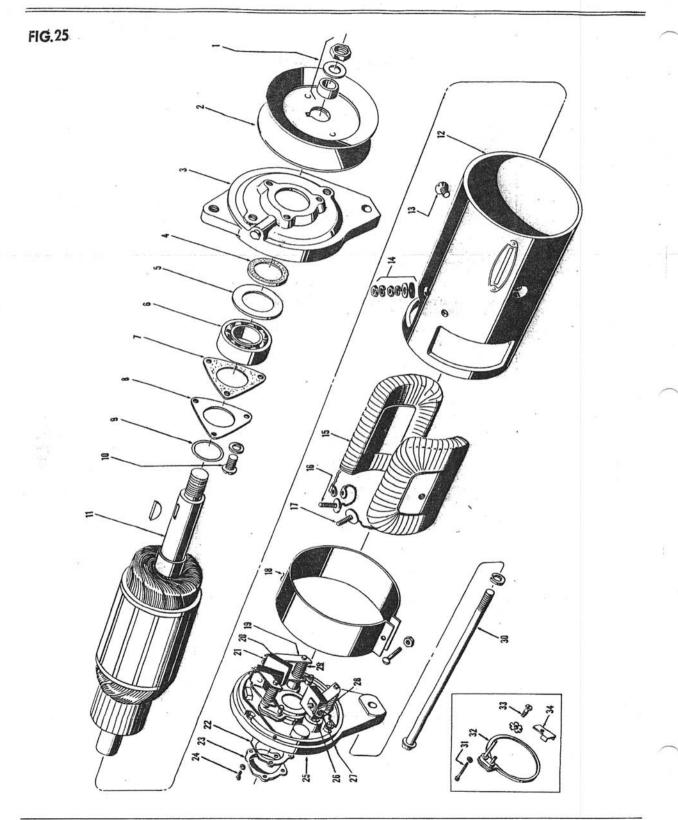
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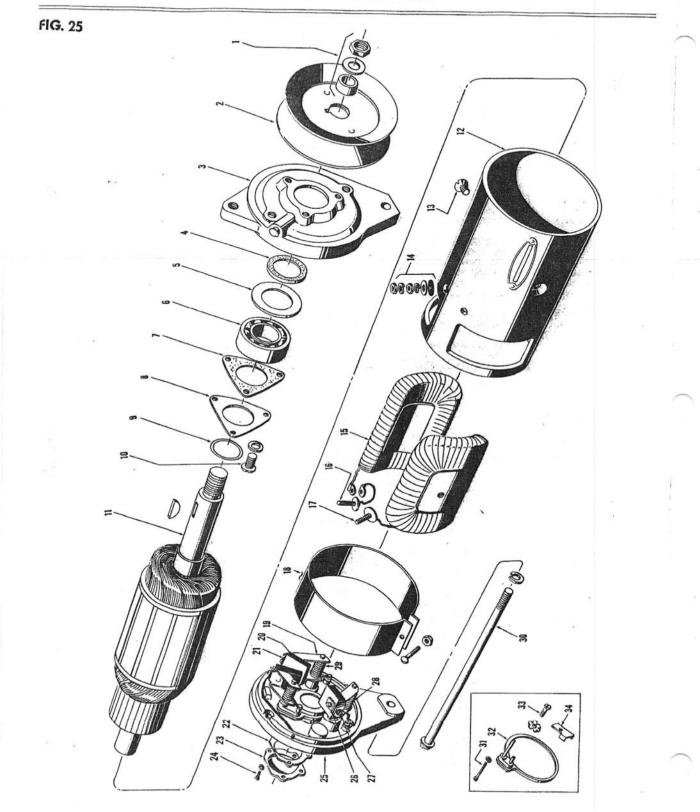
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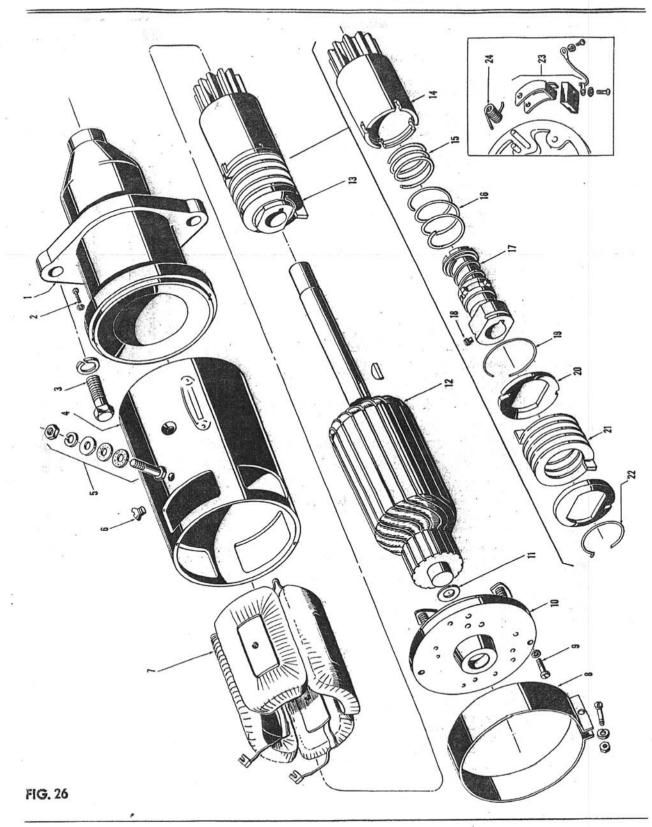
	REF.		DISCRIPTION			N. REQU		· · · · ·
	NO.	PART NO.	DESCRIPTION	10-30	TO-20	9N-2N	TE-20	TEA-20
			FIG. 24 ELECTRICAL WIRING AND RELATED PARTS -Cont'd.					
	21	TS-11461	SWITCH ASSEMBLY-Starter				1	l
		(972722 974361	HARNESS ASSEMBLY-Wire-Complete-Prior to # 16,000 HARNESS ASSEMBLY-Wire-Complete-After # 16,000 on TE				ı	
	23	979440	and up to # 200,001 on TE-A				1	1
	24	1919	CLIP-Wiring Harness					1
	27	974372	CABLE ASSEMBLY-Starter Switch to Starter				1	1
	28	{45012 1420 408120	COIL ASSEMBLY-After # 200,001				1	1 1 1
	33	{ 415034 { 415158	CLAMP ASSEMBLY-Distributor-Prior to $\frac{4}{7}$ 200,001 CLAMP ASSEMBLY-Distributor-After $\frac{4}{7}$ 200,001				1	1
	40	TS-12286	WIRE ASSEMBLY- #4 Spark Plug				1	
	46	TS-3693 38013-C	KIT-Discharge Indicator				1	1
	47	970	BULB-Discharge Indicator				1	1
	50	318805	LENS ASSEMBLY-Indicator Socket				1	1
		2398	SUFPORT-After # 200,001					1
	ŧ	2569	PLATE ASSEMBLY-Retaining-After $\frac{3}{4}$ 200,001					1
		2576	CLIP-Battery-Cover-After $\frac{q}{r}$ 200,001					1
		2577	DISTANCE PIECE-Battery Cover-After # 200,001					1
ių.		2580	DISTANCE PIECE-After # 200,001		-			1
		8762	BATTERY CRADLE ASSEMBLY-After $\frac{n}{T}$ 200,001					1
		8773	CRADLE AND PACKING ASSEMBLY-Battery After # 200,001					1
		60379	COVER-Spark Plug-Prior to $\frac{2}{T}$ 200,001				1	1
		102314	COVER-Waterproof-After # 200,001					ı
		102711	COVER-Waterproof Terminal-After # 172,587					ľ
		238576	BOOT-Rubber				1	1
	9							



REF.	1.000.000.000	DESCRIPTION		QUA	N. REQU	IRED	
NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
		FIG. 25 GENERATOR ASSEMBLY					
	TO-10000-A1 TO-10000-C	GENERATOR ASSEMBLY	l	1		*	*
	(806915	NUT-Armature Shaft Drive End	1	1		*	*
1	804000 81/224	WASHER-Lock-Armature Shaft-Drive End COLLAR-Spacer-Drive End	1	1		*	*
2	1912440	PULLEY-Generator	1	1		*	*
	(1912438	FRAME-Generator Drive End		1.		*	*
2	1855960	FRAME-Generator Drive End	1			1	
3	809593	PIN-Dowel-Generator Drive End	1	1			
ć						*	
4	809961	WASHER-Felt-Drive End	1	1		*	1.2
56	819104 954378	RETAINER-Felt Washer	1	i		1	*
7	1912008	GASKET-Ball Bearing Retainer Plate	ī	ĩ		1	
8	1911263	PLATE-Retainer-Ball Bearing	1	1		1	1
9	809945	WASHER-Spacer-Drive End	1	1	1		
10	(1904370	SCREW-Ball Bearing Retainer Plate	3	3			1
10	1880781	WASHER-Drive End Bearing Retainer	3	3			
	(1917164	ARMATURE-Generator		1		*	*
11	1920675	ARMATURE-Generator	1				
	124545	KEY-Woodruff-Shaft to Pulley	1	1			
12 13	1843646	HOUSING-Not Serviced SCREW-Generator Pole Shoe	2	2			
	(1904661	WASHER-Terminal Lock	4	4			
14	121743	NUT-Terminal	3	3		1.1	
14	1858753	WASHER-Terminal Insulating	2	2			
	(1885090	BUSHING-Terminal Stud-Not Illustrated	2	2			
	(1913554	FIELD COIL ASSEMBLY-Concrator	1	1	1	*	*
15	1914491	INSULATOR-Field Coil	2	2			
	(1914618	SHCE-Generator Pole-Shown in Position	2	5			
16	1858754	TERMINAL AND LEAD ASSEMBLY-Armature	1	1			
	200182	CLIP-Terminal	5	5		*	*
17	1858751 1872638	TERMINAL-Field Stud and Bushing	1	1		*	
10	1012020	BAND ASSEMBLY-Generator Cover	-	1		1	
	132930	SCREW-Round Head Cover Band	1	1			
10	120614 809642		3	3			
19	1880998	HOLDER-Generator Brush	1	1			
21	809551	WASHER-Plain-Brush Attaching Screw	3	3	1		
22	817220	GASKET-Commutator End Cover Plate	ĩ	1 i	1		
23	820524	PLATE-Commutator End Cover	1	1	1	*	*
24	∫1886496	SCREW-Commutator End Cover Plate	3	3	1		
24	1121841	WASHER-Lock-Cover Plate Screw	3 -	3	1		
25	(817529	FRAME ASSEMBLY-Generator Commutator End		1		*	*
- /	(817216	FRAME ASSEMBLY-Generator Commutator End	1.	~	1		
	817313	PIN-Brush Holder Hinge-Main	1	1			
	817314	PIN-Brush Holder Stop-Main	i	1			1
41 2	812016	PIN-Brush Holder Hinge and Insulating	ī	ī			
	812015	PIN-Brush Holder Stop and Insulating	1	1			
13	812823	BUSHING-Commutator End Frame				*	*
			1 1 1 1 1 1				
			-		1		
					1	*	1
	809062 1880635 804076 1911097	PIN-Commutator End Frame Dowel	1 2 1 1	1 2 1 1		*	

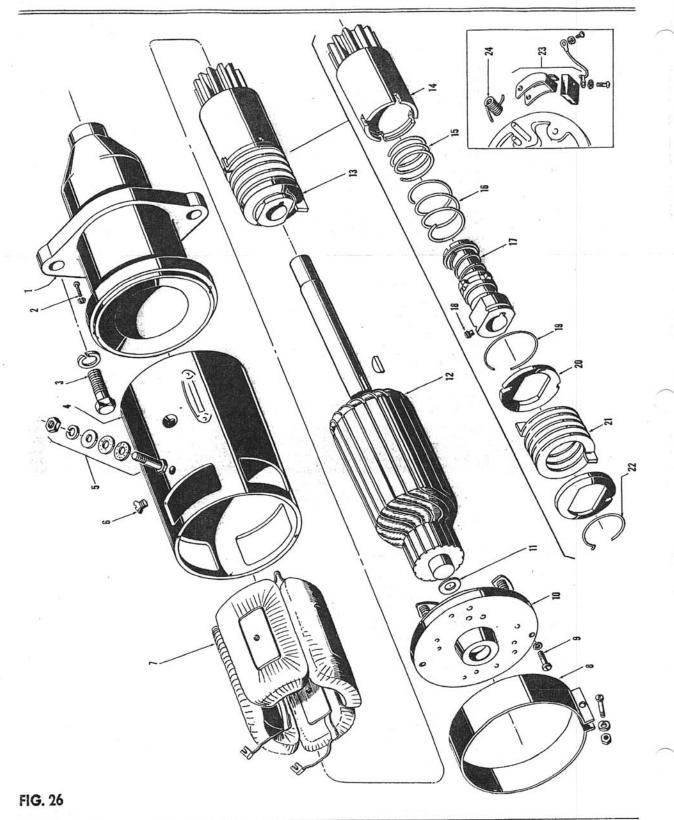


REF.	PART NO.	DESCRIPTION			N. REQU		
NO.	TAKI NO.		TO-30	TO-20	9N-2N	TE-20	TEA-
		FIG. 25 GENERATOR ASSEMBLY -Cont'd.					
	(141540	SCREW-Generator Brush Lead	3	3			
26	131044	WASHER-Brush Attaching-Lock	3	3			
	(451608	SCREW-Generator Brush Holder	3	3			
27	\$ 1904377	WASHER-Lock-Brush Lead	3	3			1
-	809688	LEAD-Ground-Generator Brush	ì	1			
28	809644	SFRING-Generator Brush-3rd and Ground	2	2			1
29	809658	SPRING-Generator Brush-Main	ī	ĩ		*	3
22	1815018	BOLT-Generator Thru	2	2		*	
30	120638	WASHER-Lock-Generator Thru Bolt	2	2			
31	141543	SCREW-3rd Brush Plate Clamp	1	1	1.1	1985	
1	120217	WASHER-Spring-3rd Brush Plate Screw	1	1		- V	
32	809698	PLATE-3rd Brush Hinge Pin Insulating	1.	1		. k	
	1809614	PIN-3rd Brush-Plate Washer	1	1		191	
33	1809824	SPRING-Third Brush Plate Tension	1	1			
34	817532	CLAMP-3rd Brush Plate	1	1			
	1912439	BRACKET-Generator Mounting		1	1		1
	1913179	BOLT-Mounting Bracket		2	1.00		1
	131200	WASHER-Lock-Mounting Bracket Bolt		2	1.2		
	22420	GENERATOR ASSEMBLY-Prior to # 132 206				1	
	22256	GENERATOR ASSEMBLY-After # 132,206 to 172,587				i	
	22261	GENERATOR ASSEMBLY-After # 172,587 to # 200,001				1.00	
	22259	GENERATOR ASSEMBLY-After # 200,001				1 C	
	(180620	NUT-Armature Shaft Drive End-Prior to # 132.206				1	
1	180740	NUT-Armature Shaft Drive End-After # 132,206 WASHER-Lock-Armature Shaft Drive End	1.1			1	
	60561	WASHER-Lock-Armature Shaft Drive End-Prior to # 132,206				1	
	(101483)	WASHER-Lock-Armature Shaft Drive End-After # 200,001 .					1 2
2	256837	PULLEY-Generator		- e =		1	
-	100407	FULLEY-Generator-After $\#$ 132,206					
	(228482	FRAME-Generator Drive End	di na si			1 1	1
3	227633	FRAME-Generator Drive End-Prior to # 200,001	1.12	0		-	
	227732	FRAME-Generator Drive End-After # 200,001	1.1.1.2				
4	238563	WASHER-Felt			1	1	1
56	238564	WASHER-Dished	1.1.1	1 C		1	
0	(228067	ARMATURE-Generator	12			1	
	227294	ARMATURE-Generator-Prior to # 172,587				1	1
11	227727	ARMATURE-Generator-After # 172,587 to # 200,001					
	(227693	ARMATURE-Generator-After # 200,001	1.1				
	(228494	FIELD COIL ASSEMBLY-Generator				1	
15	227640	FIELD COIL ASSEMBLY-Generator-Prior to # 200,001					
	227291	FIELD COIL ASSEMBLY-Generator-After # 200,001					1
16	{238742	PLUG-Generator Field		1		1	1
18	238743	PLUG-Generator-Positive	1			1	
	(203148	BRUSH KIT-Generator				1	
20	227305	BRUSH KIT-Generator				1	
23	238566	CAP-Commutator End Cover				1	
	(228483	FRAME-Commutator End				ĩ	
25	227613	FRAME-Commutator End-Prior to # 200,001			1		
	(227733	FRAME-Commutator End-After $\frac{n}{n}$ 200,001			1	1.	
	238567	BUSHING-Commutator End				1	
	220258	BUSHING-Commutator End-Prior to # 200,001					
	227713	BUSHING-Commutator End-After # 200,001			1		
	238370	OILER-Commutator End-Prior to # 200,001	1		1	1	
20	238367 228159	OILER-Commutator End-After # 200,001	1		1		
29 30	228066	SFRING-Generator Brush BOIT-Generator Thru				2	
	249694	BOX OF SINDRES-Concrator			1	1	
	227349	BOX OF SUNDRIES-Generator			1	1	
	227726	BOX OF SUNDRIES-Generator-After # 200,001	1	E .	1	1	

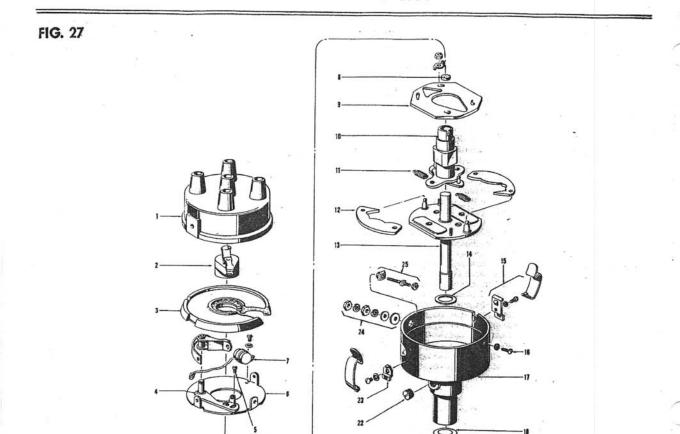


NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-2
							10 CO 10
	3	FIG. 26 STARTER ASSEMBLY					
	TO-11001	STARTER ASSEMBLY	1	ı		*	*
l	1912435	FRAME ASSEMBLY-Starter Drive End	1	1		*	*
	810620	composed of Frame Not serviced and BUSHING-Starter Drive End	1	ı		*	*
	(1838568	WASHER-Spacer-Starter D.E. and C.ESee Ref. 11	1	1	- 53	*	+
2	132911 131183	SCREW-Rd. Hd. } Starter Drive End Frame	4	4.			
3.	{44-101-100 44-14	SCREW-Cap WASHER-Lock } Starter to Cylinder Crankcase	2	2		2	
4	14 1	HOUSING-Not Serviced	F = 1			į.,	
5	1881865 1881867 1881866 120214 134556 1903092	STUD-Starter Terminal WASHER-Terminal Insulating-11/16 O.D. WASHER-Terminal Insulating-1/2 O.D. WASHER-Lock NUT-Terminal Stud WASHER-Plain	1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	1222			
6	1881869	SCREW-Starter Pole Shoe	4	4	3		
	(1882908	FIELD COIL-Starter-L.H.	1	1	8.3	*	+
7	1082909 1881870	FIELD COIL-Starter-R.H	14	1 4		. *	*
8	1887889	BAND ASSEMBLY Starter Cover	1	1	192	*	*
	132926 120614	SCREW-Rd. Hd. } Cover Band	1	1	,		
9	{ 115380 131183	SCREW-Rd. Hd. } Commutator End Frame	2	2	21.10	*	*
10	1881833	FRAME ASSEMBLY-Starter Commutator End	ı	1		*	*
. 5.00	817313 1881841 812016 812015 1839345 1865182	composed of Frame not serviced and FIN-Brush Holder Hinge	2 2 2 2 1 1	2 2 2 2 1 1		*	*
11	1838568	WASHER-Spacer-Starter D.E. and C.E	1	1		*	*
12	{1881818 124546	ARMATURE-Starter	1	1		*	*
13	1878079	DRIVE ASSEMBLY-Starter composed of items 14 thru 22	1	1		*	*
14	1859053	PINION AND BARREL ASSEMBLY-Starter	1	1		*	*
15 16	1848528 1859035	SPRING-Starter Meshing	1	1		1 -	
10	1878420	SPRING-Starter Anti-Drift	1	1		*	*
18	1878419	PIN-Starter Pilot	1	1		*	*
19	1859033	RING-Snap-Pinion and Berrel		1	1		*
20	1916461	PLATE-Starter Drive Spring	1 2	1	1	*	*
21	1878421			2			*
22	1878418	SFRING-Starter Main Drive	1	1		*	*
				1.			1 *
	810226	HOLDER-Starter Brush	4	4		1	
	115903	SCREW-Starter Brush Lead	4	4			
23	131044	WASHER-Lock	4	4		1	
-5	1881839	LEAD-Ground-Starter Brush	2	2		1	1
	122159	SCREW-Starter Brush Lead	2	2		1	1
	(121841	WASHER-Lock	2	2		1	
	1001005		1.			*	
24	1881835	SPRING-Starter Brush	4	4		*	*

Continued on Page 69



REF.	\$	DESCRIPTION		1	N. REQU		
NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA
		FIG. 26 STARTER ASSEMBLYCont'd.					
2	Ξ.	* TE- & TE-A20 Service Items-Not Illustrated					
	25519	STARTER ASSEMBLY-Prior to $\frac{\eta}{\pi}$ 200,001				1	
	25038	STARTER ASSEMBLY-After # 200.001				1	
1	{256255 {251128	FRAME ASSEMBLY-Starter D.EPrior to # 200,001 FRAME ASSEMBLY-Starter D.EAfter # 200,001					
	256112	BUSHING-Starter Drive End-Prior to $\frac{n}{2}$ 200,001 BUSHING-Starter Drive End-After $\frac{n}{2}$ 200,001	1			1	
	256259	FIELD COIL ASSEMBLY-Starter-Prior to # 18,000	1			1	
7	255858	FIELD COIL ASSEMBLY-Starter-After # 18,000 to # 200,001 . FIELD COIL ASSEMBLY-Starter-After # 200,001				1	
0	25557	BAND ASSEMBLY-Starter Cover-Prior to # 200,001				11	
8	250322	BAND ASSEMBLY-Starter Cover-After # 200,001		1		2	
9	255459	EOLT-Starter Thru				1	
	251104	FRAME ASSEMBLY-C.E After # 200,001		1	1		
10	255491	BUSHING-Starter-C.E. Frame-Prior # 200,001 BUSHING-Starter-C.E. Frame-After # 200,001	1			1	
	256331	COVER-Starter Shaft-C.EPrior to # 200,001				1	
	250599	COVER-Starter Shaft-C.EAfter # 200,001				1	
11	149110 ∫256548	ARMATURE-Starter-Prior to # 200,001				î	
12	251356	ARMATURE-Starter-After # 200,001				1	
13 🐔	{291352 {291380	DRIVE ASSEMBLY-Starter-Prior to # 200,001 DRIVE ASSEMBLY-Starter-After # 200,001				1	
	(1)2)00	composed of				1	
14	{291347 291101	PINION AND BARREL ASSEMBLY- PINION AND BARREL ASSEMBLY-After # 200,001				1	
	(256027	SPRING-Starter-Anti-Drift-Prior to " 200,001				1	
16	291035	SPRING-Starter-Anti-Drift-After # 200,001				1 1	
17	256299 291351	SLEEVE ASSEMBLY-Starter Drive-Prior to # 43,552				1	
	291362	PLATE-Starter TransAfter # 43552	1			1	
	256482	NUT-Locating-For Keyed Shaft				i	
18	291042	NUT-Starter Shaft-After # 200,001				1	
19	256320	PEG-Locating Nut-For 259806				1	
ão	255814	COUPLING-Starter Washer-Arter #43,552				1	
21	1270326 (291043	SPRING-Starter Main Drive-Prior to $\frac{n}{2}$ 43,552 SPRING-Starter Main Drive-After $\frac{n}{2}$ 200,001				1	
22	255820	CIRCLIP-Starter Drive End				1	
	185187	WASHER-Friction-Main Drive Spring-Prior to # 43,552 .		1		1	
	255816 158250	WASHER-Friction-Starter-After # 43,552				1	
	291350	SLEEVE-Starter Plate-After #43,552				1	
24	{270004 {251109	SPRING-Starter Brush-Prior to # 200,001		- C		1	
	249695	BOX OF SUNDRIES-Starter-Prior to # 200,001				1	
	256762 255659	BOX OF SUNDRIES-Starter-Alter $\frac{\pi}{4}$ 200,001				1	
	251108	BRUSH KIT-Starter-After $\frac{n}{2}$ 200,001				- *	
					1		
		<i>n</i>			1.		
		17 C					
			1.1	1			
		1				1	

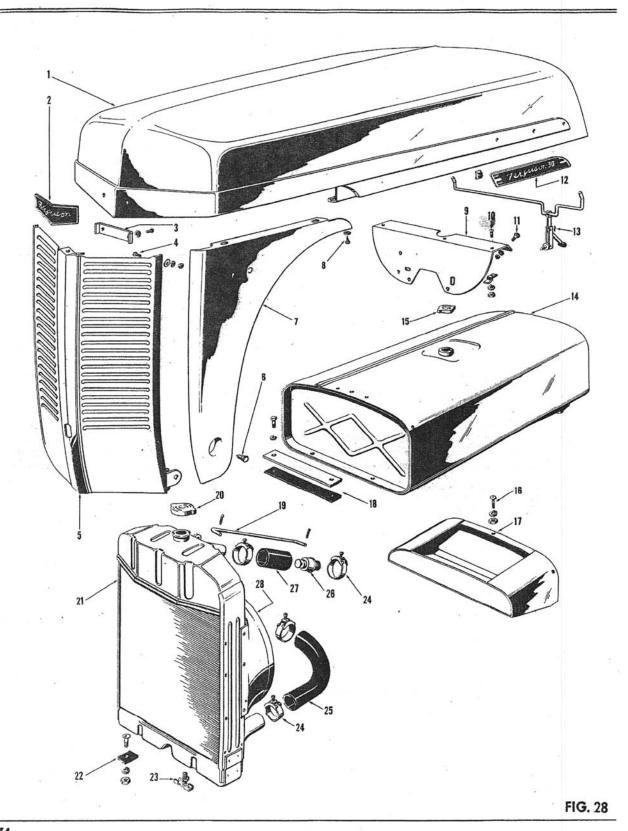


REF.	PART NO.	DESCRIPTION		QUA	N. REQU	IRED	
NO.	1.		10-30	TO-20	9N-2N	TE-20	TEA-20
		FIG. 27 DISTRIBUTOR ASSEMBLY	к.			2	
	TO-12100	DISTRIBUTOR ASSEMBLY		1			
	TO-12100-A	DISTRIBUTOR ASSEMBLY	1	1		*	*
1	311735	CAP ASSEMBLY-Distributor	1	ı		*	*
	821604	composed of Cap not serviced and BUITON-Carborn-Distributor Cap	· .	1		+:	
2	1905590	ROTOR-Distributor	1	1		*	*
3	1900119	COVER ASSEMBLY-Distributor Dust		1		*	*
-		composed of Cover not serviced and	1	Ŀ		*	*
	1389966	CASKET-Duat Cover	1	L			
	1914309	SEAL-Felt-Dust Cover	1 1	1			
4 56	1911119	CONTACT SET-Breaker Point	i	i		*	
5	816784	SCREW-Adjusting Breaker Point	i	î		*	
6	1847643	PLATE-Distributor Breaker	1 1	1			
	1869704	CONDENSER-Distributor	i	1	2	*	
7	131949		-	-			*
	(121841	WASHER-Lock Condenser to Plate	1	1			
8	(816803	WICK-Felt-Cam		1			
0	819639	WICK-Felt-Cam	, 1				
	(1885557	PLATE-Distributor Weight Retainer	1	. 1			
9	1885558	WASHER-Lock-Plate Nut	2	1			
	120614	NUT-Distributor Retainer Plate	2	5			
10	1911257	CAM-Distributor Breaker	2				
10	1919674	CAM-Distributor Breaker	1	1		*	• *

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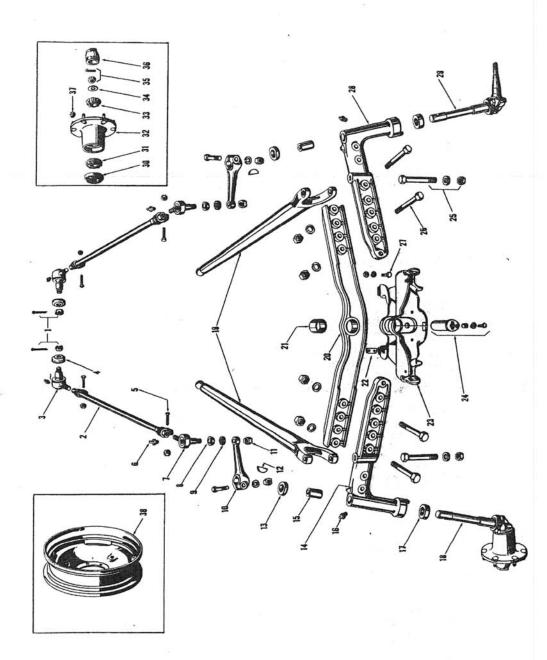
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1	DEF					N. REQU		-
	REF. NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
-		1	FIG. 28 HOOD, RADIATOR, FUEL TANK AND RELATED PARTS					
	l	то-16624-в	HOOD TOP PANEL ASSEMBLY	1	1		*	*
	2	то-8215	NAME PLATE-Hood	1	1		1	1
	3	{ то-8217-а 19-112-31 19-14	BRACKET-Hood Name Plate SCREW-Rd. Hd. WASHER-Lock } Bracket to Name Plate	1	1 2		. 2	2
	4	25-001-50 25-104 25-14 25-003	BOLT-Hex Head WASHER-Flat WASHER-Lock WUT-Hex Grille to Side Panels and Hood	14	14			
	5	то-8206-в	CRILLE & STOP SUPPORT ASSEMBLY	1	ı		*	*
	6	то-16943	BOLT-Pivot-Side, Panel, Grille to Front Axle	2	2		2	2
	7	{ to-16613-A { to-16615-A	PANEL ASSEMBLY-Side-L.H	1	1		*	*
	8	{ 8-9579-A { 16-14	SCREW-Side Panels to Hood Top	2	2			
	9	{ TO-3810-A { TO-3810-B	PANEL-Dash	1	1		*	*
	10	(19-112-38) T0-16605 19-14 19-2103	SCREW-Rd. Hd. CLIP-Hood Latch WASHER-Lock NUT-Hex	3	3			
	11	{ TO-3535 31-14 31-003	BOLF-Carriage WASHER-Lock NUT-Hex } Dash to Instrument Panel	5	2		2	2
	12	TO-16660-A TO-16660-B TO-16661-A TO-16661-B S-10111	NAME PLATE-Hood Side-R.HNot Illustrated NAME PLATE-Hood Side R.HNot Illustrated NAME PLATE-Hood Side-L.H. NAME PLATE-Hood Side-L.H. SPEED NUT-Hood Side Name Plate	1 1 6	1 1 6		1 1 6	1
	13	TO-16610	CLAMP & LEVER ASSEMBLY-Hood Latch	1	1		*	
	14	T0-9002-A	TANK & CAP ASSEMBLY-Fuel	1	1		*	
	15	TO-9031-A	CAP-Fuel	1	1		*	
	16	25-112-50 25-14 25-2103	SCREW-Rd. Hd. WASHER-Lock NUT-Hex Mach.	3	3			
	17	TO-17005-A	TOOL TRAY	1	l		*	
	18	(T0-9068 T0-9067-A 31-101-88	STRAP-Fuel Tank	2 4 4	2 4 4		4	
	19	(31-14 ∫TO-8038-A	WASHER-LOCK) TIE ROD-Radiator	1	1		1	
	1	09-05-50	PIN-Cotter	2	2		2	
~	20	TO-8100-A1	CAP-Rediator	1	1		1	



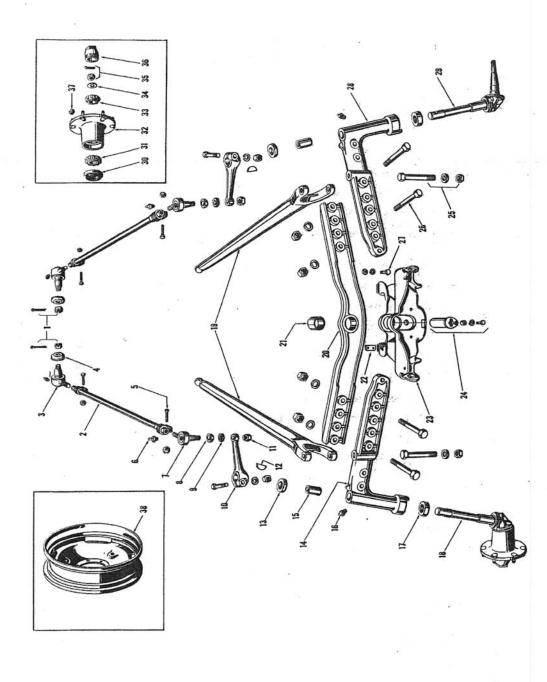
REF.	PART NO.	DESCRIPTION			N. REQU		1
NO.	PARI NO.		TO-30	TO-20	9N-2N	TE-20	TEA-
		FIG. 28 HOOD, RADIATOR, FUEL TANK AND RELATED PARTS —Cont'd.		-			
22	44-011-125 T0-8125 44-14 44-003	BOLT-Carriage PAD-Radiator Support WASHER-Lock NUT-Hex	2	2		2	
23	TO-8115	DRAIN COCK-Rediator	1	ì		1	
24	S-10085	CLAMP-Rediator Hose	4	4		4	1
25	то-8286	HOSE-Radiator-Bottom	1	ı		1	
26	то-8575	THERMOSTAT	1	1		1	
27	то-8260	HOSE-Radiator-Top	1	1		1	
28	{ то-8146 s-9754-в	SHROUD-Rediator SCREW-Self Tapping } Shown in Position	17	1 7		1 7	- 9
		* TE- & TE-A20 Service Items-Not Illustrated		2			
1 5 7 9 13 14 15 17 19 20 25 27 28	9507 $\begin{cases} 9524\\ 9523\\ 9531\\ 9532\\ 9532\\ 17104\\ 7322\\ 1432\\ 1432\\ 1433\\ 1434\\ 4170\\ 4171\\ 9623\\ 1437\\ 1564\\ 1897\\ 8549\\ 8701\\ 1567\\ 75-8111\\ 75-8100\\ T5-8286\\ 75-8286\\ 9686\\ 4167\\ 8566\\ 1944\\ 7108\\ 1423\\ 1423\\ 1423\\ 1424\\ 1809 \end{cases}$	HOOD TOP PANEL ASSEMBLY GRILLE ASSEMBLY-E.H. GRILLE-ASSEMBLY-SIde-L.H. PANEL ASSEMBLY-SIde-L.H. PANEL ASSEMBLY-SIde-R.H. BULKHEAD-Prior to # 200,001 BULKHEAD-After # 200,001 HANDLE ASSEMBLY-Hood Latch FERRULE-Handle NUT-Special LEVER-L.H. LEVER-L.H. LEVER-R.H. CATCH ASSEMBLY-L.H. CATCH ASSEMBLY-R.H. FUEL TANK-Prior to # 200,001 FUEL TANK-After # 200,001 TOOL BOX-Prior to # 200,001 TIE ROD-Radiator . GASENF-Radiator Gap CAP-Rediator . GASENF-Radiator Cap CAP-Radiator . HOGE-Radiator-Prior to # 200,001 SHROUD-Radiator-Prior to # 200,001 SHROUD-RAD-PRIMER-HOOD Stiffening SEAL-Rubber-Hood Support BRACKET-Radiator Tie				1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 5 5 5 1 1 1 5 5 5 1 1 1 5 5 5 5 1 1 1 5 5 5 5 1 1 1 5 5 5 5 5 1 1 1 5	
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				1		1	

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PART NO. DESCRIPTION FIG. 29 AXLE-FRONT-WHEEL, HUB AND RELATED PARTS	TO-30	TO-20	9N-2N	TE-20	TEA-2
FIG. 29 AXLE-FRONT-WHEEL, HUB AND RELATED PARTS		1		P	
50-013 NUT-Slotted Hex Drag Link to Steering Sector 12-05-75 PIN-Cotter Drag Link to Steering Sector	2	5	5	2	2
TC-3304-A LINK ASSEMBLY-Steering Drag	5	2	\$	• 5	5
TO-3374 END ASSEMBLY-Steering Drag Link-Rear	1	1		*	*
TO-3324 COVER ASSEMBLY-Dust	1	. 1	1	*	
{31-001-125 BOLT-Hex Head S-9773-D NUT-Tri-Lock	5	5	2	5	1
S-1011C FITTING-Lubrication-Drag Link End	2	2			
TO-3289 END ASEEMBLY-Steering Dreg Link-Front	1	ı	1	*	
TO-3336 RETAILER-Greese-Steering Drag Link	2	2	2		
TO-3332 COVER-Dust-Steering Drag Link	2	2	2	*	
TO-3130-A ARM-Front Axle Spindle 44-001-262 BOLT-Hex Head 44-14 WASHER-Lock Spindle Arm Clamp	2	5	2	2	
(44-003 NUT-Hex)		\sim			
C-9773-A NUT-Tri-Lock-Dreg Link End to Spindle Arm	5	5	2	5	1
31-09-125 KEY-Woodruff-Arm to Spindle Shaft	5	5		2	
TO-3528 SEAL-Dust-Spindle Arm	2	5	2	2	
TO-3006 ARM ASSEMBLY-Front Axle-R.H	1	1	1	1	
TO-3109 BUSHING-Axle Arm Spindle	2	5		5	
12-107 FITTING-Lubrication-Front Axle Arm	2	2	2	5	
S-9855 BEARING ASSEMBLY-Front Axle Arm Spindle	2	. 5	5	5	
TO-3105 SPINDLE-Front Axle-R.HLess Hub Assembly	1	1		*	
TO-3405 ROD ASSEMBLY-Redius	2	2	5	2	
TO-3001 AXLE ASCEMBLY-Front-Center	1	1	1	1	
TO-3039 BUSHING-Front Axle Center	1	1	1	1	
TO-3026 SPACER-Support	1				
TO-3029 SUPPORT ASSEMBLY-Front Axle	1	1	1	1	
TO-3126-A FIN ASSEMBLY-Front Axle-Use with TO-3029-A Support		1	1.	1	
50-001-112BOLT-Hex Head WASHER-LockFront Axle Pin to Support50-14WASHER-LockFront Axle-Use With 7/16 BoltT0-3126-BPIN ASSEMBLY-Front Axle-Use With 7/16 BoltT0-3124BUSHING44-001-125BOLT-Hex Head WASHER-Lock44-14WASHER-Lock44-204WASHER-FlatT0-3126-CFIN ASSEMBLY-Front Axle-Use with 5/8 BoltT0-3124-ABUSHING		1 1 1	**	l	
62-001-138 BOLT-Hex Head	1	1		1	

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REF.		DECOUNTION		-	N. REQU		1
NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
		FIG. 29 AXLE-FRONT-WHEEL, HUB AND RELATED PARTS Cont'd.					
25	62-001-531 62-204 52-003	BOLT-Hox Head WASHER-Flat NUT-Hex Radius Rod to Axle Arm	5	2	2	2	£
26	{ 62-001-288 62-204 62-003	BOLT-Hex Head WASHER-Flat NUT-Hex } Front Axle Arms to Center Axle	4	14	4	4	4
27	62-001-325 62-14 62-003	BOLT-Hex Head WASHER-Lock NUT-Hex	4	<u>4</u>		ų	ų
28	то-3007	ARM ASSEMBLY-Front Axle-L.H	1	1	1	1	1
29	то-3106	SPINDLE-Front Axle-L.H	1	1		*	1
30	TO-1190	SEAL ASSEMBLY-Dust-Front Wheel Hub	5	5	2	2	5
31	3-9839	CONE AND ROLLER ASSEMBLY-Inner	2	2		*	2
32	TO-1104-1	HUB ASSEMBLY-Front Wheel	2	2		*	2
	S-9838 S-9843 TO-1107	CUP-Bearing-Inner CUP-Bearing-Cuter BOIT-Front Wheel Hub	1 1 6	1 1 6	•	6	6
33	s-9842	CONE AND ROLLER ASSEMBLY-Outer	5	2		*	2
34	TO-1195	WASHER-Retainer-Front Hub Bearing	2	2		2	2
35	{75-013 16-05-125	NUT-Slotted Hex PIN-Cotter } Front Axle Spindle	2	2		2	2
36	TO-1139	CAP-Front Wheel Hub	2	2	2	5	2
37	S-9512-A	NUT-Front Wneel Hub Bolt	12	12	12	12	1
38	{ TO-1015-A S-9500-A	RIM ASSEMBLY-Wheel-For 4.00-19 Tire	2	2		22	2
		* TE-& TE-A20 Service Items-Not Illustrated					
3 4 7 9 18 23 24 29 31 32 33	TS-3374 1923 TS-3289 {1923 1888 8517 8703 1569 8518 {S-9800 3-9801 7117 S-9814	END ASSEMBLY-Steering Drag Link-Rear COVER ASSEMBLY-Dust-Rear Drag Link End END ASSEMBLY-Dust-Front Drag Link End COVER ASSEMBLY-Dust-Front Drag Link End COVER ASSEMBLY-Dust-Front Drag Link End CIRCLIP-Front Drag Link End Dust Cover SPINDLF-Front Axle-R.HAfter # 49,999 Order TO-3105 SUPPORT ASSEMBLY-Front Axle PIN-Front Axle Support SPINDLE-Front Axle-L.HAfter # 49,999 Order TO-3106 CUP-Inner } #1-49,998 and 52,497-52,566, After HUB ASSEMBLY-Front Wheel-After # 49,999 Order TO-1104-1. BEARING ASSEMBLY-Outer-#1-49,998 and 52,497-52,566, After				22221	2 2 2 2 2 2 2 2 2 2 2 2 2 1 1
	TO-3287	# 52,566 Order S-9842 and S-9843 CLAMP-Steering Drag Link				Ļ	4

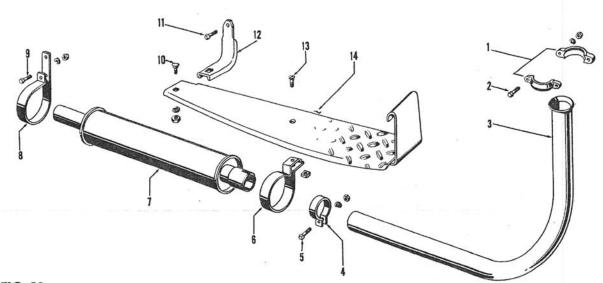


FIG. 30

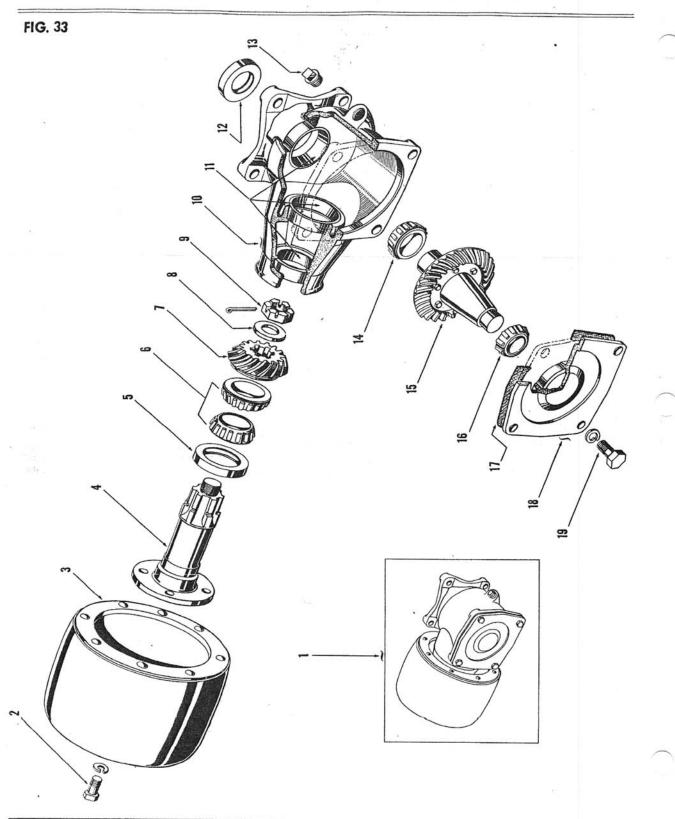
REF.	PART NO.	DESCRIPTION		QUA	N. REQU	IRED	
NO.	PARI NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
		FIG. 30 MUFFLER AND STEP PLATES					
L	TO-5251	CLAMP-Muffler Inlet Pipe	2	2	2	2	2
2	$ \begin{cases} 31-101-162 \\ 31-14 \end{cases} $	SCREW-Cap WASHER-Lock Clamp to Inlet Pipe	2	2	2	2	2
-	31-2103	NUT-Hex Mach.)					
3	TO-5245	PIPE-Inlet-Manifold to Muffler	1	1		1227	*
4	T0-5260 (25-101-100	CLIP-Inlet Pipe to Muffler	1	1		1	1 1
5	25-14	WASHER-Lock Inlet Pipe to Muffler Clip	1	1		ı	1
6	TO-16461	CLIP-Muffler to Step Plate	1	1		*	*
7	TO-5230	MUFFLER ASSEMBLY	1	1		*	*
B	T0-5264 (31-101-100	CLIP-Muffler to Rear Axle Housing	1	1		l	l
9	31-14 31-2103	MASHER-Lock Muffler Clip to Rear Axle Housing	1	1		l	1
10	38-011-88 38-14	BOLT-Carriage WASHER-Lock Rear Step Bracket to Step Plate	2	2			
	38-003	NUT-Her)					
11	44-101-125	SCREW-Cap-Rear Step Bracket to Center Housing	2	2			
12	TO-16452-A	BRACKET-Rear Step Plate	2	5			
13	25-102-100 S-9774-B	SCREW-Flat Hd. NUT-Square } Step Plate to Muffler Clip	1	1			Ť
14	{T0-16450-1 T0-16451-1	STEP PLATE ASSEMBLY-R.H. STEP PLATE ASSEMBLY-L.HNot Illustrated	1	1		*	*
		composed offitems 10 and 12 . * TE- & TE-A20 Service Items-Not Illustrated				-	
	(8540	PIPE-Inlet-Manifold to Muffler				1	
3	8584	FIFE-Inlet-Manifold to Muffler-Prior to # 200,001			6.13	-	1
	8756	PIPE-Inlet-Manifold to Muffler-After # 200,001					ī
5	1383	CLIP-Exhaust Shield to Muffler	10			1	Ĩ
7	TS-5230	MUFFLER ASSEMBLY				i	1 i
14	TS-85	STEP KIT-Tractor				i	1 1
	8561	SHIELD ASSEMBLY-Muffler Exhaust				1	
	1276	HALF CLIP-Lower Exhaust Shield					
	1574	CACETER Exhaust 21 and	1			1	1
		GASKET-Exhaust Flange					1
	1954	BRACKET-Exhaust Pipe Clip					1
	1955	CLIP-Exhaust Pipe	1				1

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REF.				QUA	N. REQU	IRED	
NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
		GROUP 31 SHIPPING KIT					
	то-17003	SHIPPING KIT-Not a service item composed of					
	TO-5182	DRAWBAR-See Fig. 5	1	1		1	1
	то-5372 то-5373	STAY ASSEMBLY-Drawbar-R.H. STAY ASSEMBLY-Drawbar-L.H. See Fig. 5	ı	l		1	1
	то-17014	WRENCH-Open End-11/16 and 1 1/16 Hex	1	1		1	1
	TO-17016-1	WRENCH-Open End-1/2 and 9/16 Hex	1	. 1		1	1
	TO-17018-1	WRENCH-Open End-3/8 and 7/16 Hex	1	l		l	1
	TO-17026	WRENCH-Socket-Sperk Plug	1	1		1	*
	TO-17028	BAR-Socket Wrench	1	1		1	1
	TO-17040	CRANK-Starting	1	1		1	1
2		* TE- & TE-A20 Service Item-Not Illustrated					
	1814	WRENCH-Spark Plug-14 M/M-Not Part of TO-17003					1

TRACTOR ACCESSORIES PARTS LIST

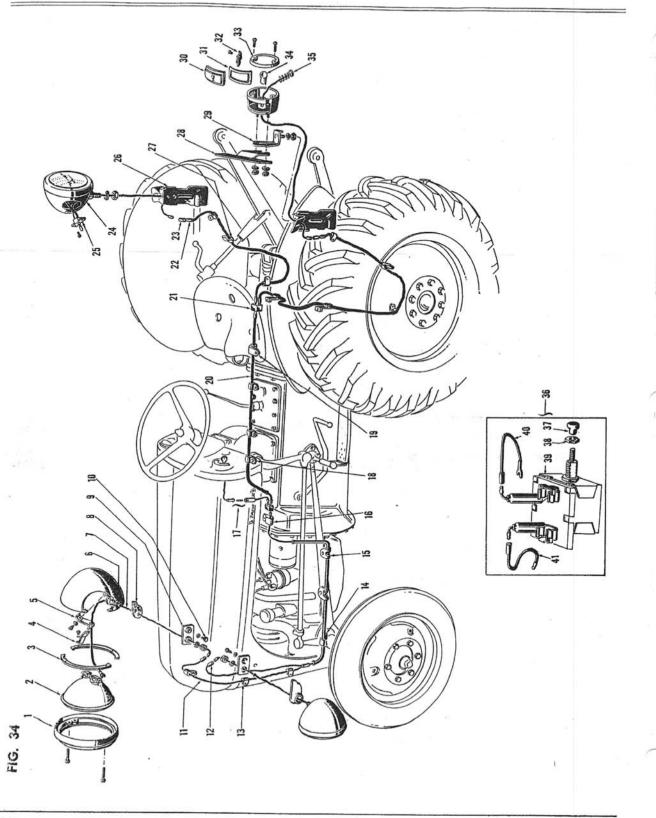
	B C C C C C C C C C C C C C C C C C C C	1	QUA	N. REQU	IRED	
PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
	GROUP 32 TOOLS AND SPECIAL EQUIPMENT					
M-1001	PAINT-Gray Enamel-Sold in 1 qt. and 1 gal. containers	1	l	l	l	1
А-то-68	STORM COVER	l	l	l	1	1
А-ТО-70	JACK ASSEMBLY-Tractor	1	l		l	1
A-TO-77 A-TO-17083	TIRE PUMP KIT	1	1 1		1 1	1
A-TO-17084	WASHER-Adapter-Rubber	1	1		1	1
A-TO-17081	SCREW-Adapter-Retaining	1	1		1	1
A-TO-78	DUAL REAR WHEEL KIT	1	1	1	1	1
A-TO-1112	SPACER-Wheel	2	S .		2	2
A-TO-1114	NUT-Special-Wheel Spacer	16	16		16	16
a-to-84	TEMPERATURE INDICATOR KIT	1	1	1	ı	1
A-TO-10884	ADAPTER-Temperature Indicator		2		ı	1
а-то-17668-а	CLIP-Temperature Indicator Cable	3	3	3	2	2
A-TO-17125	GREASE-Gun-Lever Type	1	l	1	ı	1
A-TO-17128-A	ADAPTER-Grease Gun	1	1	1	1	1
	M-1001 A-T0-68 A-T0-70 A-T0-77 A-T0-17083 A-T0-17084 A-T0-17081 A-T0-78 A-T0-1112 A-T0-1112 A-T0-1114 A-T0-84 A-T0-10884 A-T0-10884 A-T0-17668-A A-T0-17125	GROUP 32 TOOLS AND SPECIAL EQUIPMENTM-1001PAINT-Gray Enamel-Sold in 1 qt. and 1 gal. containersA-T0-68STORM COVER	GROUP 32 TOOLS AND SPECIAL EQUIPMENTM-1001PAINT-Gray Enamel-Sold in 1 qt. and 1 gal. containers 1A-T0-68STORM COVER	GROUP 32 TOOLS AND SPECIAL EQUIPMENT M-1001 PAINT-Gray Enamel-Sold in 1 qt. and 1 gal. containers . 1 1 A-T0-68 STORM COVER . 1 1 1 A-T0-70 JACK ASSEMBLY-Tractor . 1 1 1 A-T0-70 JACK ASSEMBLY-Tractor . 1 1 1 A-T0-70 JACK ASSEMBLY-Tractor . 1 1 1 A-T0-77 TIRE FUMP KIT . 1 1 1 A-T0-17083 ADAPTER-Tire Pump . 1 1 1 A-T0-17084 WASHER-Adapter-Rubber . 1 1 1 A-T0-17081 SCREW-Adapter-Retaining . 1 1 1 A-T0-78 DUAL REAR WHEEL KIT . 1 1 1 A-T0-1112 SPACER-Wheel . 2 2 A-T0-1114 NUT-Special-Wheel Spacer . 16 16 A-T0-10884 ADAPTER-Temperature Indicator not serviced and 1 1 A-T0-17668-A CLIP-Temperature Indicator Cable . 3 3 A-T0-17125 GREASE-Gun-Lever Type . 1 1	GROUP 32 TOOLS AND SPECIAL EQUIPMENT I I I M-1001 PAINT-Gray Enamel-Sold in l qt. and l gal. containers	GROUP 32 TOOLS AND SPECIAL EQUIPMENT I I I M-1001 PAINT-Gray Enamel-Sold in l qt. and l gal. containers 1 1 1 1 1 1 A-TO-68 STORM COVER



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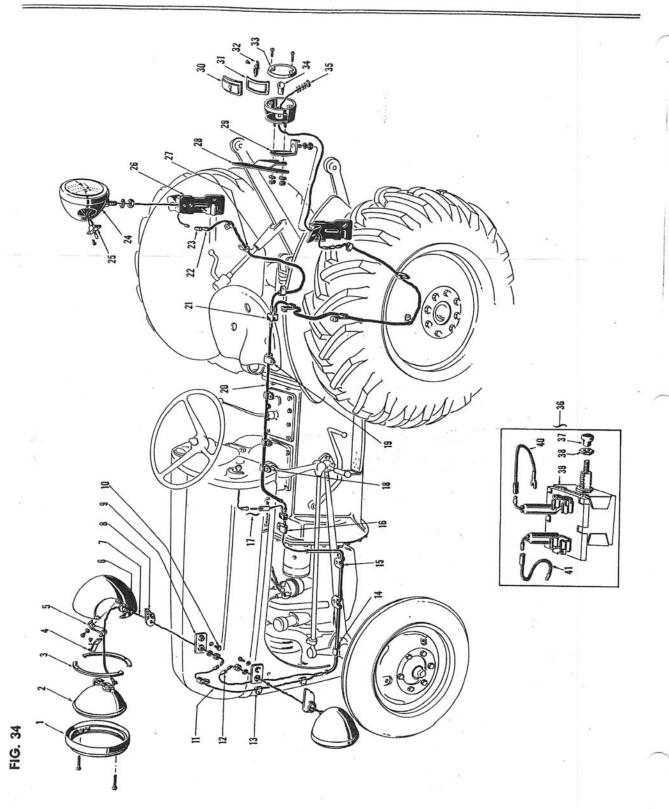
REF.	*	DESCRIPTION		QUA	N. REQU		
NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
		FIG. 33 POWER TAKE-OFF PULLEY ATTACHMENT					
l	А-ТО-66	PULLEY ATTACHMENT ASSEMBLY	1	1	l	1	1
2	{ 44-001-88 { 44-14	BOLT-Hex Head WASHER-Lock } Drive Pulley to Shaft	ų	4	4	4	4
3	а-то-740	PULLEY-Power Take-Off-9" Dia	ı	1	1	ı	1
	А-ТО-736	DRIVE ASSEMBLY-Pulley-Not Illustrated composed of items 4 thu 19	1	1	1	ı	1
4	A-TO-746	SHAFT-Pulley Driven	ı	1	1	1	1
5	s-9904	SEAL-Oil-Pulley Driven Shaft	1	l	1	1	1
6	s-9809	CONE AND ROLLER ASSEMBLY	2	2	2	2	2
	A-TO-713	CEAR ASSEMBLY-Pulley Shaft	1	1	ı	1	1
7	А-ТО-745	GEAR-Driven Pulley Shaft-Not Serviced-Order A-TO-713					
8	62-204	WASHER-Flat-Pulley Drive Shaft	L	1	l	1	1
9	{62-013 \$-72200	NUT-Slotted Hex PIN-Hammerlock Cotter } Pulley Driven Shaft	ı	ı	ı	ı	1
10	A-TO-762	HOUSING ASSEMBLY-Pulley	1	1	1	1	1
11	S-9810	CUP-Bearing-Pressed in Place	3	3	3	3	3
12	S-9905	SEAL-Oil-Drive Gear and Shaft Bearing	1	1	1	1	1
13	S-353064	FLUG-Pipe-Housing Oil Drain	1	1	l	l	1
14	5-9809	CONE AND ROLLER ASSEMBLY	1	1	1	1	1
15	А-ТО-737	GEAR AND SHAFT-Pulley Drive-Not Serviced-Order A-TO-713					
16	S-9812	CONE AND ROLLER ASSEMBLY	1	1	1	1	lı
17	А-ТО-747-А А-ТО-747-В А-ТО-747-С	GASKET020 Thick GASKET016 Thick GASKET012 Thick	As Re	1 As Re	q As Re	q.As Re	A.
18	A-T0-761	COVER ASSEMBLY-Pulley Housing	1	ı	1	l	1
	S-9813	CUP-Bearing-Pressed in Place	1	1	1	1	1
19	{44-101-100 {44-14	SCREW-Cap WASHER-Lock Cover to Pulley Housing	4	4	4	4	4

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REF.	1			QUA	N. REQU		
NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
		FIG. 34 LIGHTING KIT					
	A-TO-76-A1	LIGETING KIT	1				
	A-TO-13005-1	HEADLAMP ASSEMBLY-R.H.	1	1	1	1	1
	A-TO-13006-1	HEADLAMP ASSEMBLY-L.E	1	1	1	1	1
		composed of items 1 thru 7	1	1	1	1	1
1	A-TO-13045 A-TO-13434	BEZEL-Headlamp	2	2	2	2	2
2	A-TO-13007	BULB ASSEMBLY-Headlamp	1	1	1	1	1
3	A-TO-13034	RING-Headlamp Mounting	2	2	2	2	2
4	A-T0-13433 16-112-38 16-14	STRAP-Ground	1	1	1 4	1 4	1
	(A-TO-13015	RETAINER-Lamp Swivel Bolt	1	1	1	1	1
5	16-112-25 16-14	SCREW-RD. Hd. } Retainer to Body	1	1	1	1	1
	(A-TO-13022	BOIT-Headlamp Mounting	1	1	1	1	1
6	50-14 50-003	WASHER-Lock NUT-Hex } Bolt to Bracket	1	1	1	1	1
7	A-TO-13075	WIRE ASSEMBLY-Meadlamp	1	1	1	1	1
8	(A-TO-13472 (A-TO-13473	MEDALLION-Heedlamp Mounting-R.H	1	1	1	1	1
9	A-T0-13102	REINFORCEMENT-Headlamp Bracket	2	2	2	2	2
10	{31-001-38 31-14	BOLT-Ed. WASHER-Lock } Reinforcement to Medallion	2	2	2	2	2
11	A-T0-17671	WIRING ASSEMBLY-Headlamp	1	1		1	1
12	A-TO-14456	CONNECTOR AND SLEEVE ASSEMBLY	2	2		2	2
13	A-TO-11655	CLIP-Wiring to Grille	3	3		3	3
	A-TO-17669 19-112-75	CLAMP-Wiring to Front Axle Support	1	1		1	1
14	19-14 (19-2103	WASHER-Lock Clamp to Support	1	1		1	1
15	A-TO-17674	CLAMP-Wire to Oil Pan	2	2		2	2
16	A-TO-11656	CLIP-Wire to Harness	1	1		1	1
17	A-TO-13160-1	WIRE ASSEMBLY-Switch to Lights	1				
	A-TO-13161	RETAINER-Fuse	1				
	A-TO-13162 A-TO-13163	WASHER-Fuse Insulating	1				
	A-TO-13166	INSULATOR-Fuse	i				
	A-TO-13168	WIRE ASSEMBLY-Switch to Fuse	1				
	A-TO-13169 A-TO-14526	WIRE ASSEMBLY-Fuse to Lights	1				
18	A-TO-17668-A	CLIP-Wiring to Axle, Fender, Cover and Panel	7	7	7	7	7
19	A-TO-17667	CLAMP-Wiring to Hydraulic Pump Cover	3	3	3	3	3
20	A-TO-11653-A	WIRING ASSEMBLY-Tail Lamp	1	1		1	1
21	A-TO-14487	CONNECTOR ASSEMBLY - Four Way	2	2		2	2
22	A-TO-14454-C	SLEEVE-Wire Connector	6	6		6	6

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REF.		DESCRIPTION			N. REQU		
NO.	PART NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-
	8	FIG. 34 LIGHTING KIT -Cont'd.		14			
23	A-TO-14456	CONNECTOR AND SLEEVE ASSEMBLY	3	3		3	3
24	A-TO-13035-1	WORKLAMP ASSEMBLY-Rear	- 1	1		1	1
5	(A-T0-13432 16-112-25 A-T0-13436 A-T0-13437	SWITCH-Toggle SCREW-Rd. HdSwitch to Body WIRE-Switch to Light Unit	1 2 1 1	1 2 1		1 2 1 1	
26	{ A-T0-13470-1 { A-T0-13471-1	BRACKET-Slotted-Rear Fender Lamp-R.H	1	1		1	
27	A-TO-14585	CLIP-Wiring to Fender	1	1		1	
28	A TO-13411 25-14 25-2103	BRACKET ASSEMBLY-License	1 2	1 2	1 2	1 2	
29	A-TO-13468 44-14 44-003	SUPPORT ASSEMBLY-License Bracket	1	1	1	1	1
	A-TO-13410-1	TAIL LAMP ASSEMBLY-Rear	1	1	1	1	
30	A-TO-13445	LERS-Tail Lamp	1	1	1	1	
31	A-TO-13447	GASKET-License Lens	1	1	1	1	
32	(A-TO-13446 (S-73204	CLIP-Tail Lamp Lens Retainer	2	2	2 2	2 2	
33	(A-TO-13448 S-38631	DOOR ASSEMBLY-Tail Lamp-Red Lens	1 2	1 2	1 2	1 2	
34	A-TO-13466	BULB-Tail Lamp	1	1	1	1	
35	A-T0-13460	CABLE ASSEMBLY-Tail Lamp Connector	1	1	1	1	
36	А-ТО-76-В	SERVICE COMBINATION-Lighting Kit		1	1	1	
37 37	A-TO-9703-1	KNOB-Light Switch		1	1	ì	
38	A-T0-13435	NUT-Switch		1	1	1	
39	A TO-11652-1	SWITCH ASSEMBLY		1	1	1	
40	A TO-13431	WIRE-Ignition to Switch		1	1	1	
41	A-TO-13172	WIRE-Light Switch to Harness		1	1	1	
		TE-A 12 VOLT KIT		<u>.</u>			
	A-13-76	LIGHTING KIT-12 Volt	-				
	A-TS-13005 A-TS-13006	HEADLAMP ASSEMBLY-R.H. HEADLAMP ASSEMBLY-L.H. COMPOSED OF Items 1, 3 thru 7 and					
2	A-TS-13007 A-TS-13035	BULB ASSEMBLY-Head Lamp					
	A-TS-13410	TAIL LAMP ASSEMBLY-Rear composed of items 30 thru 33, 35 and					
34	A-TS-13466	BULE-Tail Lamp					

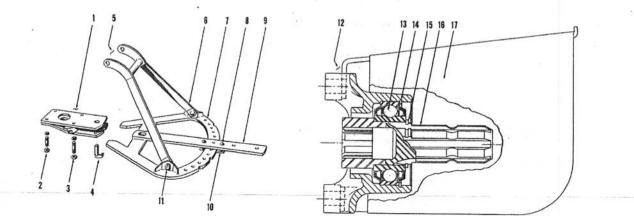


FIG. 35

REF.	PART NO.	DESCRIPTION		QUA	N. REQU	IRED	
NO.			TO-30	TO-20	9N-2N	TE-20	TEA-2
		FIG. 35 POWER TAKE-OFF CONVERSION KIT-SEINGING DRAWBAR					
	А-ТО-88	P.T.O. CONVERSION KIT-Swinging Drawbar . For P.T.O. Kit with Extension Drawbar, See Fig. 36 composed of items 1 thru 17	1	l		l	1
1	A-TO-71 (A-TO-802	CLEVIS ASSEMBLY	1	1	X	1	L
2	62-14	STUD-Short WASHER-Lock Clevis to Center Housing NUT -Lock	2	2		2	2
3	A-TO-801 62-14 62-003	STUD-Long WASHER-Lock Clevis to Center Housing NUT-Hex	2	2		2	2
4	A-TO-820	PIN ASSEMBLY-Drawbar Clevis composed of Pin not serviced and SFRING-Latch)	1	1		1	1
	A-TO-822 A-TO-823 S-10221	DETENT-Latch LEVER-Latch PIN-Groove	1	l		ı	1
5	A-TO-72	DRAWBAR ASSEMBLY-Swinging	1	1		l	l
5	A-TO-840	STRUT ASSEMBLY-Drawbar	1	1		1	1
	A-TO-835 (50-001-200 A-TO-832	GUIDE ASSEMBLY-Drawbar BOLT-Hex Head SPACER-Plate	1	l		1	1
3	50-14	WASHER-Lock Drawbar to Guide Plate	5	2		2	2
)	A-TO-834	DRAWBAR-Swinging	1	1		1	1
LO	A-TO-833 50-011-125 A-TO-831	PLATE-Drawbar Guide BOLT-Carriage SPACER-Strut	1	1		ĩ	ĩ
.1	j0-104 50-003	WASHER-Flat Strut to Drawbar Guide	2	2		2	2
2	A-TO-73	ADAPTER AND GUARD ASSEMBLY-P.T.O	l	l		1	- 1
3	S-9850 S-10150	BEARING ASSEMBLY	1	1		1	L
.5	S-10151	RING-Snap-Bearing Retainer	1	1		1	1
.6 .7	A-TO-8925 A-TO-8930	SHAFT ASSEMBLY Adapter CUARD ASSEMBLY-P.T.O.	1	1 1 1	ĺ	1 1 1	1 1 1

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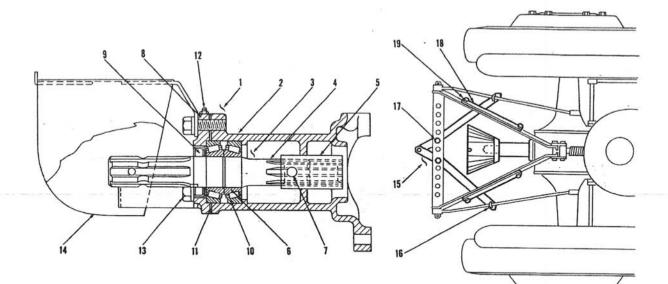


FIG. 36

REF.	PART NO.	DESCRIPTION		QUA	N. REQU	IRED	
NO.	1		TO-30	TO-20	9N-2N	TE-20	TEA-20
	8	FIG. 36 POWER TAKE-OFF CONVERSION KIT- EXTENSION DRAWBAR					
	C-LO-8920	P.T.O. CONVERSION KIT-Extension Drawbar	1	ı	l	1	l
1	C-LO-8921	SHAFT EXTENSION AND GUARD ASSEMBLY	1	1	1	ı	1
2	C-LO-8922	HOUSING-Shaft Extension-Not Serviced					
3	C-LO-8923	SHAFT ASSEMBLY composed of items 4 thru 7	1	l	ı	ı	1
4	C-LO-8924	SHAFT	1				
5 6 7 8	C-LO-8926	SLEEVE	i	1	1	1	1
6	S-9875	COME AND ROLLER	2	2	2	1	1
7	31-06-188	RIVET-BUTTON HdSleeve to Shaft	1	1	2	2	2
	C-LO-8928	COVER-Shaft Extension Housing	i	1	i	1	
9	C-LO-8929-B	SEAL-Felt	i	1	i	_	11
10	S-9810	CUP-Bearing	2	2	2	1	1
	(C-LO-8941	SHIM012 Thick)	6	2	2	5	2
11	C-LO-8945	SHIM005 Thick Cover to Housing	An Des	- D-			
	C-LO-8946	SHIM003 Thick	AB ROQ	AB Req	As Reg	.As Rec	.AB F
12	12-107	FITTING-Lubricator-Housing Cover					
12	\$44-101-150		1	1	1	1	1
13	144-14	WASHER-Lock Cover to Housing	3	3	3	3	3
14	C-LO-8930	GUARD ASSEMBLY-Shaft Extension			-		
15	C-LO-8935	EXTENSION DRAWBAR ASSEMBLY	1	1	1	1	1
		composed of extension not serviced and items 16 thru 19	1	1	1	l	1
	(C-LO-8938	BOLT-Hook)	2	2	2	~	0
16	62-14	WASHER-Lock } Extension Drawbar to Lower Links	4	2	2	2 L	24
	62-003	NUT-Hex	4	4	4	4 h	4
	(62-011-250	BOLT-Carriage)	1 4 ()	*	4	4	4
7	62-14	WASHER-Lock Extension Drawbar to Drawbar					
(1) # (1)	62-003	NUT-Hex	2	2	2	5	2
.8	C-LO-8934						
.9	44-001-138	BRACE-Stay BOLT-Hex Head-Stay Brace to Upper Links	2	2	2	2	2
		Torn - now hear-out prace to upper Links	4	4	4	4	4

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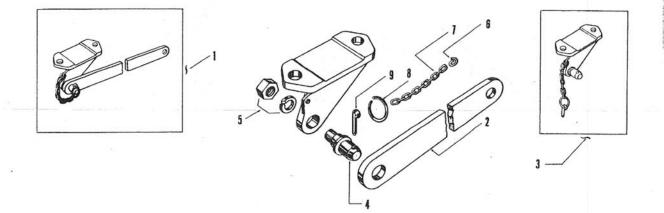


FIG. 37

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REF.	PART NO.	DESCRIPTION		QUAN. REQUIRED			
NO.	PARI NO.	DESCRIPTION	TO-30	TO-20	9N-2N	TE-20	TEA-20
		FIG. 37 STABILIZER ASSEMBLY				2	- 5
	A-T0-59	STABILIZER ASSEMBLY-Complete	1	l	1	l	1
l	(A-T0-9781 A-T0-9782	STABILIZER ASSEMBLY-R.H STABILIZER ASSEMBLY-L.HNot Illustrated composed of items 2 thru 9	1	1 1	1 1	1 1	1
2	A-TO-9662	LINK-Stay	ı	1	1	1	1
3	{ A-TO-9635 A-TO-9637	BRACKET, ANCHOR AND LINCH PIN ASSYR.H BRACKET, ANCHOR AND LINCH PIN ASSYL.HNot	1	1	1	1	1
		Illustrated	1.	1	1	1	1
4	A-TO-9661	PIN-Link Stay Anchor	1	ı	1	1	1
5	{ 62-14 62-003	WASHER-Lock NUT-Hex } Anchor Pin to Bracket	1	l	ı	1	1
6	S-9570	ANCHOR-Chain	1	1	1	1	1
7	S-9561-A	CHAIN-6 Links	1	1	1	1	1
8	S-9563	RING-Linch Pin Locking	1	1	l	ı	ı
9	S-9552	PIN-Linch	ı	1	ı	1	1

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